REPORT DOCUMENT

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Data Base Documentation Book for OO-ALC/MANPGP Book 3 of 3

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Contract

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13. ABSTRACT *(Maximum 200 words)*

Technology Insertion (TI)/Industrial Process Improvement (IPI) Data Base Documentation Book Volume, for OO-ALC/MANPGP (Wheels) Book 3 of 3. This document contains detailed information about layouts equipment and processes for this RCC (Resource Control Center).

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TECHNOLOGY INSERTION-ENGINEERING SERVICES
PROCESS CHARACTERIZATION
TASK ORDER NO. 1

BOOK 3 OF 3

DATABASE DOCUMENTATION BOOK



OO-ALC

MANPGP

(WHEELS - PROFILES)

CONTRACT SUMMARY REPORT
15 DECEMBER 1989

A-1

CONTRACT NO. F33600-88-D-0567
CDRL SEQUENCE NO. B008

MCDONNELL DOUGLAS
McDonnell Douglas Missile Systems Company
St. Louis, Missouri 63166-0516 (314) 232-0232

Distribution Statement A:
distribution is unlimited.

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OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC Wheels SHEET 15 OF 16

PCN
NSN
P/N 69595A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
360D	PGP	Dry	1.0	TRANSIT											
				SETUP											
				PROCESS		1					PM1922	1			
360E	PGP	Pain	1.0	TRANSIT											1st Paint
				SETUP			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0436	1		.02	
360F	PGP	Pain	1.0	TRANSIT											2nd Paint
				SETUP			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0437	1		.02	
360G	PGP	Dry	1.0	TRANSIT											
				SETUP											
				PROCESS		.5					PM0922	1			
360H	PGP	STRP	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.02	PM0922	1		.02	

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OPERATI . PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC wheels SHEET 16 OF 16

PCN
NSN 69595A
P/N

WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATIONAL DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
360I	PGP	UNLD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PM0959	1		.1	
370	PGP	BALN	1.0	~~TRANSIT~~			YH09	1	20	.2	W80001	1	20	.2	
				~~SETUP~~					50	.1			50	.1	
				PROCESS					30	~~0~~			30	~~0~~	
380	PGP	ASSY	1.0	TRANSIT											380, 390, H00 Install Seals (pre assy)
				SETUP											
				PROCESS			YH09	1		.1	WH0004	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME _____ ALC 80 DATE 5-13-87 RCC Wheels SHEET 8 OF ____

PCN
NSN
P/N 6757CA WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
290	MA	INST	.05	TRANSIT			JN07	1		.02					Install cup into Bearing Bore
				SETUP			JN09	1		.19					
				PROCESS			JN09	1		.08					
330	MA	INST	1.0	TRANSIT			JN07	1		.02					Install Thread Inserts
				SETUP			JN09	1		.31					
				PROCESS			JN09	1		.35					
260	MA	INSP	1.0	TRANSIT			YH09	1		.1	FLOM1	1		.1	Inspect Load Inspect check paper
				SETUP											
				PROCESS			YH09	1		.1	PM0731	1		.1	
	MA	HEAT	1.0	TRANSIT							PMN135	1	75	.5	Batch Job
				SETUP									75	.3	
				PROCESS											
	MA	Inst	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.01	PM736	1		.01	

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC Wheels SHEET 2 OF ___

PCN
NSN
P/N 69595A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
~~3458~~	PGP	UNLD	1.0	TRANSIT							PM0936	1		.1	
				~~SETUP~~											
				~~PROCESS~~											
~~3460~~	PGP	LOAD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.01	PM0922	1		.01	
3460A	PGP	WASH	1.0	~~TRANSIT~~											
				~~SETUP~~			3549	1		.01	PM0922	1		.01	
				PROCESS							PM0936	1		.01	
~~3460B~~	PGP	MACK	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.01	PM0922	1		.01	
~~3460~~	PGP	PRIM	1.0	TRANSIT											
				~~SETUP~~			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0938	1		.02	

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-87 RCC Wheels SHEET 10 OF ____

PCN
NSN
P/N 69595A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
~~3600~~	PGP	Dry	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		1					PM0922	1			
~~3600E~~	PGP	Prim	1.0	~~TRANSIT~~											1st Paint
				~~SETUP~~			3109	1		.02	PM0922	1		.02	
				PROCESS							PM0136	1		.07	
~~3600T~~	PGP	Prim	1.0	~~TRANSIT~~											2nd Paint
				~~SETUP~~			3109	1		.02	PM0922	1		.02	
				PROCESS							PM0137	1		.07	
~~3600P~~	PGP	Dry	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		.5					PM0922	1			
~~3600A~~	PGP	STRP	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			11109	1		.02	PM0922	1		.02	

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OPERATION PROFILE

NAME _____ ALC LD DATE 5-13-89 RCC Wheels SHEET 11 OF ___

PCN
NSN
P/N 69575A WCD 16102N WCD DATE 852831

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
[illegible]	P/P	UNLD	1.0	TRANSIT											
				SETUP											
				PROCESS							PMOET	1		.1	
[illegible]	[illegible]	[illegible]	1.0	TRANSIT			YH07	1	20	.2	W80001	1	20	.2	
				SETUP					50	.1			50	.1	
				PROCESS					30	0			30	0	
[illegible]	P/P	ASSY	1.0	TRANSIT											2.00, 570. 1100 Install Seals (Pic assy)
				SETUP											
				PROCESS			YH09	1		.1	WA0004	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATI. . PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-18-89 RCC Wheels SHEET 1 OF 17

PCN
NSN
P/N 69595A WCD 16105N WCD DATE 88?31

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGW	REMV	1.0	TRANSIT			HB05	1		.1	Pm0423	1		.02	Remove Bearing Race.
				SETUP							Pm0426	1		.25	
				PROCESS											
7	MAN PGW	LOAD	1.0	TRANSIT							Pm0921	1		.02	
				SETUP											
				PROCESS			HB09	1		.02	Pm0901	1		.02	
7A	MAN PGW	CLN	1.0	TRANSIT			HB10	1		.03	Pm0901	1		1.5	
				SETUP							Pm0634	1		1.5	
				PROCESS											
7B	MAN PGW	UNLD	1.0	TRANSIT											
				SETUP											
				PROCESS			KI07	1		.2	Pm0901	1		.2	
9	MAN PGW	BLST	1.0	TRANSIT											
				SETUP											
				PROCESS			KI09	1		.15	Pm7313	1		.15	

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-19-89 RCC Wheels SHEET 2 OF 17

PGN
NSN
P/N 69595A WCD 16105 N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
10	MAN FRA	REMV	.05	TRANSIT			JA07	1		.06					Remove drive Key Bushing (Alt Equip # 2576)
				SETUP			JA09	1		.12	Pm5495	1		.12	
				PROCESS			JA09	1		.67	Pm5495	1		.67	
11	MAN FRA	REMV	.46	TRANSIT			JA07	1		.02					Remove Bearing Bore Bushing
				SETUP			JA10	1		1.04	Pm5197	1		1.04	
				PROCESS			JA10	1		.86	Pm5197	1		.86	
12	MAN PGW	BLST	.46	TRANSIT			OUHD	1		.1	F20001	1		.1	Blast Bore Bushing Area.
				~~SETUP~~											
				PROCESS			KI09	1		.05	Pm0416	1		.05	
13	MAN PGW	LOAD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			AB05	1		.03	Pm0901	1		.03	
13A	MAN PGW	STRP	1.0	~~TRANSIT~~			HB05	1		.25	Pm0901	1		.33	
				~~SETUP~~							Pm0609	1		.33	
				PROCESS											

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OPERATIC . PROFILE

NAME _____ ALC 00 DATE 5-19-89 RCC Wheels SHEET 3 OF 17

PCN
NSN
P/N 69595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	.75	TRANSIT							Pm0901	1		.02	
				~~SETUP~~			DB09	2		.05	Pm0901	1		1.05	
				PROCESS							Pm0679E	1		1.05	
15A	MAN PNA	FPI	.25	TRANSIT							Pm0901	1		.02	
				~~SETUP~~			DB09	1		.1	Pm0901	1		1.05	
				PROCESS							Pm0679E	.1		1.05	
15B	MAN :SW	UNLD	1.0	TRANSIT							Pm0901	1		.03	
				~~SETUP~~											
				PROCESS			KI07	1		.03	Pm0901	1		.04	
19	MAN PGW	Burr	1.0	TRANSIT							Pm 0911	1		.03	
				~~SETUP~~											
				PROCESS			KI07	1		.2	Pm0005	1		.2	
40	MAN PGW	INSP	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			DI09	1		.05	Pm0911	1		.05	

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OPERATION PROFILE

NAME _____ ALC 80 DATE 5-19-89 RCC Wheels SHEET 4 OF 17

PCN
NSN
P/N 69595A WCD 16105N WCD DATE *9281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Fuse plug repair
				SETUP			JA09	1		.56	Pm 2571	1		.56	
				PROCESS			JA09	1		.75	Pm2576	1		.46	(All equip 5495)
60	MAN PRA	MACH	1.0	TRANSIT			JA07	1		.02					Machine mating surface
				SETUP			JA10	1		.56	Pm2574	1		.52	
				PROCESS			JA10	1		.46	Pm 2574	1		.46	
70	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Tie Bolt Hole Boss Repair
				SETUP			JA10	1		.56	Pm2576	1		.56	
				PROCESS			JA10	1		.72	Pm2576	1		.72	
80	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02				.02	Tie Bolt hole repair
				SETUP			JA10	1		.56	Pm2576			.56	
				PROCESS			JA10	1		H.23	Pm2576			H.23	
85	MAN PGW	CLN	.05	TRANSIT			DI09	1		.03	Pm0901	1		.03	Pic Impact Clean
				SETUP											
				PROCESS			DI09	1		.25	Pm0901	1		.33	

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OPERATION PROFILE

NAME _____ ALC 00 DATE 5-19-89 RCC Wheels SHEET 5 OF 17

PCN
NSN
P/N 69595A WCD 16105N WCD DATE 89281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
85A	MAN PRA	Insp	.05	TRANSIT							PM0901	1		.02	FPI
				~~SETUP~~			DB09	2		.05	PM0901	1		1.05	
				PROCESS							PM067AE	1		1.05	
87	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Bearing Bore Seat repair
				SETUP			JA10	1		1.04	PM6584	1		1.04	
				PROCESS			JA10	1		.85	PM6584	1		.85	
90	MAN PRA	MACH	.46	TRANSIT			JA07	1		.02					Bearing Bore repair
				SETUP			JA10	1		.17	PM6584	1		.17	
				PROCESS			JA10	1		.51	PM6584	1		.51	
100	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Machine Key Bolt Holes
				SETUP			JA10	1		.56	PM2576	1		.56	
				PROCESS			JA10	1		2.93	PM2576	1		2.93	
110	MAN PRA	MACH	.07	TRANSIT			JA07	1		.02					Machine Drive Key Index Holes
				SETUP			JA10	1		.56	PM2576	1		.56	
				PROCESS			JA10	1		2.93	PM2576	1		293	

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-19-89 RCC Wheels SHEET 6 OF 17

~~DGN~~
NSN
P/N 69595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
120	MAN PRA	MACH	.46	TRANSIT			JA07	1		.02					Machine Key Seat
				SETUP			JA10	1		.08	Pm6584	1		.08	
				PROCESS			JA10	1		.49	Pm6584	1		.49	
140	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Repair Lock Ring Groove
				SETUP			JA10	1		.8	Pm6584	1		.8	
				PROCESS			JA10	1		.79	Pm6584	1		.79	
150	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Repair Wheel Weight Hole
				SETUP			JA08	1		.56	Pm2576	1		.56	
				PROCESS			JA08	1		.46	Pm2576	1		.46	
155	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Repair Time Counter Hole
				SETUP			JA08	1		.56	Pm2576	1		.56	
				PROCESS			JA08	1		.46	Pm2576	1		.46	
160	MAN PQW	CLN	.05	TRANSIT			DI09	1		.03	Pm0901	1		.03	P.C Impact Clean
				~~SETUP~~											
				PROCESS			DI09	1		.25	Pm0901	1		.33	

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OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC Wheels SHEET 7 OF 17

~~PGN~~ NSN P/N 69595A WCD 1610SN WCD DATE 88-281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
160 A	MAN PNA	INSP	.05	TRANSIT							Pm0901	1		.02	FPI
				~~SETUP~~			DB09	2		.05	Pm0901	1		1.05	
				PROCESS							Pm0679E	1		1.05	
170	MAN PRL	CLN	1.0	TRANSIT			UP05	1		.6	Pm4118	1		.6	Degrease
				~~SETUP~~			UP09	1		.1	CE33	1		.1	
				PROCESS							Pm5620	1		.1	
180	MAN PRL	BLST	1.0	TRANSIT			UP05	1		.05	Pm4118	1		.05	shot peen
				SETUP			UP08	1		.1	CE22	1		.1	
				~~PROCESS~~							Pm5372	1		.1	
				~~TRANSIT~~											shot peen
				~~SETUP~~			UP08	1		.05	CE22	1		.05	
				PROCESS							Pm5372	1		.05	
190	MAN PRL	ANZZ	1.0	TRANSIT			UP05	1		.05	Pm4118	1		.05	Turco
				SETUP			UP09	1		.01	CE20	1		.01	
				~~PROCESS~~							Pm5681	1		.01	

LSC-20002C

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
~~[illegible]~~ 170	MN) MEC	MAKE	1	TRANSIT			~~[illegible]~~ OVHD	1		.6	FIXDZ	1		.6	MAKE 1 [illegible]
				~~SETUP~~											
				PROCESS											
~~[illegible]~~ 170A	MEC	CLN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	DRILL [illegible] T [illegible] SP1 6-A1
				~~SETUP~~											
				PROCESS			UP07	1		.1	CE33	1		.1	
				~~TRANSIT~~							PM 5620	1		.1	
				~~SETUP~~											
				~~PROCESS~~											
180 ~~[illegible]~~	MEC	REEN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	SHOT NO. N MAKE
				SETUP			UP08	1		.1	CE22	1		.1	
				~~PROCESS~~							PM 5372	1		.1	
				~~TRANSIT~~							CE22	1		.05	
				SETUP			UP08	1		.05	PM 5372	1		.05	
				PROCESS											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

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P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
190 ~~OTOA~~	PRC	CLIJ	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	TURCO T 3.. S 1M P 5..
				SETUP			UP09	1		.01	CE20	1		.01	
				~~PROCESS~~							PM 5681	1		.01	
				~~TRANSIT~~											
				~~SETUP~~			UP09	1		.05	PM 5681	1		.08	
				PROCESS							CE20	1		.08	
180A	PRC	CLN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	DEWAXASE T 3M S/P 6M
				~~SETUP~~											
				PROCESS			UP09	1		.1	CE33	1		.1	
				~~TRANSIT~~							PM 5620	1		.1	
				~~SETUP~~											
				PROCESS											
				~~TRANSIT~~											
				SETUP											
				PROCESS											

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

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P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
190A ~~270B~~	MAN PRC	RINS	1.00	TRANSIT											
				SETUP			UP09	1		.01	[illegible]	1			
				PROCESS			UP01	1		.01	[illegible]	1		.1	
				~~TRANSIT~~							PM 5670	1		.2	
				~~SETUP~~											
				PROCESS											
190B ~~270C~~	MAN PRC	CLN [illegible]	1.00	~~TRANSIT~~											TRANSP-K TO IN P IN
				SETUP			UP01	[illegible]		[illegible]	[illegible]	1		[illegible]	
				PROCESS			[illegible]			[illegible]	[illegible]	1		[illegible]	
				~~TRANSIT~~							PM [illegible]	[illegible]		.2	
				~~SETUP~~											
				PROCESS											
190C ~~270D~~	MAN PRC	RINS [illegible]	1.00	~~TRANSIT~~	[illegible]	[illegible]									RINSE TO IN P IM
				SETUP			UP09	1		.01	[illegible]	1		.1	
				PROCESS			UP09	1		.1	[illegible]	1		.1	

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

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NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT							PM 5010	1		.01	
				SETUP											
				PROCESS											
190D ~~190E~~	MAN TRC	REOX ~~Anod~~	1.00	TRANSIT											DE[illegible] 1/ [illegible] P25 [illegible]
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	95	.01	PM 5707	1	95	.01	
				TRANSIT					5	.05			5	.17	
				SETUP							CE20	1	95	.01	
				PROCESS									5	.17	
190E ~~190F~~	MAN TRC	RINS ~~Anod.~~	1.00	TRANSIT											RINSE T/S [illegible]
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			[illegible]	1		.01	[illegible]	1		.01	
				TRANSIT							PM 5[illegible]	1		.01	
				SETUP											
				PROCESS											

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
PDF ~~070G~~	MAN PRC	ANZ2 ~~Anod~~	1.00	TRANSIT											
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.05	[illegible]	1		.58	
				TRANSIT							PM [illegible]	1		.58	
				SETUP											
				PROCESS											
190G ~~070H~~	MAN PRC	RINS ~~Anod~~	1.00	TRANSIT											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM [illegible]702	1		.01	
				SETUP											
				PROCESS											
190H 070I	MAN PRC	SCNL ~~Anod~~	1.00	TRANSIT											SCNL T/S 1M P 5 15 5
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	MIN	.05	CE20	1	MIN	.05	

MAX .10
MEAN .05

MAX .25
MEAN .03

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
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OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
190I ~~175T~~	MAN PRC	R I I S ~~Anod~~	1.00	TRANSIT											R I I S E T/S 1 M P 1 M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5700	1		.01	
				SETUP											
				PROCESS											
190J ~~070H~~	MAN PRC	R I I S ~~Anod~~	1.00	TRANSIT											I - I I S E T/S 1 M P 1 M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 76	1		.01	
				SETUP											
				PROCESS											
190K ~~070E~~	MAN PRC	~~Anod~~	1.00	TRANSIT			UP09	1		.01	CE20	1		.01	DRY, A T 1 M P 1 1
				SETUP											
				PROCESS			UP09	1		.01	CE02	1		.01	
191 ~~DEH~~	~~GND~~ PRA	MOUS	1	T			~~UP09~~ ORD	1		.6	FLOOR	1		.6	

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OPERATI[illegible] PROFILE

NAME _____ ALC 00 DATE 5-19-89 RCC wheels SHEET 12 OF 17

PCN
NSN
P/N 69595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				~~TRANSIT~~							PM5676	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
190K	MAN PRL	ANZZ	1.0	TRANSIT			UP~~09~~	1		.01	CE20	1		.01	AIR DRY
				~~SETUP~~											
				PROCESS			UP~~09~~	1		.03	CE20	1		.03	
200	MAN PRA	Inst	.05	TRANSIT			JA~~07~~	1		.02					Install Tie Bolt bushing
				SETUP			JA~~09~~	1		.19	PM2576	1		.19	
				PROCESS			JA~~09~~	1		.68	PM2576	1		.68	
204	MAN PRA	Inst	.05	TRANSIT			JA~~07~~	1		.02					Install cup into bushing
				SETUP			JA~~08~~	1		.19					
				PROCESS			JA~~08~~	1		.08					
208	MAN PRA	MACH	.05	TRANSIT			JA~~07~~	1		.02					machine O.D of Bushing & Cup
				SETUP			JA1~~0~~	1		.5	PM7276	1		.5	
				PROCESS			JA1~~0~~	1		.24	PM7276	1		.24	

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NAME _____ ALC 00 DATE 5-19-89 RCC Wheels SHEET 13 OF 17

PCN/NSN/P/N 69595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
210	MAN PRA	Inst	.05	TRANSIT			JA07	1		.02					Install bushing into Bearing Bore
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
212	MAN PRA	Inst	.05	TRANSIT			JA07	1		.02					Install Cup in Lock Ring Groove
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
216	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Machine OD Bushing
				SETUP			JA10	1		.5	PM7276	1		.5	
				PROCESS			JA10	1		.55	PM7276	1		.55	
220	MAN PRA	Inst	.05	TRANSIT			JA07			.02					Install into Bearing Bore.
				SETUP			JA08			.19					
				PROCESS			JA08			.08					
225	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Machine Key Bolt bushing
				SETUP			JA10	1		.5	PM2576	1		.5	
				PROCESS			JA10	1		1.21	PM2576	1		1.21	

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NAME _____ ALC 00 DATE 5-19-89 RCC wheels SHEET 14 OF 17

PCN/NSN P/N 69595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
230	MAN PRA	Inst	.05	TRANSIT			JA07	1		.02					Install Key Bolt bushing
				SETUP			JA09	1		.19	Pm2576	1		.19	
				PROCESS			JA09	1		.24	Pm2576	1		.24	
235	MAN PRA	MACH	.05	TRANSIT			JA07	1		.02					Machine Drive Key Bushing
				SETUP			JA10	1		.5	Pm2576	1		.5	
				PROCESS			JA10	1		1.2	Pm2576	1		1.2	
240	MAN PRA	Inst	.05	TRANSIT			JA07	1		.02					Install Drive Key Bushing
				SETUP			JA10	1		.19	Pm2576	1		.19	
				PROCESS			JA10	1		.24	Pm2576	1		.24	
270	MAN P&P	LOAD	1.0	TRANSIT			YH09	1		.1	FL0001	1		.1	move, Load Check paper Inspect.
				SETUP											
				PROCESS			YH09	1		.1	Pm0931	1		.1	
275	MAN P&P	Heat	1.0	TRANSIT							Pm0435	1	25	.5	Bad Job (Heat wheel)
				SETUP									75	.3	
				PROCESS											

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-19-89 RCC wheels SHEET 15 OF 17

~~PCN~~ NSN P/N 695595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
275A	MAN PGP	Inst	1.0	~~TRANSIT~~											Install Bearing Race
				~~SETUP~~											
				PROCESS			4409	1		.01	PM0936	1		.01	
275B	MAN PGP	UNLD	1.0	~~TRANSIT~~							PM0936	1		.1	unload onto conveyor that feeds paint
				~~SETUP~~											
				PROCESS											
280	MAN PGP	LOAD	1.0	~~TRANSIT~~											LOAD Paint conveyor (43 carriers total)
				~~SETUP~~											
				PROCESS			3409	1		.01	PM0922	1		.01	
280A	MAN PGP	WASH	1.0	~~TRANSIT~~											solvent-wash
				~~SETUP~~			3409	1		.01	PM0922	1		.01	
				PROCESS							PM0436	1		.01	
280B	MAN PGP	MASK	1.0	~~TRANSIT~~											MASK ↑ plug hole, Threads etc.
				~~SETUP~~											
				PROCESS			3409	1		.01	PM0922	1		.01	

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NAME _____ ALC 00 DATE 5-19-89 RCC Wheels SHEET 16 OF 17

~~PCN~~ NSN 695954 WCD 1605N WCD DATE ~~88281~~

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS	DATA SOURCE COMMENTS
280C	MAN PGP	Prim	1.0	~~TRANSIT~~											Prime
				~~SETUP~~			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0438	1		.02	
280D	MAN PGP	Dry	1.0	~~TRANSIT~~											Dry
				~~SETUP~~											
				PROCESS		1					PM0922	1		1	
280E	MAN PGP	Pain	1.0	~~TRANSIT~~											1st coat
				~~SETUP~~			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0436	1		.02	
280F	MAN PGP	Pain	1.0	~~TRANSIT~~											2nd coat start 5min. after 1st coat
				~~SETUP~~			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0437	1		.02	
280G	MAN PGP	Dry	1.0	~~TRANSIT~~											Dry.
				~~SETUP~~											
				PROCESS		.5					PM0922	1		.5	

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NAME _____ ALC 20 DATE 5 19-89 RCC Wheels SHEET 17 OF 17

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
280H	MAN PGP	STRP	1.0	TRANSIT											Strip Masking
				SETUP											
				PROCESS			YH09	1		.02	PM0922	1		.02	
280I	MAN PGP	UNLD	1.0	TRANSIT											LOAD onto Wheel Balance Conveyor
				SETUP											
				PROCESS							PM0959	1		.1	
290	MAT. PGP	BALN	1.0	TRANSIT			YH09	1	20	.2	WB0001	1	20	.2	Balance (Static)
				SETUP					50	.1			50	.1	
				PROCESS					30	0			30	0	
295	MAN PGP	ASSY	1.0	TRANSIT											Assemble seals, Paper check, Visual Insp.
				SETUP											
				PROCESS			YH09	1		.1	WA0004	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											

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OPERATION PROFILE B-52 WHEEL HALF OUTBOARD

NAME D. DIVELBISS ALC OC DATE 15 JUNE 89 RCC ITMANPGW SHEET 1 OF 5

PCN NSN P/N 69595A WCD 160102 WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN HGW	DIS	1.000	TRANSIT											REM HEAT SHIELD
				SETUP											
				PROCESS			HB05	1	1000	.08	PM00921	1	1000	.08	
5A	MAN HGW	TRANS	1.000	TRANSIT							PM00921	1	1000	.08	CONVEY FROM DIS TO OVEN
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.000	TRANSIT											LOAD OVEN
				SETUP											
				PROCESS			HB05	1	1000	.04	PM00426	1	1000	.04	
5C	MAN HGW	PROC	1.000	TRANSIT											HEAT FOR 1/2 HOUR.
				SETUP											
				PROCESS	1000	.50					PM00426	1	1000	.50	
5D	MAN HGW	UNLD	1.000	TRANSIT							PM00921	1	1000	.08	OVEN TO CONVEYOR TO H40 WASHER
				SETUP											
				PROCESS			HB05	1	1000	.08	PM00426	1	1000	.08	

OPERATION PROFILE 13.52 WHEEL HALF CONSOLID

NAME D. DICKERSON ALC UC DATE 15 JUN 89 RCC RYAN/PGW SHEET 2 OF 5

PCN
NSN 15592A
P/N

WCD 15151N WCD DATE 880218

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGW	KEM	1.000	TRANSIT											KEM CUP.
				SETUP			HB05	1	1000	.04	HB30001	1	1000	.04	
				PROCESS			HB05	1	1000	.04	HB00001	1	1000	.04	
6A ~~7~~	MAN PGW	LOAD	1.000	TRANSIT							PM09021	1	1000	.08	O.H. CONV.
				SETUP											
				PROCESS			KI05	1	1000	.08	PM09011	1	1000	.08	
7	MAN PGW	PWC	1.000	TRANSIT							PM00401	1	1000	3.47	AC CLEAN
				SETUP			KI05	1	1000	.08					
				PROCESS	1000	2.89					PM00616	1	1000	3.47	
7A ~~7B~~	MAN PGW	UNLD	1.000	TRANSIT							PM04021	1	1000	.08	OH. TO Keller Conveyor
				SETUP											
				PROCESS			KI05	1	1000	.08	C0000002	1	1000	.08	
7B ~~9A~~	MAN PGW	LOAD	1.000	TRANSIT							C0000021	1	1000	.02	LOAD BLAST MACHINE TABLE
				SETUP											
				PROCESS			KI05	1	1000	.02	PM04016	1	1000	.02	

OPERATION PROFILE 13-52 WHEEL HALF OUTBOARD

NAME D. DINELBISS ALC OC DATE 15 JUN 89 RCC MANPGW SHEET 3 OF 5

(PCN) NSN 69595A P/N WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	CLN	1.000	TRANSIT											BLAST / CLEAN
				SETUP			KI05	1	100	.05					
				PROCESS			KI05	1	80 20	.25 .15	Prn0416	1	80 20	.25 .15	
9A ~~9B~~	MAN PGW	UNLD	1.000	TRANSIT							C0000002				TO ROLLER CONV.
				SETUP											
				PROCESS			KI05	1	100	.04	Prn0416	1	100	.04	
9B ~~9C~~	MAN PGW	LOAD	1.000	TRANSIT							C0000002				QH. CONV.
				SETUP											
				PROCESS			KI05	1	100	.08	Prn0900	1	100	.08	
11	MAN PGW	CLN	0.100	TRANSIT							Prn0900 C0000002	1 1	100 100	.08 .05	BLAST 2ND
				SETUP			KI05	1	100	.05					
				PROCESS			KI05	1	80 20	.05 .10	Prn0416	1	80 20	.05 .10	
12	MAN PGW	PROC.	1.000	TRANSIT							Prn0900	1	100	1.03	ANODIZE STRIP
				SETUP			KI05	1	100	.08					
				PROCESS	100	.86					Prn0520	1	100	1.03	

OPERATION PROFILE B-52 WHEEL HALF S.WISHARD

NAME D.OVERSTREET ALC 00 DATE 15 JUN 89 RCC MANPGW SHEET 4 OF 5

PCN NSN P/N 695955A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
16 ~~19~~	MAN PGW	UNLD	1.000	TRANSIT											O.H. Conv
				SETUP											
				PROCESS			KI05	1	1000	.08	Pmoggal	1	1000	.08	
16A ~~19~~	MAN PGW	LOAD	1.000	TRANSIT											Roller Conv
				SETUP											
				PROCESS			KI05	1	1000	.05	Cooooo2	1	1000	.05	
19	MAN PGW	CLN	1.000	TRANSIT							Cooooo2	1	1000	.08	Nick & Born
				SETUP											
				PROCESS			KI05	1	80 20	.50 .75	PM04K0	1	80 20	.50 .75	
19A ~~19C~~	MAN PGW	Trans	1.000	TRANSIT							Cooooo2	1	100	.08	From Nick To E&I
				SETUP											
				PROCESS											
40	MAN PGW	INSP	1.000	TRANSIT							Sooooo2	1	1000	.16	E&I
				SETUP											
				PROCESS			DI07	1	1000	.16					

OPERATION PROFILE B-52 WHEEL HALF OUTBOARD

NAME D. DUELBISS ALC OO DATE 15 JUN 89 RCC ITANPGW SHEET 4 OF 5

PCN
NSN
P/N 695954

WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40A	MAN PGW	LOAD	1.00	TRANSIT							C00002	C	1000	.08	O.H. Conv
				SETUP											
				PROCESS			DE07	1	1000	.08	PM0900	1	1000	.08	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE B-52 WHEEL HALF- INBOARD

NAME D. DIVELBISS ALC 00 DATE 15 JUN 89 RCC MANPGW SHEET 1 OF 5

(PCN) NSN P/N 69595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN PGW	DIS	1.000	TRANSIT											REM. HEAT SHIELD
				SETUP											
				PROCESS			H1005	1	100	.08	PM0921	1	100	.08	
5A	MAN PGW	TRANS	1.000	TRANSIT							PM0921	1	100	.08	CONVEY TO OVEN AREA
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.000	TRANSIT											LOAD OVEN
				SETUP											
				PROCESS			H1005	1	100	.04	PM0426	1	100	.04	
5C	MAN PGW	PWC	1.000	TRANSIT											HEAT FOR 1/2 HOUR
				SETUP											
				PROCESS	100	.50					PM0426	1	100	.50	
5D	MAN PGW	UNLD	1.000	TRANSIT							PM0921	1	100	.08	OVEN TO CONV. TO HYD. PRESS
				SETUP											
				PROCESS			41305	1	100	.08	PM0426	1	100	.08	

OPERATION PROFILE 13-52 WHEEL HALF - INBOARD

IK

NAME D. DUELOSS ALC 00 DATE 15 JUN 89 RCC MANPGW SHEET 2 OF 5

PCN
NSN
P/N 15592 A

WCD 1515 N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGW	REM.	1.000	TRANSIT											REM. CUPS.
				SETUP			HB05	1	100	.04	HB00001	1	100	.04	
				PROCESS			HB05	1	100	.04	HB00001	1	100	.04	
6A ~~7A~~	MAN PGW	LOAD	1.00	TRANSIT							PM70921	1	100	.08	O.H. CONT
				SETUP											
				PROCESS			KE05	1	100	.08	PM09901	1	100	.08	
7	MAN PGW	PROC	1.00	TRANSIT							PM09901	1	100	3.47	CHEM. CLEAN
				SETUP			KE05	1	100	.08					
				PROCESS	100	289					PM00006	1	100	3.47	
7A ~~7~~	MAN PGW	UNLD	1.000	TRANSIT							PM09901	1	100	.08	OH CONV. TO ROLLER CONVEYOR
				SETUP											
				PROCESS			KE05	1	100	.08	C000002	1	100	.08	
7B ~~7~~	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.02	LOAD BLAST MACHINE TABLE
				SETUP											
				PROCESS			KE05	1	100	.02	PM0416	1	100	.02	

OPERATION PROFILE C-52 WHEEL HALF INSULATED

NAME D. DUELBISS ALC CU DATE 15 JUN 89 RCC MANPGW SHEET 3 OF 5

PCN
NSN
P/N 69595A WCD 16165N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	CLN	1.000	TRANSIT											BLAST/CLEAN
				SETUP			KIC05	1	100	.05					
				PROCESS			KIC05	1	70 30	.35 .25	PM0416	1	30 30	.15 .125	
~~9A~~ 9	MAN PGW	UNLD	1.000	TRANSIT							C000002	1	100	.04	TO ROLLER CONVEYOR
				SETUP											
				PROCESS			KIC05	1	100	.04	PM0416	1	100	.04	
~~9B~~ 9	MAN PGW	LOAD	1.000	TRANSIT							C000002	1	100	.08	TO O.H. CONV.
				SETUP											
				PROCESS			KIC05	1	100	.08	PM0961	1	100	.08	
~~11A~~ 11	MAN PGW	UNLD	1.000	TRANSIT							PM0501	1	100	.04	TO ROLLER CONV.
				SETUP											
				PROCESS			KIC05	1	100	.04	C000002	1	100	.04	
~~11B~~ 11	MAN PGW	LOAD	1.000	TRANSIT							C000002	1	100	.02	LOAD BLAST BOOTH
				SETUP											
				PROCESS			KIC05	1	100	.02	PM0416	1	100	.02	

OPERATION PROFILE B-52 WHEEL Half INBOARD

NAME D. DUESBESS ALC 00 DATE 15 JUN 89 RCC MANPGW SHEET 9 OF 5

RCN
NSN
P/N 69595A WCD 16105N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
12	MAN PGW	CLN	1.00	TRANSIT											BCAST FOAMING Area
				SETUP			KI05	1	100	.05					
				PROCESS			KI05	1	100	.08	PM0916	1	100	.08	
12A ~~12C~~	MAN PGW	UNLD	1.00	TRANSIT							C00002	1	100	.04	TO Roller Conv
				SETUP											
				PROCESS			KI05	1	100	.04	PM0916	1	100	.04	
12B ~~12A~~	MAN HGW	LOAD	1.00	TRANSIT							C00002	1	100	.08	TO U.H. Conv.
				SETUP											
				PROCESS			KI05	1	100	.08	PM0901	1	100	.08	
13	MAN PGW	PROC	1.00	TRANSIT							PM0901	1	100	1.03	ANODIZE Strip
				SETUP			KI05	1	100	.08					
				PROCESS	100	.80					PM0570	1	100	1.03	
16 ~~14~~	MAN PGW	UNLD	1.00	TRANSIT											UNLOAD U.H. Conv.
				SETUP											
				PROCESS			KI05	1	100	.08	PM0901	1	100	.08	

OPERATION PROFILE B-52 WHEEL HALF - INBOARD

NAME D. DUEYBISS ALC OC DATE 15 JUN 89 RCC MANPGW SHEET 5 OF 5

PCN NSN P/N C9595A WCD 16185N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
~~17~~ ~~ISO~~	MAN PGW	LOAD	1.00	TRANSIT											LOAD roller conv
				SETUP											
				PROCESS			KI05	1	100	.05	C00002	1	100	.05	
19	MAN PGW	CLN	1.00	TRANSIT							C00002	1	100	.08	NICK & BURR
				SETUP											
				PROCESS			KI05	1	20 80	.75 .50	PM04/06		20 80	.75 .50	
19A ~~ISO~~	MAN PGW	TRANS	1.00	TRANSIT							C00002	1	100	.08	TRANS TO E&I
				SETUP											
				PROCESS											
40	MAN PGW	INSP	1.00	TRANSIT											E&I
				SETUP											
				PROCESS			DI07	1	40 60	.16 .25					
40A	MAN PGW	LOAD	1.00	TRANSIT											TO C.H. CONV.
				SETUP											
				PROCESS			DI07	1	100	.08	PM0401	1	100	.08	

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OPERATION PROFILE B-52 WHEEL ASSY

NAME D. DIVELBISS ALC OC DATE 15 JUNE 89 RCC MANPGW SHEET 1 OF 2

PCN NSN 0959SA P/N WCD IC-100-N WCD DATE 88245

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
IN 3	MAN PGW	IND	1.000	TRANSIT											INDUCT
				SETUP											
				PROCESS			HB05	1	1000	.20	FC0001	1	1000	.08	
1 4	MAN PGW	LOAD.	1.000	TRANSIT											LOAD ROLLER CONVEYOR
				SETUP											
				PROCESS			HB05	1	100	.01	PM0921	1	1000	.10	
1A 4A	MAN PGW	DIS	1.000	TRANSIT											KLEM. STEM
				SETUP											
				PROCESS			HB05	1	1000	.04	PM0921	1	1000	.04	
1B 4B	MAN PGW	DIS	1.000	TRANSIT											KLEM. CUP CAPS
				SETUP											
				PROCESS			HB05	1	100	.004	PM0921	1	1000	.004	
1C 4C	MAN PGW	DIS	1.000	TRANSIT											KLEM HELICOILS
				SETUP											
				PROCESS			HB05	1	100	.008	PM0921	1	1000	.08	

OPERATION PROFILE

NAME D. DIVENISS ALC CC DATE 15 JUN 89 RCC MANPGW SHEET 2 OF 2

PCN NSN P/N 695954 WCD 16.100GN WCD DATE 88245

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
10	MAN PGW	DIS	1.000	TRANSIT											ITEM. WEIGHTS
				SETUP											
				PROCESS			H1305	1	30 70	.08 .20	PM0921	1	30 70	.08 .20	
1E	MAN PGW	DIS	1.000	TRANSIT											ITEM. DRIVE KEYS
				SETUP											
				PROCESS			H1305	1	40 60	.08 .25	PM0921	1	40 60	.08 .25	
1F	MAN PGW	DIS	1.000	TRANSIT											ITEM. FUSE PLUGS
				SETUP											
				PROCESS			H1305	1	100	.04	PM0921	1	100	.04	
16	MAN PGW	DIS	1.000	TRANSIT											ITEM. CAPS
				SETUP											
				PROCESS			H1305	1	100	.04	PM0921	1	100	.04	
5	MAN PGW	SPLT	1.000	TRANSIT											SEP. HALVES
				SETUP											
				PROCESS			H1305	2	100	.08	PM0921	1	100	.08	

OPERATI PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-18-89 RCC MANPGP MANPGW SHEET 1 OF 2

PCN
NSN
P/N 69595A WCD 16106N WCD DATE 88245

	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS	DATA SOURCE COMMENTS
	IN	PGW	Ind	1.0	TRANSIT											
X					SETUP											
					PROCESS			HB05	1		.2	FL0001	1		.1	
	1A	PGW	LOAD	1.0	TRANSIT											
X					SETUP											
					PROCESS			HB05	1		.1	PM0921	1		.1	
	1B	PGW	Dis	1.0	TRANSIT			HB05	1		.02					
X					SETUP											
					PROCESS			HB05	2		.15	PM0921	1		.15	
	10	PGP	MTCH	1.0	TRANSIT											
					SETUP											
					PROCESS			OVHD	1		.03	PM0940	1		.03	
	15	PGP	Assy	1.0	TRANSIT			YH09	2	40	.3	WA0002	1	40	.3	
					SETUP					30	.5			30	5	
					PROCESS					30	1.5			30	1.5	

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OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-18-89 RCC MANPGP SHEET 2 OF 2

FCN
NSN
P/N 69595A WCD 16106N WCD DATE 88245

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
20	PGP	Part	1.0	~~TRANSIT~~											Touch up Paint
				~~SETUP~~											
				PROCESS			3509	1		.2	WA0003	1		.2	
997	PGP	Chek	1.0	~~TRANSIT~~											Check paperwork
				~~SETUP~~											
				PROCESS			3509	1		.1					
198	PGP	Insp	1.0	~~TRANSIT~~											Final Inspection
				~~SETUP~~											
				PROCESS			3509	1		.1	WA0003	1		.1	
9999	PGP	Sell	1.0	TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

B-52 main
Assy

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OPERATI... PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC _____ SHEET 1 OF 16

~~PCN~~ NSN P/N 69595N WCD 16102 N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	PGW	REMV	1.0	~~TRANSIT~~			HB05	1		.02	PM0423	1		.02	
				~~SETUP~~							PM0426	1		.25	
				PROCESS											
7	PGW	LOAD	1.0	TRANSIT							PM0921	1		.02	
				~~SETUP~~											
				PROCESS			HB09	1		.02	PM0901	1		.02	
7A	PGW	CLN	1.0	~~TRANSIT~~			HB10	1		.03	PM0901	1		1.5	
				~~SETUP~~							PM0634	1		1.5	
				PROCESS											
7B	PGW	UNLD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			KI07	1		.2	PM0901	1		.2	
9	PGW	BLST	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			KI09	1		.15	PM7313	1		.15	

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC _____ SHEET 2 OF 16

PCN
NSN
P/N 69595A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
10	PRA	REMV	.07	TRANSIT			JA07	1		.06					
				SETUP			JA10	1		1.04	Pm5197	1		1.04	
				PROCESS			JA10	1		.85	Pm5197	1		.85	
X 11	PGW	BLST	.07	TRANSIT			OUHD	1		.1	FL0001	1		.1	
				~~SETUP~~											
				PROCESS			KJ09	1		.05	Pm0416	1		.05	
X 12	PGW	LOAD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			HB05	1		.03	Pm0901	1		.03	
X 12A	PGW	STRP	1.0	~~TRANSIT~~			HB05	1		.25	Pm0901	1		.33	
				~~SETUP~~							Pm0635	1		.33	
				PROCESS											
15	PNA	FPI	.75	TRANSIT							Pm0901	1		.02	
				~~SETUP~~			DB09	2		.05	Pm0901	1		1.05	
				PROCESS							Pm0679E	1		1.05	

OPERATION PROFILE

NAME _____ ALC 80 DATE 5-16-89 RCC _____ SHEET 3 OF 16

PCN
NSN
P/N 69595A WCD 16102 N WCD DATE 88241

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15A	PNA	FPI	.25	TRANSIT							Pm0901	1		.02	
				~~SETUP~~			DB09	1		.1	Pm0901	1		1.05	NDI (24910)
				PROCESS							Pm06RE	1		1.05	
X 15B	PGW	UNLD	1.0	TRANSIT							Pm0901	1		.03	
				~~SETUP~~											
				PROCESS			KI07	1		.03	Pm0901	1		.04	
X 19	PGW	Burr	1.0	TRANSIT							Pm0911	1		.03	Nick & Burr
				~~SETUP~~											
				PROCESS			KI07	1		.2	Pm0005	1		.2	
40	PGW	INSP	1.0	~~TRANSIT~~											E&I
				~~SETUP~~											
				PROCESS			DI09	1		.07	Pm0911	1		.07	
60	PRA	MACH	1.0	TRANSIT			JA07	1		.02					machine mating surface
				SETUP			JA10	1		.5	Pm2574	1		.5	
				PROCESS			JA10	1		.26	Pm2574	1		.26	

OPERATI[illegible] PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC Wheels SHEET 4 OF 16

PCN
NSN
P/N 69595A WCD 16102N WCD DATE 88241

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	PRA	MACH	.05	TRANSIT			JA07	1		.02					Valve Stem hole repair
				SETUP			JA09	1		.56	Pm 2576	1		.56	
				PROCESS			JA09	1		.46	Pm 2576	1		.46	
90	PRA	MACH	.05	TRANSIT			JA07	1		.02					Tie Bolt Hole Repair
				SETUP			JA10	1		.56	Pm 2576	1		.56	
				PROCESS			JA10	1		.47	Pm 2576	1		.47	
95	PGW	CLN	.05	TRANSIT			DI09	1		.03	Pm0901	1		.03	PIC Inspect Clean
				SETUP											
				PROCESS			DI09	1		.25	Pm0901	1		.33	
95A	PNA	INSP	.05	TRANSIT							Pm0901	1		.02	NDI (FPI)
				SETUP			DB09	2		.05	Pm0901	1		1.05	
				PROCESS							Pm0679E	1		1.05	
150	PRA	MACH	.05	TRANSIT			JA07	1		.02					Bearing Bore Seat Repair
				SETUP			JA10	1		.8	Pm 6584	1		.8	
				PROCESS			JA10	1		.81	Pm 6584	1		.81	

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC wheels SHEET 5 OF 16

PCN / NSN / P/N 69595 A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
160	PRA	MACH	.05	TRANSIT			JA07	1		.02					Bearing Bore repair
				SETUP			JA10	1		.8	Pm6584	1		.8	
				PROCESS			JA10	1		.81	Pm6584	1		.81	
180	PRA	MACH	.07	TRANSIT			JA07	1		.02					Bearing Bore lock groove Ring
				SETUP			JA10	1		.8	Pm6584	1		.8	
				PROCESS			JA10	1		.56	Pm6584	1		.56	
190	PRA	MACH	.05	TRANSIT			JA07	1		.02					Wheel Weight note
				SETUP			JA08	1		.56	Pm2576	1		.56	
				PROCESS			JA08	1		.46	Pm2576	1		.46	
210	PRA	MACH	.05	TRANSIT			JA07	1		.02					Time Counter note
				SETUP			JA08	1		.56	Pm2576	1		.56	
				PROCESS			JA08	1		.46	Pm2576	1		.46	
220	PGW	CLN	.05	TRANSIT			HB05	1		.03	Pm0901	1		.03	
				SETUP											
				PROCESS			HB05	1		.25	Pm0901	1		.33	

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OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC Wheels SHEET 6 OF 16

PCN
NSN
P/N 69595N WCD 16107N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
220A	PNA	INSP	.05	TRANSIT							Pm0901	1		.02	
				SETUP			PB09	2		.05	Pm0901	1		1.05	
				PROCESS							Pm0679E	1		1.05	
225	PRC	CLN	1.0	TRANSIT			UP05	1		.6	Pm4118	1		.6	Degrease
				SETUP			UP09	1		.1	CE33	1		.1	
				PROCESS							Pm5620	1		.1	
230	PRC	BLST	1.0	TRANSIT			UP05	1		.05	Pm4118	1		.05	Shot Peen
				SETUP			UP08	1		.1	CE22	1		.1	
				PROCESS							Pm5372	1		.1	
				TRANSIT			UP08	1		.05	CE22	1		.05	
				SETUP							Pm5372	1		.05	
				PROCESS											
240	MAN PRC	ANZ2	1.0	TRANSIT			UP05	1		.05	Pm4118	1		.05	Turco
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS							Pm5381	1		.01	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
224 ~~UCA~~	MN) MEC	MOVE	1	TRANSIT			OYHD	1		.6	FL002	1		.6	MOVE
				SETUP											1 [illegible]
				PROCESS											
225 ~~UCB~~	MEC	CLN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	DEGREASE T [illegible] SP, GAL
				SETUP											
				PROCESS			UP03	1		.1	CE33	1		.1	
				TRANSIT							PM 5620	1		.1	
				SETUP											
				PROCESS											
230 ~~UCC~~	MEC	PEEN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	SHOT PEEN MASK
				SETUP			UH08	1		.1	CE22	1		.1	
				PROCESS							PM 5372	1		.1	
				TRANSIT							CE22	1		.05	
				SETUP			UP03	1		.05	PM 5372	1		.05	
				PROCESS											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
240 ~~D70A~~	PRC	CLN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	TURCO T 3. S 1m P 5.
				SETUP			UP09	1		.01	CE20	1		.01	
				~~PROCESS~~							PM 5681	1		.01	
				~~TRANSIT~~											
				~~SETUP~~			UP09	1		.05	PM 5681	1		.08	
				PROCESS							CE20	1		.08	
230A	PRC	CLN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	DEGREASE T 3M S/P 6M
				~~SETUP~~											
				PROCESS			UP09	1		.1	CE33	1		.1	
				TRANSIT							PM 5620	1		.1	
				SETUP											
				PROCESS											
				~~TRANSIT~~											
				SETUP											
				PROCESS											

OPERAT PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
240A ~~070B~~	MAN PRC	RINS	1.00	TRANSIT											
				SETUP			UP09	1		.01	[illegible]	1		.1	
				PROCESS			UP01	1		.01	[illegible]	1		.01	
				~~TRANSIT~~							PM [illegible]	1		.01	
				~~SETUP~~											
				PROCESS											
240B 070C	MAN PRC	CLN ~~FIRST~~	1.00	~~TRANSIT~~											
				SETUP			UP09	1		.01	[illegible]	1		.1	
				PROCESS			[illegible]	1		.1	[illegible]	1		.1	
				~~TRANSIT~~							PM [illegible]	1		.01	
				~~SETUP~~											
				PROCESS											
240C ~~070D~~	MAN PRC	RINS ~~FIRST~~	1.00	~~TRANSIT~~											
				SETUP			UP09	1		.01	[illegible]	1		.01	
				PROCESS			UP09	1		.01	[illegible]	1		.01	

RINSE T/S 1M P 1M

TERM P-K T/S 1M P 1M

OPERAT. . PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT							PM 5610	1		.01	
				SETUP											
				PROCESS											
240D ~~270E~~	MAN PRC	DEOX Anod	1.00	TRANSIT											DEOXIDIZE 1/ TM P 95 1 M 5 R 7
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	95	.01	PM 5767	1	95	.01	
				TRANSIT					5	.05			5	.17	
				SETUP							CE20	1	95	.01	
				PROCESS									5	.17	
240E ~~270F~~	MAN PRC	RINS Anod	1.00	TRANSIT											RINSE 1/5 1M 1 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5768	1		.01	
				SETUP											
				PROCESS											

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OPERAT PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
240F ~~070G~~	MAN PRC	ANEX ~~Anod~~	1.00	TRANSIT											
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.05	CE20	1		.58	
				TRANSIT							PM [illegible]	1		.58	
				SETUP											
				PROCESS											
240G 070H	MAN PRC	RINS ~~Anod.~~	1.00	TRANSIT											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5702	1		.01	
				SETUP											
				PROCESS											
240H ~~070I~~	MAN PRC	SEAL ~~Anod.~~	1.00	TRANSIT											T/S 1M P 5 15 5
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	MIN	.05	CE20	1	MIN	.05	

MAX .10
MEAN .05

MAX .25
MEAN .05

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OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
240I ~~070L~~	MAN PRC	R I N S ~~Anod~~	1.00	TRANSIT											R I N S E
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
				TRANSIT							PM 5750	1		.01	
				SETUP											
				PROCESS											
240J ~~070L~~	MAN PRC	R I N S ~~Anod~~	1.00	TRANSIT											R I N S E
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
				TRANSIT							PM 5776	1		.01	
				SETUP											
				PROCESS											
240K ~~070L~~	MAN PRC	D E S ~~Anod~~	1.00	TRANSIT			UP09	1		.01	CE20	1		.01	D E S, A N
				SETUP											T 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M

242 PRA MOVE 1 T OVHD 1 .6 FLOOR 1 .6

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OPERATION PROFILE

NAME _____ ALC 00 DATE 5-19-89 RCC Wheels SHEET 11 OF 16

PCN _____ WCD 16102N WCD DATE 88281

NSN _____

P/N 16595A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT							Pm5676	1		.01	
				SETUP											
				PROCESS											
240K	MAN PRL	LAN22	1.0	TRANSIT			UP09	1		.01	CE20	1		.01	Air Dry
				SETUP											
				PROCESS			UP09			.03	CE20	1		.03	
250	MAN TRA	Inst	.05	TRANSIT			JA07	1		.02					Install tie bolt bushing
				SETUP			JA09	1		.19	Pm2576	1		.19	
				PROCESS			JA09	1		.61	Pm2576	1		.61	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC Wheels SHEET 12 OF 16

PCN
NSN
P/N 69595A WCD 16102 N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
260	PRA	INST	.61	TRANSIT			JA07	1		.02					Install cup into Bearing Bore Bushing
				SETUP			JA08	1		.19					
				PROCESS			JA08	1		.08					
265	PRA	MACH	.61	TRANSIT			JA07	1		.02					Machine OD of Bushing & Cup Assy
				SETUP			JA10	1		.5	PM7276	1		.5	
				PROCESS			JA10	1		.24	PM7276	1		.24	
270	PRA	INST	.61	TRANSIT			JA07	1		.02					Install Bushing In Bore
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
280	PRA	INST	.05	TRANSIT			JA07	1		.02					Install Cup
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
285	PRA	MACH	.05	TRANSIT			JA07	1		.02					Machine OD of Cup
				SETUP			JA10	1		.5	PM7276	1		.5	
				PROCESS			JA10	1		.56	PM7276	1		.56	

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-19-89 RCC Wheels SHEET 12 OF 16

PCN
NSN
P/N 69595A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
290	PRA	INST	.05	TRANSIT			JA07	1		.02					Install cup into Bearing Bore
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
330	PRA	INST	1.0	TRANSIT			JA07	1		.02					Install Thread Inserts
				SETUP			JA09	1		.31					
				PROCESS			JA09	1		.35					
350	PGP	LOAD	1.0	TRANSIT			YH09	1		.1	FL0001	1		.1	MOVE, LOAD Inspect, check paper
				SETUP											
				PROCESS			YH09	1		.1	PM0931	1		.1	
355	PGP	HEAT	1.0	TRANSIT							PM0435	1	25	.5	BATch Job
				SETUP									75	.3	
				PROCESS											
355A	PGP	Inst	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.01	PM0936	1		.01	

OPERATION PROFILE

NAME _____ ALC 00 DATE 5-18-89 RCC Wheels SHEET 14 OF 16

BCN
NSN
P/N 69595A WCD 16102N WCD DATE 88281

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
355B	PGP	UNLD	1.0	TRANSIT							PM0936	1		.1	
				SETUP											
				PROCESS											
360	PGP	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			3$09	1		.01	PM0922	1		.01	
360A	PGP	WASH	1.0	TRANSIT											
				SETUP			3$09	1		.01	PM0922	1		.01	
				PROCESS							PM0436	1		.01	
360B	PGP	MASK	1.0	TRANSIT											
				SETUP											
				PROCESS			3$09	1		.01	PM0922	1		.01	
360C	PGP	PRIM	1.0	TRANSIT											
				SETUP			3$09	1		.02	PM0922	1		.02	
				PROCESS							PM 0438	1		.02	

OPERAT. PROFILE

NAME Turner ALC 00 DATE 5-18-89 RCC _____ SHEET 1 OF 2

PCN
NSN
P/N 90101A WCD 21101N WCD DATE 88354

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
IN ~~00A~~	MAN PGW	Indu	1.0	TRANSIT											
				SETUP			HB05	1		.5					
				PROCESS			HB05	1		.2					
01B	MAN PGW	Load	1.0	TRANSIT											
				SETUP											
				PROCESS			HB05	1		.1	0101 PM	1		.1	
02C	MAN PGW	Disa	1.0	TRANSIT											? VARIABLE Time
				SETUP											
				PROCESS			HB01	2		.45	PM	1		.1	
010	MAN PGP	Mete	1.0	TRANSIT											
				SETUP											
				PROCESS			OVHD	1		.02	PM0940	1		.02	
020	MAN PGP	Assy	1.0	TRANSIT			MA01	1		.3	0102	1		.3	? Percentage
				SETUP						.5				.5	
				PROCESS						2				.2	

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OPERAT. PROFILE

NAME Turner ALC 00 DATE 5-18-89 RCC _____ SHEET 2 OF 2

PCN _____
NSN _____
P/N 90101A

WCD E1101 N WCD DATE 88354

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
030	MAN PGP	Tpnt	1.0	TRANSIT											? variable
				SETUP											
				PROCESS			3$07	1		.1	WA0003	1		.1	
040	MAN PGP	Fine	1.0	TRANSIT											
				SETUP											
				PROCESS			3$09	1		.1					
050	MAN PGP	Fine	1.0	TRANSIT											
				SETUP											
				PROCESS			3$09	1		.1	WA0003	1		.1	
9999	MAN PGP	Sell	1.0	TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

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OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-8-89 RCC MANPGP-Wheels SHEET 1 OF 4

~~PCN~~ NSN 90101A P/N WCD 21104N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
095	PGP	Move & Load	1.000	TRANSIT			YH09	1		.1	FZ0201	1		.1	
				~~SETUP~~											
				PROCESS			YH09	1		.1	PM0931	1		.1	
098		Proc	1.000	~~TRANSIT~~			YC09	.01			PM0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											
098A		WELD	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PM0936	1		.1	
100		LOAD	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.012	PM0922	1		.012	
100A		WASH	1.000	~~TRANSIT~~			3509	1		.007	PM0922	1		.007	
				~~SETUP~~							PM0436	1		.007	
				PROCESS											

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OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-8-89 RCC MANUFGP-wheels SHEET 2 OF 4

PCN
NSN
P/N 90101A WCD 21104N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100B	RGP	MASK	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3309	1		.012	PM0922	1		.012	
100C		PRIME	1.800	~~TRANSIT~~			3309	1	MAX	.023	PM0922	1	MAX	.023	.02
				~~SETUP~~					AVE	.019			AVE	.019	
				PROCESS					Min	.014			Min	.014	
				~~TRANSIT~~							PMC433	1	MAX	.023	
				~~SETUP~~									AVE	.019	
				~~PROCESS~~									Min	.014	
100D		DRY	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		1					PM0922	1			
100E		1st PRINT	1.000	~~TRANSIT~~			3309	1	MAX	.023	PM0922	1	MAX	.023	
				~~SETUP~~					AVE	.019			AVE	.019	
				PROCESS					Min	.014			Min	.014	

C-5 main

continued

OPERATION PROFILE

NAME Kyle KERSHAW ALC 03 DATE 5-8-87 RCC MANAGR - Wheels SHEET 3 OF 4

PGM
NSN
P/N 90101A WCD 21104N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				~~TRANSIT~~							Pm0436	1	MAX	.023	
				~~SETUP~~									AVE	.019	
				~~PROCESS~~									min	.014	
100F	PGP	2nd Paint	1.000	~~TRANSIT~~			3509	1	MAX	.023	Pm0922	1	MAX	.023	
				~~SETUP~~					AVE	.019			AVE	.019	
				PROCESS					Min	.014			Min	.014	
				~~TRANSIT~~							Pm0437		MAX	.023	
				~~SETUP~~									AVE	.019	
				~~PROCESS~~									Min	.014	
100G		Dry	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		5					Pm0922	1			
100H		Strip	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			4409	1		.023	Pm0922	1		.023	

C-5 main

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OPERATION PROFILE

NAME Kyle KERSHAW ALC 000 DATE 5-10-89 RCC MANPG? - wheels SHEET 4 OF 4

PCN
NSN
P/N 90101A WCD 21104H WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100I	PGP	unLD	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0959	1		.1	
110 120		Inst & test	1.000	TRANSIT											
				SETUP											
				PROCESS			4H09	1		.2	PM0959	1		.2	
122		BAIN	1.000	TRANSIT			4H09	1	20	.2	WB0001	1	20	.2	
				SETUP					50	.1			50	.1	
				PROCESS					30	0			30	0	
123 125 130		ASSY	1.000	TRANSIT											
				SETUP											
				PROCESS			4H09	1		.1	WA0004	1		.1	
130A		mate	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0940	1		.1	

C-5 MAIN

LSC-200920

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-10-89 RCC MANPGP-Woods SHEET ___ OF ___

PCN
NSN
P/N 90101A WCD 21101 N WCD DATE 88354

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
020	PGP	ASSY	1.000	~~TRANSIT~~			YH09	1	40	.3	WA0002	1	40	.3	
				~~SETUP~~					30	.5			30	.5	
				PROCESS					30	2			30	2	
030		Touch PAINT	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3$09	1		.1	WA0003	1		.1	
040		PAPER Check	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3$09	1		.1					
050		INSP	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3$09	1		.1	WA0003	1		.1	
9999		SELL	1.000	TRANSIT											
				SETUP											
				PROCESS											

C-5 main
Top Assy

LSC-20002C

OPERAT. PROFILE

NAME Turner ALC 00 DATE 5-18-89 RCC _____ SHEET 1 OF 13

PCN / NSN / P/N 90101 A WCD 21103N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
006	MAN PGW	Remv	1.00	TRANSIT											Disassemble oper 5?
				SETUP											
				PROCESS			HB09	1		.20	PM 0901	1		.20	
006A	MAN PGW	~~Load Conv~~	1.00	TRANSIT			HB09	1		.05	PM 0901	1		.05	
				SETUP											
				PROCESS											
007	MAN PGW	Chem	1.00	TRANSIT			HB09	1		2.0					? Time
				SETUP											
				PROCESS			HB09	1		2.0	PM 0600	1		2.0	
008	MAN PGW	Blst.	1.00	TRANSIT											
				SETUP											
				PROCESS			HB07	1		.05	PM 0901	1		.05	
009	MAN PRA	Remo	.50	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.28	PM 1788	1		.28	
				PROCESS			JA09	1		.24	PM 1788	1		.24	

OPERAT PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
010	MAN	E.D.M.	.05	TRANSIT											check into occ. factor & process. mandatory Flow Times
				SETUP											
				PROCESS		.05									
X 011	MAN PGW	Anod	1.00	TRANSIT			HB09	1		.5	PM 0901	1		.5	Anodize Time Tank Line.
				SETUP							0600A				
				PROCESS											
015	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.02	2 people 2 lines
				[redacted] PROCESS							0679E	1		1.05	
				PROCESS			DB09	2		.05	PM 0901			1.05	
015A	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	1 Person 1 line
				[redacted] PROCESS							PM 0679E	1		1.10	
				PROCESS			DB09	1		.10	PM 0901	1		1.10	
019	MAN PGW	Nick	1.0	TRANSIT											? variable times
				SETUP											
				PROCESS			HB07	1		.20	PM 0901	1		.20	

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OPERAT PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

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P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
030	MAN PGW	E&I	1.0	TRANSIT			DI09	1		.05	PM 0901				? Process Times
				SETUP											
				PROCESS			DI09	1		.10	PM 0901	1		.10	
044	MAN PRA	Poli	1.00	TRANSIT		.02	JA09	1		.02					
				SETUP		.28	JA09	1		.28				.28	Bench OP
				PROCESS		.30	JA09	1		.30				.30	
045	MAN PRA	Remo	1.00	TRANSIT		.02	JA10	1		.02					
				SETUP		.28	JA10	1		.28				.28	Bench OP
				PROCESS		.18	JA10	1		.18				.18	
050	MAN PRA	Retc	.07	TRANSIT		.02	JA10	1		.02					
				SETUP		.80	JA10	1		.80	PM 7211	1		.80	
				PROCESS		.84	JA10	1		.84	PM 7211	1		.84	
056	MAN PRA	Bear	.05	TRANSIT		.02	JA10	1		.02					
				SETUP		.80	JA10	1		.80	PM 6584	1		.80	
				PROCESS		.84	JA10	1		.84	PM 6584	1		.84	

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
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P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
057	MAN PRA	Bear	1.00	TRANSIT		.02	JA10	1		.02					AH Equip 7211 ? occ. factor
				SETUP		.80	JA10	1		.80	PM 6584	1		.80	
				PROCESS		.77	JA10	1		.77	PM 6584	1		.77	
059	MAN PRA	Bear	.07	TRANSIT		.02	JA10	1		.02					
				SETUP		1.04	JA10	1		1.04	PM 6584	1		1.04	
				PROCESS		.89	JA10	1		.89	PM 6584	1		.89	
060	MAN PRC	Shot	1.00	TRANSIT			UP05	1		.05	PM 4118	1		.05	
				SETUP			UP08	1		.10	CE 22	1		.1	
				PROCESS							PM 5372	1		.1	
				TRANSIT											
				SETUP							CE 22	1		.05	
				PROCESS			UP08	1		.05	PM 5372	1		.05	
070A	MAN PRC	Anod.	1.00	TRANSIT			UP05	1		.05	PM 4118	1		.05	
				SETUP			UP07	1		.01	CE 20	1		.01	
				PROCESS							PM 4141	1		.01	

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
0600A	OVHD	MOVE	1	TRANSIT			OVHD	1		.6	FL0002	1		.6	MOVE 1 36M
				~~SETUP~~											
				~~PROCESS~~											
0600B	PRC	CLN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	DEGREASE T 3M S/P 6M
				~~SETUP~~											
				PROCESS			UP03	1		.1	CE33	1		.1	
				~~TRANSIT~~							PM 5620	1		.1	
				~~SETUP~~											
				~~PROCESS~~											
0600C	PCC	PEEN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	SHOT PEEN MASK
				SETUP			UP08	1		.1	CE22	1		.1	
				~~PROCESS~~							PM 5372	1		.1	
				~~TRANSIT~~							CE22	1		.05	
				~~SETUP~~			UP05	1		.05	PM 5372	1		.05	
				PROCESS											

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

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NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070A	PRC	CLN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	TURCO T 3m S 1m P 5m
				SETUP			UP09	1		.01	CE20	1		.01	
				~~PROCESS~~							PM 5681	1		.01	
				~~TRANSIT~~											
				~~SETUP~~			UP09	1		.05	PM 5681	1		.08	
				PROCESS							CE20	1		.08	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
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OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070B	MAN PRC	RINS	1.00	TRANSIT											RINSE T/S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5670	1		.01	
				SETUP											
				PROCESS											
070C	MAN PRC	CLN ~~ABST.~~	1.00	TRANSIT											FORM P-R T/S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5670	1		.01	
				SETUP											
				PROCESS											
070D	MAN PRC	RINS ~~ABST.~~	1.00	TRANSIT											RINSE T/S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT							PM 5670	1		.01	
				SETUP											
				PROCESS											
070E	MAN PRC	DEOX ~~Anod~~	1.00	TRANSIT											DEOXIDIZE T/I 1M P 95 1M S 10 M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	95	.01	PM 5707	1	95	.01	
				~~TRANSIT~~					5	.05			5	.17	
				~~SETUP~~							CE20	1	95	.01	
				PROCESS									5	.17	
070F	MAN PRC	RINS ~~Anod.~~	1.00	TRANSIT											RINSE T/I 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5514	1		.01	
				SETUP											
				PROCESS											

OPERAT PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070G	MAN PRC	ANOD ~~Anod~~	1.00	~~TRANSIT~~											SULFURIC ANODIZE T/S 1M P 35M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.05	CE20	1		.58	
				~~TRANSIT~~							PM 5717	1		.58	
				~~SETUP~~											
				PROCESS											
070H	MAN PRC	RINS ~~Anod.~~	1.00	TRANSIT											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				~~TRANSIT~~							PM 5702	1		.01	
				~~SETUP~~											
				PROCESS											
070I	MAN PRC	SEAL ~~Anod.~~	1.00	TRANSIT											SEAL T/S 1M P 5 15 5
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	MIN	.05	CE20	1	MIN	.08	

MAX .10
MEAN .05

MAX .25
MEAN .08

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OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070J	MAN PRC	RINS ~~Anod~~	1.00	TRANSIT											RINSE T/S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5700	1		.01	
				SETUP											
				PROCESS											
070K	MAN PRC	RINS ~~Anod~~	1.00	TRANSIT											RINSE, HOT T/S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5796	1		.01	
				SETUP											
				PROCESS											
070L	MAN PRC	DRY ~~Anod~~	1.00	TRANSIT			UP09	1		.01	CE20	1		.01	DRY, AIR T IM P IM
				SETUP											
				PROCESS			UP09	1		.01	CE02	1		.01	
071	OVHD	MOVE	1	T			OVHD	1		.6	FLOOR	1		.6	

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
079	MAN PRA	Inst.	.10	TRANSIT		.02	JA09	1		.02					ac factor?
				SETUP		.19	JA09	1		.19	PM 5685	1		.19	
				PROCESS		.08	JA09	1		.08	PM 5685	1		.08	
080	MAN PRA	Inst	1.00	TRANSIT		.02	JA09	1		.02					Bench OP
				SETUP		.19	JA09	1		.19					
				PROCESS		.08	JA09	1		.08					
095	MAN PGP	Move	1.00	TRANSIT			YH09	1		.1	FL0001	1		.1	
				SETUP											
				PROCESS			YH09	1		.1	PM 0931	1		.1	
098	MAN PGP	Inst	1.00	~~TRANSIT~~							PM 0435	1	25	.5	check consistency with KC-135
				~~SETUP~~									75	.3	
				PROCESS											
098A	MAN PGP	Conv.	1.00	TRANSIT											
				SETUP											
				PROCESS							PM 0936	1		.1	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100	MAN PGP	Load	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		.01	
100A	MAN PGP	Wash	1.00	TRANSIT			3509	1		.01	PM 0922	1		.01	
				SETUP							PM 0436	1		.01	
				PROCESS											
100B	MAN PGP	Mask	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		.01	
100C	MAN PGP	Prim	1.00	TRANSIT							PM 0438	1		.02	
				SETUP		1					PM 0922	1			
				PROCESS			3509	1		.02	PM 0922	1		.02	
				TRANSIT							PM 0436	1		.02	
				SETUP											
				PROCESS											

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100F	MAN PGP	Pain	100	~~TRANSIT~~											
				~~SETUP~~							PM 0437	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
100G	MAN PGP	Dry	1.00	TRANSIT											
				SETUP											
				PROCESS		.5					PM 0922	1			
100H	MAN PGP	Strp	1.00	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.02	PM 0922	1		.02	
100I	MAN PGP	Conv.	1.00	TRANSIT							PM 0959	1		.1	
				SETUP											
				PROCESS											
122	MAN PGP	Bale	1.00	~~TRANSIT~~			YH09	1	20	.2	WB0001	1	20	.2	
				~~SETUP~~					50	.1			50	.1	
				PROCESS					30	0			30	0	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
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OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
130	MAN PGP	Inst	1.00	TRANSIT											NOTES Breakout in 123, 125 TO 130 TO MATCH WITH HISTORY
				SETUP											
				PROCESS			YH09	1		.1	WA0009	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

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OPERAT. PROFILE

NAME Turner ALC 00 DATE 5-18-89 RCC _____ SHEET 1 OF ___

PCN / NSN / P/N 90101A WCD 21104N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
006	MAN PGW	Remo	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.2	0901 PM	1		.2	
006A	MAN PGW	Tran	1.0	TRANSIT			HB09	1		.05	PM 0901	1		.05	
				SETUP											
				PROCESS											
007	MAN PGW	Chem.	1.0	TRANSIT			HB09	1		.45	PM 0901	1		.45	
				SETUP											
				PROCESS			HB09	1		1.2	PM 0901	1		1.2	
009	MAN PGW	Blas	1.0	TRANSIT											
				SETUP											
				PROCESS			HB07	1		.05	0921 PM.	1		.05	
011	MAN PGW	Anod	1.0	TRANSIT			HB07	1		.04	PM 0901	1		.04	
				SETUP											
				PROCESS			HB09	1		.05	PM 0901	1		.05	

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

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OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
015	MAN PNA	F.P.I.	.75	TRANSIT							PM 0901	1		.02	2 people 2 lines
				[redacted] PROCESS							PM 0697E	1		1.05	
				PROCESS			DB09	2		.05	PM 0901	1		1.05	
015A	MAN PNA	F P I	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0679E	1		1.05	
				PROCESS			DB09	1		.10	PM 0901	1		1.05	
X 019	MAN PGW	Nick	1.0	TRANSIT											
				SETUP			KI07	1		.15	PM 0901	1			
				PROCESS			KI07	1		.20		1		.20	
030	MAN PGW	E&I	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.10					
040	MAN MRA	Thrd	.05	TRANSIT		.06	JA07	1		.06					
				SETUP		.28	JA09	1		.28	PM 2576	1		.28	
				PROCESS		.84	JA09	1		.84	PM 2576	1		.84	

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

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OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
043	MAN PRA	Remo	.05	TRANSIT		.02	JA08	1		.02					Bench OP
				SETUP		.28	JA08	1		.28					
				PROCESS		.34	JA08	1		.34					
045	MAN PRA	Safe	.93	TRANSIT		.02	JA09	1		.02					Alt Equip S197
				SETUP		.98	JA09	1		.98	PM 7216	1		.98	
				PROCESS		.98	JA09	1		.98	PM 7216	1		.98	
048	MAN PRA	Valv	.09	TRANSIT		.02	JA09	1		.02					
				SETUP		.56	JA09	1		.56	PM 2576	1		.56	
				PROCESS		.64	JA09	1		.64	PM 2576	1		.64	
055	MAN PRA	Bear	.05	TRANSIT		.02	JA10	1		.02					
				SETUP		.51	JA10	1		.51	PM 7216	1		.51	
				PROCESS		.17	JA10	1		.17	PM 7216	1		.17	
058	MAN PRA	Bear	.05	TRANSIT		.02	JA10	1		.02					
				SETUP		80	JA10	1		.80	PM 7216	1		.80	
				PROCESS		.79	JA10	1		.79	PM 7216	1		.79	

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

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P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
CCCA	~~[illegible]~~ OVHD	MOVE	1	TRANSIT			OVHD	1		.6	FL002	1		.6	MACB
				SETUP											1 EOM
				PROCESS											
CCCB	HKC	CCN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	DEGREASE
				SETUP											T EM
				PROCESS			UP03	1		.1	CE 3	1		.1	SC, GM
				TRANSIT							PM 5620	1		.1	
				SETUP											
				PROCESS											
CCCC	HKC	PCEN	1	TRANSIT			UP05	1		.05	PM 4118	1		.05	SHOT PEEN
				SETUP			UP08	1		.1	CE22	1		.1	
				PROCESS							PM 5372	1		.1	
				TRANSIT							CE22	1		.05	
				SETUP			UP05	1		.05	PM 5372	1		.05	
				PROCESS											

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P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070A	PRC	CLN	1	TRANSIT			UP05	1		.05	PM 4[illegible]	1		.05	TURCO T 3.. S 1.. P 5..
				SETUP			UP[illegible]	1		.01	[illegible]TD	1		.01	
				PROCESS							PM 5681	1		.01	
				TRANSIT											
				SETUP			UP07	1		.05	PM 5681	1		.08	
				PROCESS							CE 10	1		.08	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
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P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070B	MAN PRC	RINS	1.00	TRANSIT											
				SETUP			UP09	1		.01	[illegible]	1		0	
				PROCESS			UP09	1		.01	[illegible]	1		.01	
				TRANSIT							PM [illegible]	1		.01	
				SETUP											
				PROCESS											
070C	MAN PRC	CLN [illegible]	1.00	TRANSIT											TRANSIT P-R T/S IN P IN
				SETUP			[illegible]	[illegible]		[illegible]	CE20	1		.01	
				PROCESS			[illegible]	[illegible]		[illegible]	[illegible]	1		.01	
				TRANSIT							PM 5693	1		.01	
				SETUP											
				PROCESS											
070D	MAN PRC	RINS [illegible]	1.00	TRANSIT											RINSE T/S IN P IN
				SETUP			UP09	1		.01	[illegible]	1		.01	
				PROCESS			UP09	1		.01	[illegible]	1		.01	

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OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT							PM 5010	1		.01	
				SETUP											
				PROCESS											
010E	MAN FRC	REOX Anod	1.00	TRANSIT											DE[illegible]
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	95	.01	PM 5707	1	95	.01	
				TRANSIT					5	.05			5	.17	
				SETUP							CF20	1	95	.01	
				PROCESS									5	.17	
010F	MAN FRC	RINS Anod.	1.00	TRANSIT											RINSE
				SETUP			UP09	1		.01	CF20	1		.01	
				PROCESS			UP09	1		.01	CF20	1		.01	
				TRANSIT							PM 5[illegible]	1		.01	
				SETUP											
				PROCESS											

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070G	MAN PRC	ANZ ~~Anod~~	1.00	TRANSIT											
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.05	[illegible]	1		.58	
				TRANSIT							PM S 117	1		.58	
				SETUP											
				PROCESS											
070H	MAN PRC	RINS ~~Anod.~~	1.00	TRANSIT											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM S 702	1		.01	
				SETUP											
				PROCESS											
070I	MAN PRC	SEAL ~~Anod.~~	1.00	TRANSIT											SEAL T/S 1M P 5 15 5
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	MIN	.05	CE20	1	MIN	.05	

MAX .10
MEAN .05

MAX .25
MEAN .083

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

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NSN
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OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
07JJ	MAN PRC	R I M S	1.00	TRANSIT											R I M S T/S 1 M P 1 M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5700	1		.01	
				SETUP											
				PROCESS											
070K	MAN PRC	R I M S	1.00	TRANSIT											R I M S, T/S 1 M P 1 M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				TRANSIT							PM 5776	1		.01	
				SETUP											
				PROCESS											
070L	MAN PRC	D M I	1.00	TRANSIT			UP09	1		.01	CE20	1		.01	D M I, T 1 M P 1 M
				SETUP											
				PROCESS			UP09	1		.01	CE02	1		.01	

071 OVHD MOVE 1 T OVHD 1 .6 FLOOR 1 .6

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
072	MAN PRA	Inst.	.05	TRANSIT		.02	JA08	1		.02					
				SETUP		.19	JA08	1		.19	PM 5685	1		.19	
				PROCESS		.08	JA08	1		.08	PM 56K5	1		08	
074	MAN PRA	Mach	.05	TRANSIT		.02	JA10	1		.02					
				SETUP		.50	JA10	1		.50	PM 0508	1		.50	
				PROCESS		.24	JA10	1		.24	PM 0508	1		.24	
076	MAN PRA	Inst	.05	TRANSIT		.02	JA09	1		.02					
				SETUP		.19	JA09	1		.19	PM 56X5	1		.19	
				PROCESS		.08	JA09	1		.08	PM 56X5	1		.08	
077	MAN PRA	Inst.	.10	TRANSIT		.02	JA09	1		.02					
				SETUP		.19	JA09	1		.19	PM 5685	1		.19	
				PROCESS		.08	JA09	1		.08	PM 5685	1		.08	
078	MAN PRA	Mach	.05	TRANSIT		.02	JA10	1		.02					All FTP 0508
				SETUP		.50	JA10	1		.50	PM 7492	1		.50	
				PROCESS		.24	JA10	1		.24	PM 7492	1		.24	

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
079	MAN PRA	Inst.	.05	TRANSIT		.02	JA09	1		.02					
				SETUP		.19	JA09	1		.19	PM 5685	1		.19	
				PROCESS		.08	JA09	1		.08	PM 5685	1		.08	
080	MAN PRA	Inst.	1.00	TRANSIT		.02	JA09	1		.02					Bench OP
				SETUP		.31	JA09	1		.31					
				PROCESS		.43	JA09	1		.43					
095	MAN PGP	Move	1.00	TRANSIT											
				SETUP											
				PROCESS											
095A	MAN PGP	Heat	1.00	TRANSIT			YH09	1		.1	F1(XX)1	1		.1	
				~~SETUP~~											
				PROCESS			YH09	1		.1	PM 0931	1		.1	
098	MAN PGP	Inst.	1.00	~~TRANSIT~~			YH09	1		.01	PM 0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
098A	MAN PGP	Conv.	1.00	TRANSIT											
				SETUP											
				PROCESS							PM 0936	1		.1	
100	MAN PGP	Load	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		.01	
100A	MAN PGP	Wash	1.00	TRANSIT			3509	1		.01	PM 0922	1		.01	
				SETUP							PM 0436	1		.01	
				PROCESS											
100B	MAN PGP	Mask	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		.01	
100C	MAN PGP	Prim	1.00	TRANSIT			3509	1		.02	PM 0922	1		.02	
				SETUP							PM 0438	1		.02	
				PROCESS											

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

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NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
100D	MAN PGP	Dry	1.00	TRANSIT											
				SETUP											
				PROCESS		1					PM 0922	1			
100E	MAN PGP	Pain	1.00	TRANSIT			3509	1		.02	PM 0922	1		.02	
				SETUP							PM 0436	1		.02	
				PROCESS											
100F	MAN PGP	Pain	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.02	PM 0922	1		.02	
100G	MAN PGP	Dry	1.00	TRANSIT											
				SETUP											
				PROCESS		.5					PM 0922	1		.5	
100H	MAN PGP	Strip	1.00	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.02	PM 0922	1		.02	

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PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100I	MAN PGP	Conv	1.00	TRANSIT							PM 0959	1		.1	
				SETUP											
				PROCESS											
110	MAN PGP	Inst	1.00	TRANSIT											
				SETUP											
				PROCESS			YH07	1		.1	PM 0957	1		.1	
120	MAN PGP	Test	1.00	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	PM 0959	1		.1	
122	MAN PGP	Bala	1.00	TRANSIT			YH07	1	20	.2	WA0001	1	20	.2	
				SETUP					50	.1			50	.1	
				PROCESS					30	0			30	0	
130	MAN PGP	Inst	1.00	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	WA0004	1		.1	

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OPERATION PROFILE C-5A WHEEL HALF - OUTER - OX

NAME D. DUVERNOIS ALC OO DATE 16 JUNE 79 RCC 1 MAN HGW SHEET 1 OF 4

PCN NSN P/N 3C0301A WCD 21104N WCD DATE 80037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	1MAN HGW	DIS	1/CO	TRANSIT											ITEM HEAT SHEET
				SETUP											
				PROCESS			41305	1	100	.08	HM0921	1	100	.08	
5A	1MAN HGW	TRANS	1.00	TRANSIT							HM0921	1	100	.08	TO OVEN LINER
				SETUP											
				PROCESS											
5B	1MAN HGW	LOAD	1.00	TRANSIT											OVEN LOAD
				SETUP											
				PROCESS			HB05	1	100	.04	HM042C	1	100	.04	
5C	1MAN HGW	PRIME	1.00	TRANSIT											HEAT for 1½ HOUR
				SETUP											
				PROCESS	100	.50					HM042C	1	100	.50	
5D	1MAN HGW	UNLD	1.00	TRANSIT							HM092C	1	100	.08	FROM OVEN TO HYD PRESS
				SETUP											
				PROCESS			41305	1	100	.08	HM042C	1	100	.08	

LSC-20002C

OPERATION PROFILE C-5A WHEEL HALF - OUTER (AL)

NAME [illegible] ALC 00 DATE 16 June 89 RCC MANPGW SHEET 2 OF 4

(PCN) NSN P/N 5029012 WCD 21604N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGW	PREP	1.00	TRANSIT											CAPS
				SETUP			H305	1	100	.04					
				PROCESS			H305	1	100	.04	HH0001	1	100	.04	
6A	MAN PGW	LOAD	1.00	TRANSIT							PM0921	1	100	.08	LOAD UH CONV.
				SETUP											
				PROCESS			K105	1	100	.08	PM0901	1	100	.08	
7	MAN PGW	PROC.	1.00	TRANSIT							PM0901	1	100	2.89	HK. CLEAN
				SETUP			K105	1	100	.08					
				PROCESS	100	2.89					PM0616	1	100	2.89	
7A	MAN PGW	LOAD	1.00	TRANSIT							PM0501	1	100	.08	FROM OH TO ROLLOUT CONV.
				SETUP											
				PROCESS			K105	1	100	.08	C00002	1	100	.08	
7B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.03	LOAD TO CAST BOOTH
				SETUP											
				PROCESS			K105	1	100	.03	PM0416	1	100	.03	

LSC-20002C

OPERATION PROFILE C 5A WHEEL HALF OUTER

NAME D DUBOIS ALC [illegible] DATE 16 JUN 88 RCC IT/ANPGW SHEET 3 OF 4

PCN
NSN
P/N 5D99D1A WCD 21104N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
7A	MAN PGW	CLN	1.00	TRANSIT											BLAST / CLEAN
				SETUP			KIC5	1	100	.04					
				PROCESS			KIC5	1	50 50	.08 .16	P10416	1	50 50	.08 .16	
8A 7A	MAN PGW	LOAD	1.00	TRANSIT											OH CONV
				SETUP											
				PROCESS			KIC5	1	100	.08	P10901	1	100	.08	
11	MAN PGW	PAINT	1.00	TRANSIT							PMC501	1	100	1.03	ANODIZE STRIP
				SETUP			KIC5	1	100	.08					
				PROCESS	100	.80					PMC590	1	100	1.03	
15B	MAN PGW	UNLD	1.00	TRANSIT							000002	1	100	.04	UNCL - OH CONV. TO ROLLER CONV
				SETUP											
				PROCESS			KIC5	1	100	.04	P10901	1	100	.04	
15C	MAN PGW	LOAD	1.00	TRANSIT											PICK & BURR
				SETUP			KIC5	1	100	.04	PM0410	1	100	.04	
				PROCESS											

OPERATION PROFILE C-5A OUTER WHEEL HALF (ALUM)

NAME D. WEBBER ALC OC DATE 16 JUN 88 RCC MANPGW SHEET 1 OF 1

PCN
NSN
P/N 3009G1A WCD 8 21184 WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
19	MAN PGW	CLN	1.00	TRANSIT											NICK & DAVE
				SETUP											
				PROCESS			KIOS	1	50 50	.15 .25	PM04P	1	50 50	.15 .25	
19B	MAN PGW	LNLD	1.00	TRANSIT							CCCCN2	1	100	.08	LOAD ROLLER CONV.
				SETUP											
				PROCESS			KEOS	1	100	.05	PM04P	1	100	.08	
19C	MAN PGW	TRANS	1.00	TRANSIT							CCCCO2	1	100	.08	TRANS TO E & I
				SETUP											
				PROCESS											
30	MAN PGW	INSP	1.00	TRANSIT											E & I
				SETUP											
				PROCESS			DIO2	1	10 60	.15 .35					
30A	MAN PGW	LOAD	1.00	TRANSIT											LOAD O.H. CONV.
				SETUP											
				PROCESS			DIO2	1	100	.08	PM07P	1	100	.08	

LSC-20002C

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-8-89 RCC MANPGP-Wheels SHEET 1 OF 4

PCN
NSN
P/N 90101A WCD 21103 N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
095	PGP	Move & Load	1.000	TRANSIT			YH09	1		.1	FZ0001	1		.1	
				~~SETUP~~											
				PROCESS			YH09	1		.1	Pm0931	1		.1	
098		Proc	1.000	~~TRANSIT~~							Pm0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											
098A		WELD	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							Pm0936	1		.1	
100		LOAD	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.012	Pm0922	1		.012	
100A		WASH	1.000	~~TRANSIT~~			3509	1		.007	Pm0922	1		.007	
				~~SETUP~~							Pm0436	1		.007	
				PROCESS											

C-5 main

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-8-89 RCC MANFGP-Wheels SHEET 2 OF 4

PCM NSN 90101A P/N

WCD 21103N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100B	PGP	MASK	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3809	1		.012	PM0922	1		.012	
100C		Prime	1.000	~~TRANSIT~~			3809	1	MAX	.023	PM0922	1	MAX	.023	
				~~SETUP~~					AVG	.019			AVG	.019	
				PROCESS					Min	.014			Min	.014	
				~~TRANSIT~~							PMC433	1	MAX	.023	
				~~SETUP~~									AVG	.019	
				~~PROCESS~~									Min	.014	
100D		Dry	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		1					PM0922	1			
100E		1st Paint	1.000	~~TRANSIT~~			3809	1	MAX	.023	PM0922	1	MAX	.023	
				~~SETUP~~					AVG	.019			AVG	.019	
				PROCESS					Min	.014			Min	.014	

C-5 main

continued

LSC-20002C

OPERATION PROFILE

NAME Kyle KERSHAW ALC 08 DATE 5-8-87 RCC MANUF - Wheels SHEET 3 OF 4

PCN NSN P/N 90101A WCD 21103N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				~~TRANSIT~~							Pm0436	1	MAX	.023	
				~~SETUP~~									AVE	.019	
				~~PROCESS~~									min	.014	
100F	FGP	2nd Paint	1.000	~~TRANSIT~~			3F09	1	MAX	.023	Pm0922	1	MAX	.023	
				~~SETUP~~					AVE	.019			AVE	.019	
				PROCESS					Min	.014			min	.014	
				~~TRANSIT~~							Pm0437	1	MAX	.023	
				~~SETUP~~									AVE	.019	
				~~PROCESS~~									Min	.014	
100G		DIM	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		.5					Pm0922	1			
100H		Strip	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YH09	1		.023	Pm0922	1		.023	

C-5 main

LSC-200920

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-8-89 RCC MANUF - wheels SHEET 4 OF 4

PCN/NSN/P/N 90101A WCD 24103N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100 I	PGP	UNLD	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0939	1		.1	
122		BAIN	1.000	TRANSIT			YH09	1	20	.2	WB0001	1	20	.2	
				SETUP					50	.1			50	.1	
				PROCESS					30	0			30	0	
123 125 130		ASSY	1.000	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	WA0004	1		.1	
130A		MOVE	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0940	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											

C-5 main

LSC-2000-20

C5 WHEEL HALF - INNER MAIN

OPERATION PROFILE

NAME T. CARTWRIGHT ALC 00 DATE 5-5-89 RCC MANPGW SHEET 1 OF ___

PCN
NSN
P/N 90101A WCD 21103N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
1	MAN PGN	IND.	1.0	TRANSIT											
				SETUP			DI07	1		.5					
				PROCESS			DI07	1		.2					
2	"	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.4	0901 CONV	1		.20	
5	"	DIS.	1.0	TRANSIT											
				SETUP											
				PROCESS			HB04	2		.45	0901 CONV	1		.45	
6	"	REMOVE CUP FROM WHEEL HALF	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.20	0901 CONV	1		.20	
7	MAN PGN	CHEM. CLEAN	1.0	TRANSIT			HB09	1		2.0					
				SETUP											
				PROCESS			HB09	1		20	0600	1		2.0	

* THESE ITEMS ARE COMBINED IN EQUIP CODE 0600

LSC-200020

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
8		EDM BROKEN SCREWS + TAPS	.5	TRANSIT			DI07	1		.05					
				SETUP											
				PROCESS			DI07	1		.05	0901 CONV	1		.05	
9		ANODIZE STRIP	1.0	TRANSIT			DI09	1		.5	0901	1		.5	
				~~SETUP~~							0600A	1		.5	
				PROCESS											
10		F.P.I.	1.0	TRANSIT			HB09	1		.04					
				SETUP											
				PROCESS			HB09	1		.05	0600A	1		.05	
11		NICK & DE BURR	1.0	TRANSIT											
				SETUP											
				PROCESS			HB07	1		.20	0901 CONV	1		.20	
12		F+I AND ROUTE	1.0	TRANSIT			HB07	1		.05	0901 CONV				
				SETUP											
				PROCESS			HB09	1		.10	0901 CONV	1		.10	

CS MAIN OUTER - WHEEL HALF.

OPERATION PROFILE

NAME T. CARTWRIGHT ALC 00 DATE 5-5-89 RCC MAN PGN SHEET 1 OF ___

PCN NSN P/N 90101A WCD 21104N WCD DATE 88257

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
1	MAN PGN	IND.	1.0	TRANSIT											
				SETUP			DI07	1		.5					
				PROCESS			DI07	1		.2					
2	11	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.4	0901 CONV	1		.2	
3	11	DIS.	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.45	0901 CONV	1		.45	
4	11	REMOVE CUP FROM WHEEL HALF.	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.20	0901 CONV	1		.20	
5	11	REMO	1.0	TRANSIT			HB09	1		.05	CLEAN	1			
				SETUP											
				PROCESS											

ASSY

WHEEL HALF

LSC-200920

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6		CHem Clean		TRANSIT			HB09	1		.45	CRANE	1			
				SETUP											
				PROCESS			HB09	1		1.2	CRANE	1		1.2	
7		Blast Clean only		TRANSIT											
				SETUP											
				PROCESS			HB07	1		.05	CONV	1		.05	
8		ANODIZE STRIP		TRANSIT			HB07	1		.04	CRANE			.04	
				SETUP											
				PROCESS			HB09	1		.05	CRANE	1		.05	
9		F.P.I.		TRANSIT											
				SETUP											
				PROCESS			HB09	1		.10	CONV	1		.10	
10		NICK + BURR		TRANSIT											
				SETUP			DI07	1		.15	CONV	1			
				PROCESS			DI07	1		.20	—	1		.20	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
11		E+I AND ROUTE	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.10					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

MAIN WHEEL INNER

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET ___ OF ___

PCN NSN P/N 90101A WCD 21103 N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	[redacted] .75	TRANSIT							0901	1		.02	
				~~SETUP~~											
				PROCESS			DB09	2		.05	0901	1		1.0	
				~~TRANSIT~~							0679E	1		1.0	
				~~SETUP~~											
				~~PROCESS~~											
15A	MAN PNA	FPI	[redacted] .25	TRANSIT							0901			.02	
				~~SETUP~~											
				PROCESS			DB09	1		.10	0901	1		1.0	
				~~TRANSIT~~							0679E	1		1.0	
				~~SETUP~~											
				~~PROCESS~~											
				TRANSIT											
				SETUP											
				PROCESS											

[redacted]

C-5 MAIN WHEEL OUTER

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET ___ OF ___

PGR NSN P/N 90101A WCD 21104N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	[redacted] .75	TRANSIT							0901	1		.02	2 PEOPLE
				~~SETUP~~											2 LINES
				PROCESS			DB09	2		.05	0901	1		1.05	
				~~TRANSIT~~							0679E	1		1.05	
				SETUP											
				PROCESS											
15A	MAN PNA	FPI	[redacted] .25	TRANSIT							0901	1		.02	[redacted]
				~~SETUP~~											1 PERSON
				PROCESS			DB09	1		.10	0901	1		1.05	2 LINES
				~~TRANSIT~~							0679E	1		1.05	
				~~SETUP~~											
				~~PROCESS~~											
				TRANSIT											
				SETUP											
				PROCESS											

[redacted]

LSC-200920

OPERATION PROFILE

NAME Norman Fletcher ALC OO-ALC DATE 11 MAY 09 RCC MANFGW SHEET ___ OF ___

PCN 90101A WCD ___ 211CAN WCD DATE 88281
NSN
P/N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
~~0~~	~~PRC~~	ELN	1.0	~~TRANSIT~~			UP05	1		.6	4118	1		.6	~~DATABASE~~ T 36M
				~~SETUP~~											
				PROCESS			UP09	1		.1	CE33	1		.1	S/P 6M
				~~TRANSIT~~							5620	1		.	
				~~SETUP~~											
				~~PROCESS~~											
060	PRC	BLST	1.0	TRANSIT			UP05	1		.05	4118			.05	SHOT PCN T 3M
				SETUP			UP08	1		.1	CE22	1		.1	S 6M
				~~PROCESS~~							5372	1		.1	P 3M
				~~TRANSIT~~											
				~~SETUP~~							CE22	1		.05	
				PROCESS			UP08	1		.05	5372	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

070

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 1 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070A	PRC	ANEZ	1.0	TRANSIT			UP05			.05	411B	1		.05	TURCO
				SETUP			UP09			.01	CE20	1		.01	T 3M
				~~PROCESS~~							5661	1		.01	S 1M
															P 5M
				~~TRANSIT~~											
				~~SETUP~~							CE20	1		.01	
				PROCESS			U109	1		.05 .01	5661	1		.01	
B	PRC	ANEZ	1.0	~~TRANSIT~~											RINSE
				~~SETUP~~			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
				~~TRANSIT~~							5670	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
C	PRC	ANEZ	1.0	~~TRANSIT~~											FORMAPH2
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				~~TRANSIT~~							5693	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
D	PRC	ANZ2	1.0	~~TRANSIT~~											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
				~~TRANSIT~~							5610	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
~~DA~~	PRC	ANZ2	.001	~~TRANSIT~~					2						STRIP
				~~SETUP~~			UP09	1		.01	CE20	1		.01	T/S 1M
				~~PROCESS~~			UP09	1	MIN	1	CE20	1	MIN	1	P 1/6 HR
				~~TRANSIT~~					MAX	6			MAX	6	
				~~SETUP~~					MEAN	3			MEAN	3	
				~~PROCESS~~							5679	1	MIN	1	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				~~TRANSIT~~									MAN	6	
				~~SETUP~~									MCHN	3	
				~~PROCESS~~											
DB	P2C	AN22	.001	~~TRANSIT~~											12 LINE T/S IM
				SETUP			UA09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	P IM
				~~TRANSIT~~							SG11	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
DC	P2C	AN22	.001	~~TRANSIT~~											RINSE T/S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				~~TRANSIT~~							SG16	1		.01	
				~~SETUP~~											
				~~PROCESS~~											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 1 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS	DATA SOURCE COMMENTS
DD	PRC	ANZ2	.001	TRANSIT			UP09	1		.01	CE20	1		.01	DRY AIR
				~~SETUP~~											IM
				PROCESS			UP09	1		.01	CE20	1		.01	P IM
E	PRC	ANZ2	1.0	~~TRANSIT~~											DEOXIDIZE
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS			UP09	1	95	.01	STC7	1	95	.01	P 95% 5% 10
				~~TRANSIT~~					5	.05			5	.17	
				~~SETUP~~							CE20	1	95	.01	
				~~PROCESS~~									5	.17	
F	PRC	ANZ2	1.0	~~TRANSIT~~											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS			UP09	1		.01	CE20	1		.01	P IM
				~~TRANSIT~~							STA6	1		.01	
				~~SETUP~~											
				~~PROCESS~~											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS	DATA SOURCE COMMENTS
G	PRC	AN22	1.0	~~TRANSIT~~											SCALE AND D.C
				SETUP			UP09	1		.01	CE20	1		.01	T/S IN
				PROCESS			UP09	1		.05	CE20	1		.50	P 35M
				~~TRANSIT~~							5717	1		.50	
				~~SETUP~~											
				~~PROCESS~~											
H	PRC	AN22	1.0	~~TRANSIT~~											PINSC
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				~~TRANSIT~~							5702	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
I	PRC	AN22	1.0	~~TRANSIT~~											SCALE
				SETUP			UP09	1		.01	CE20	1		.01	T/S IN
				PROCESS			UP09	1	MIN	.05	CE20	1	MIN	.08	P 35

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 42 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS	DATA SOURCE COMMENTS
				~~TRANSIT~~					MIIX	.10			MAP	.25	
				~~SETUP~~					MCMM	.05			MCRA	.06	
				~~PROCESS~~											
J	PRC	AN22	1.0	~~TRANSIT~~											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS			UP09	1		.01	CE20	1		.01	P IM
				~~TRANSIT~~							5700	1		.01	
				~~SETUP~~											
				~~PROCESS~~											
K	PRC	AN22	1.0	~~TRANSIT~~											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S IM
				PROCESS			UP09	1		.01	CE20	1		.01	P IM
				~~TRANSIT~~							5676	1		.01	
				~~SETUP~~											
				~~PROCESS~~											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 7 OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
L	PRC	AN22	1.0	TRANSIT			UP09	1		.01	CE-20	1		.01	DEV. A/R
				SETUP											T (H)
				PROCESS			UP09	1		.01	CE-20	1		.01	P (M)
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE 0-5A WHEEL ASS'Y

NAME D. DIVENISS ALC CO DATE 16 JUN 87 RCC INANPGW SHEET 1 OF 2

RCN NSN P/N 5010 1A WCD 7110(N) WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN HGW	IND	1.00	TRANSIT											INERT
				SETUP											
				PROCESS			H605	1	100	.08	F00007	1	100	.08	
5A	MAN HGW	LOAD	1.00	TRANSIT							F00003				LOAD Roller Conveyor
				SETUP											
				PROCESS			H605	1	100	.03	C00042 ~~K00421~~	1	100	.03	
5B	MAN HGW	KEM	1.00	TRANSIT											KEM STEM
				SETUP											
				PROCESS			H605	1	100	.03	C00062 ~~K00621~~	1	100	.03	
5C	MAN HGW	KEM	1.00	TRANSIT											KEM COUPLG (2)
				SETUP											
				PROCESS			H605	1	100	.03	C00062 ~~K00621~~	1	100	.03	
5D	MAN HGW	KEM	1.00	TRANSIT											WEIGHTS
				SETUP											
				PROCESS			H605	1	100	.03	C00062 ~~K00621~~	1	100	.03	

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OPERATION PROFILE — 5 SA WHEEL ASSY

NAME D. DUERBISS ALC OO DATE 16 JUN 87 RCC MAN-GW SHEET 2 OF 2

PCN NSN P/N 5Q1001A WCD 21181N WCD DATE 88354

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5E	MAN MGW	REM	1.00	TRANSIT											DRIVE KEYS
				SETUP											
				PROCESS			H805	1	20 80	.08 .15	W0002 ~~HM0921~~	1	20 80	.08 .15	
5F	MAN MGW	REM	1.00	TRANSIT											FUSE PLUG
				SETUP											
				PROCESS			H805	1	100	.08	W0002 ~~HM0921~~	1	100	.08	
5G	MAN MGW	REM	1.00	TRANSIT											SAFETY VALVE
				SETUP											
				PROCESS			H805	1	100	.08	W0002 ~~HM0921~~	1	100	.08	
5H	MAN MGW	SPLIT	1.00	TRANSIT											SEPERATE INBOARD/ OUTBOARD HM/VES
				SETUP											
				PROCESS			H805	2	100	.08	HM0921	1	100	.08	
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE C-5A WHEEL HALF - INNER

NAME D. DIVERBISS ALC OO DATE 16 JUN 89 RCC MANPGW SHEET 1 OF 4

PCN
NSN 90901A
P/N

WCD 21103N WCD DATE 88037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN MGW	DIS	1.00	TRANSIT											MEM HEAT SHIELD
				SETUP											
				PROCESS			HB05	1	100	.08	PM0921	1	100	.08	
5A	MAN MGW	TRANS	1.00	TRANSIT							PM0921	.1	100	.08	TO OVEN AREA
				SETUP											
				PROCESS											
5B	MAN MGW	LOAD	1.00	TRANSIT											OVEN LOAD
				SETUP											
				PROCESS			HB05	1	100	.04	PM0926	1	100	.04	
5C	MAN MGW	PROC	1.00	TRANSIT											HEAT for 1½ HOUR
				SETUP											
				PROCESS	100	.50					PM0926	1	100	.50	
5D	MAN MGW	UNLD	1.00	TRANSIT							PM0921	1	100	.08	FROM OVEN TO HYD PRESS
				SETUP											
				PROCESS			HB05	1	100	.08	PM0926	1	100	.08	

OPERATION PROFILE (1-5A WHEEL HALF - INNER (AL)

NAME T. DIVELBISS ALC OC DATE 16 Jun 89 RCC MANPGN SHEET 2 OF 4

PCN
NSN
P/N 3009018

WCD 21103N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGN	KEIN	1.00	TRANSIT											CRUS
				SETUP			H305	1	100	.04					
				PROCESS			H305	1	100	.04	HF0001	1	100	.04	
6A	MAN PGN	LOAD	1.00	TRANSIT							PM0921	1	100	.08	LOAD VA CONV.
				SETUP											
				PROCESS			KF05	1	100	.08	PM0901	1	100	.08	
7	MAN PGN	PROC.	1.00	TRANSIT							PM0901	1	100	2.89	HVL. CLEAN
				SETUP			KF05	1	100	.08					
				PROCESS	100	2.89					PMCLR	1	100	2.89	
7A	MAN PGN	UNLD	1.00	TRANSIT							PM0901	1	100	.08	FROM OH TO
				SETUP											HORIZ CONV.
				PROCESS			KF05	1	100	.08	CO0002	1	100	.08	
7B	MAN PGN	LOAD	1.00	TRANSIT							CO0002	1	100	.03	LOAD BLAST BOOTH
				SETUP											
				PROCESS			KF05	1	100	.03	PM0916	1	100	.03	

D12

OPERATION PROFILE C-5A WHEEL HALF - INNER (AC)

NAME D. DIVELBISS ALC 00 DATE 16 JUNE 89 RCC MANPGW SHEET 3 OF 4

PCN NSN P/N 5C0900CA WCD 21603N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
10	MAN VGW	CLN	1.00	TRANSIT											BLAST / CLEAN
				SETUP			KIO5	1	100	.04					
				PROCESS			KIO5	1	50 50	.08 .16	P10041G	1	50 50	.08 .16	
5A 7A	MAN VGW	LOAD	1.00	TRANSIT											OH CONV
				SETUP											
				PROCESS			KIO5	1	100	.08	P10901	1	100	.08	
11	MAN VGW	PNUC	1.00	TRANSIT							PMC901	1	100	1.03	ANGLE STUF
				SETUP			KIO5	1	100	.08					
				PROCESS	100	.8C					PMC590	1	100	1.03	
15A	MAN VGW	UNLD	1.00	TRANSIT							C00002	1	100	.64	UNLD - OH CONV. TO ROLLER CONV
				SETUP											
				PROCESS			KIO5	1	100	.04	P10901	1	100	.04	
15B	MAN VGW	LOAD	1.00	TRANSIT											NICK & BURR
				SETUP			KIO5	1	100	.04	P10410	1	100	.04	
				PROCESS											

OPERATION PROFILE

T-C-5A WHEEL - INNER HALF -

NAME T. J. LUCIUS ALC 00 DATE 16 Jun 89 RCC MANGW SHEET 1 OF 1

(PCN) NSN P/N 9005014 WCD 21037 WCD DATE 88037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
19	MAN PGW	CLN	1.00	TRANSIT											Nick & Dan
				SETUP											
				PROCESS			KI05	1	50 50	.15 .25	P11040	1	50 50	.15 .25	
19A	MAN PGW	LNLD	1.00	TRANSIT							C0002	1	100	.05	LOAD Roller Conv.
				SETUP											
				PROCESS			KE05	1	100	.05	P10410	1	100	.05	
19B	MAN PGW	TRANS	1.00	TRANSIT							C0002	1	100	.08	Trans TV E & I
				SETUP											
				PROCESS											
30	MAN PGW	INSP	1.00	TRANSIT											E & I
				SETUP											
				PROCESS			DI07	1	40 60	.15 .35					
30A	MAN PGW	LOAD	1.00	TRANSIT											Load Unit. Conv.
				SETUP											
				PROCESS			DI07	1	100	.08	P11090	1	100	.08	

OPERATI PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-18-89 RCC wheels SHEET 1 OF 2

PCN NSN P/N 16267A F-4 NOSE WHEEL ASSY WCD 01156N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
1	PGW	IND	1.0	[redacted]											
				[redacted]											
				PROCESS			HB07	1		.10	FL0001	1		.10	
5	PGW	SPLT	1.0	[redacted]											
				[redacted]											
				PROCESS			HB09	2		.20	PM 0921	1		.20	
				[redacted]											
				[redacted]											
				[redacted]											
10	PGP	MTCH	1.0	[redacted]											
				[redacted]											
				PROCESS			OVHD	1		.02	PM 0940	1		.02	
15	PGP	ASSY	1.0	[redacted]											
				[redacted]											
				PROCESS			YH09	1		.18	WA 0002	1		.18	

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OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-18-89 RCC _____ SHEET 2 OF 2

PCN NSN P/N 16267A WCD 01156N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
20	PGP	PNT	1.0	[redacted]											
				[redacted]											
				PROCESS			3S09	1		.18	WA 0003	1		.18	
997	PGP	DCMT	1.0	[redacted]											
				[redacted]											
				PROCESS			3S09	1		.10	WA 0003	1		.10	
998	PGP	INSP	1.0	[redacted]											
				[redacted]											
				PROCESS			3S09	1		.10	WA 0003	1		.1	
999	PGP	SELL	1.0	[redacted]											
				[redacted]											
				PROCESS			OVHD	1		.02					
				[redacted]											
				[redacted]											
				[redacted]											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 1 OF 13

PCN NSN P/N 16267A F-4 NOSE WHEEL OUTBOARD WCD OLLSON WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5A	MAN PGW	DIS	1.0	[redacted]											
				[redacted]											
				PROCESS			HB05	1		.10	PM 0921	1		.10	
6	PGW	REMV	1.0	[redacted]											
				[redacted]							PM 0426	1		.25	
				PROCESS			HB05	1		.02	PM 0423	1		.02	
7	PGW	LOAD	1.0	TRANSIT							PM 0921	1		.02	
				[redacted]											
				PROCESS			HB09	1		.02	PM 0901	1		.02	
7A	PGW	CLN	1.0	[redacted]											
				[redacted]							PM 0634	1		1.5	
				PROCESS			HB10	1	.03		PM 0901	1		1.5	
7B	PGW	UNLD	1.0	[redacted]											
				[redacted]											
				PROCESS				1	.20		PM 0901	1		.20	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 2 OF 13

PCN NSN P/N 16267A F-4 NOSE WHEEL OUTBOARD WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	PGW	BLST	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			KI09	1		.2	PM 7313	1		.15	
10	MAN PRA	REMV	1.0	TRANSIT			JA07	1		.06					
				SETUP			JA10	1		.80	PM 5197	1		.80	
				PROCESS			JA10	1		.79	PM 5197	1		.79	
11	PGW	BLST	1.0	TRANSIT			OVHD	1		.10	FL0002	1		.10	
				SETUP											
				PROCESS			KI09	1		.05	PM 0416	1		.05	
12	PGW	LOAD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			HB05	1		.03	PM 0901	1		.03	
12A	PGW	STRP	1.0	~~TRANSIT~~											
				~~SETUP~~							PM 0609	1		.33	
				PROCESS			HB05	1		.25	PM 0901	1		.33	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 3 OF 13

PCN NSN P/N 16267A F-A NOSE WHEEL OUTBOARD WCD OLLSON WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	2		.05	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
15A	PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	1		.10	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
17	PGW	UNLD	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]											
				PROCESS			DI07	1		.04	PM 0901	1		.04	

OPERATION PROFILE

NAME Mel Anderson ALC 00 DATE 5-17-89 RCC _____ SHEET 4 OF 13

(ECN) NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
19	PGW	BURR	1.0	TRANSIT							PM 0911	1		.03	
				[redacted]											
				PROCESS			DI05	1		.20	PM 0005	1		.20	
30	PGW	INSP	1.0	[redacted]											
				[redacted]											
				PROCESS			DI09	1		.04	PM 0911	1		.04	
45	PRA	REPR	.25	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.17	PM 7211	1		.17	
				PROCESS			JA10	1		.51	7211	1		.51	
50	PRA	REPR	.05	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.56	PM 2577	1		.56	
				PROCESS			JA10	1		.62	PM 2577	1		.62	
60	PRA	REPR	.80	TRANSIT			JA10	1		.02					
				SETUP			JA09	1		.56	PM 2576		1	.56	
				PROCESS			JA09	1		.46	PM 2576		1	.46	
65	PRC ~~OVHD~~	MOVE	1.0	TRANSIT			OVHD	1		.06	FL0002	1		.18	
				SETUP											
				PROCESS											

LSC-2000C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 5 OF 13

PCN NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	PRC	CLN ~~ANZ2~~	1.0	TRANSIT			UP05	1		.05	PM 4118	1		.05	TURCO T 3M S 1M P 5M
				SETUP			UP09	1		.01	PM 5681	1		.01	
				[redacted]							CE20	1		.01	
				[redacted]											
				[redacted]							PM 5681	1		.08	
				PROCESS			UP09	1		.05	CE20	1		.08	
70A	PRC	RINS ~~ANZ2~~	1.0	[redacted]											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5670	1		.01	
				[redacted]											
				[redacted]											
70B	PRC	CLN ~~ANZ2~~	1.0	[redacted]											FORMULA P-R T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 6 OF 13

PCN NSN P/N 16267A WCD 011S N WCD DATE 882.8

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				[redacted]							PM 5693	1		.01	
				[redacted]											
				[redacted]											
70C	PRC	RINS ~~AN22~~	1.0	[redacted]											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5670	1		.01	
				[redacted]											
				[redacted]											
70D	PRC	DEOX ~~AN22~~	1.0	[redacted]											DEOXIDIZE T/S 1M P 95 1M 5 10M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	95	.01	PM 5705	1	95	.01	
				[redacted]					5	.05			5	.17	
				[redacted]							CE20	1	95	.01	
				[redacted]									5	.17	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 7 OF 13

PCN NSN P/N 16267A WCD 011SON WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70E	PRC	RINS ~~AN22~~	1.0	[redacted]											RINSE
				SETUP			UP09	1		.01	CE20	1		.01	T/S 1M
				PROCESS			UP09	1		.01	CE20	1		.01	P 1M
				[redacted]							PM 5698	1		.01	
				[redacted]											
				[redacted]											
70F	PRC	AN22	1.0	[redacted]											SULFURIC ANODIZE
				SETUP			UP09	1		.01	CE20			.01	T/S 1M
				PROCESS			UP09	1		.05	CE20			.58	P 35M
				[redacted]							PM 5717			.58	
				[redacted]											
				[redacted]											
70G	PRC	RINS ~~AN22~~	1.0	[redacted]											RINSE
				SETUP			UP09		1	.01	CE20	1		.01	T/S 1M
				PROCESS			UP09		1	.01	CE20	1		.01	P 1M

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 8 OF 13

(PCN) NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				[redacted]							PM 5702	1		.01	
				[redacted]											
				[redacted]											
70H	PRC	SEAL ~~AN32~~	1.0	[redacted]											SEAL T/S 1M P 5/3/5
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	MIN	.05	CE20	1	MIN	.08	
				[redacted]					MAX	.10			MAX	.25	
				[redacted]					MN	.05			MN	.08	
				[redacted]											
70I	PRC	RINS ~~AN32~~	1.0	[redacted]											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5700	1		.01	
				[redacted]											
				[redacted]											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 9 OF 13

PCN NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70J	PRC	RINS ~~ANE2~~	1.0	[redacted]											HOT RINSE H S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5676	1		.01	
				[redacted]											
				[redacted]											
70K	PRC	DRY ~~ANE2~~	1.0	TRANSIT			UP09	1		.01	CE20	1		.03	AIR DRY T I M P I M
				[redacted]											
				PROCESS			UP09	1		.01	CE20	1		.08	
72	OVHD	MOVE	1.0	TRANSIT			OVHD ~~UP0E~~	1		~~.10~~ .6	PM 4118	1		~~.10~~ .6	
				~~SETUP~~											
				~~PROCESS~~											
75	PRA	INST	1.0	TRANSIT			JA08	1		.02					INSTALL BEARING BORE CUP
				SETUP			JA08	1		.08					
				PROCESS			JA08	1		.19					

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 10 OF 13

PCN NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
80	PRA	MACH	1.0	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 5201	1		.50	
				PROCESS			JA10	1		.23	PM 5201	1		.23	
85	PRA	INST	1.0	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
90	PGP	LOAD	1.0	TRANSIT			YH09	1		.1	FL0001	1		.1	
				[redacted]											
				PROCESS			YH09	1		.1	PM 0931	1		.1	
95	PGP	HEAT	1.0	[redacted]											
				[redacted]									25	.5	
				PROCESS							PM 0435	1	75	3	
95A	PGP	INST	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	PM 0936	1		.01	

OPERATION PROFILE

NAME MEL ANDERSON ALC _____ DATE 5-17-89 RCC _____ SHEET 11 OF 13

PCN NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
95B	PGP	UNLD	1.0	[redacted]											
				[redacted]											
				PROCESS							PM 0936	1		.01	
100	PGP	LOAD	1.0	[redacted]											2 PARTS / CARRIER
				[redacted]											
				PROCESS			3509	1		.02	PM 0922	1		.02	(86 TOTAL)
100A	PGP	WASH	1.0	[redacted]											
				[redacted]							PM 0436	1		.01	
				PROCESS			3509	1		.01	PM 0922	1		.01	
100B	PGP	PRIM	1.0	[redacted]											
				SETUP							PM 0438	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
100C	PGP	DRY	1.0	[redacted]											
				[redacted]											
				PROCESS		1.0					PM 0922	1		1.0	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 12 OF 13

PCN NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100D	PGP	MASK	1.0	[redacted]											
				[redacted]											
				PROCESS			3509	1		.02	PM 0922	1		.02	
100E	PGP	PNT1	1.0	[redacted]											
				SETUP							PM 0436	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
100F	PGP	PNT2	1.0	[redacted]											
				SETUP							PM 0437	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
100G	PGP	DRY	1.0	[redacted]											
				[redacted]											
				PROCESS		.5					PM 0922	1		.5	
100H	PGP	STRP	1.0	[redacted]											
				[redacted]											
				PROCESS			YH09	1		.03	PM 0922	1		.03	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 13 OF 13

PCN NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100I	PGP	UNLD	1.0	[redacted]											
				[redacted]											
				PROCESS							PM 0959	1		.1	
120	PGP	INST	1.0	[redacted]											
				[redacted]											
				PROCESS			YH09	1		.1	WA 0004	1		.1	
				TRANSIT							PM 0940	1		.1	
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATI[illegible] PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 1 OF 13

PCN NSN P/N 16267A F-4 NOSE WHEEL INBOARD WCD 011SSN WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5A	MAN PGW	DIS	1.0	[redacted]											
				[redacted]											
				PROCESS			HB09	1		.10	PM 0921	1		.10	
6	PGW	REMV	1.0	[redacted]											
				[redacted]							PM 0426	1		.25	
				PROCESS			HB09	1		.02	PM 0423	1		.02	
7	PGW	LOAD	1.0	TRANSIT							PM 0921	1		.02	
				[redacted]											
				PROCESS			HB09	1		.02	PM 0901	1		.02	
7A	PGW	CLN	1.0	[redacted]											
				[redacted]							PM 0634	1		1.5	
				PROCESS			HB10	1		.03	PM 0901	1		1.5	
7B	PGW	UNLD	1.0	[redacted]											
				[redacted]											
				PROCESS			HB05	1		.20	PM 0901	1		.20	

OPERATION PROFILE

NAME Mel Anderson ALC 00 DATE 5-17-89 RCC _____ SHEET 2 OF 13

PCN NSN P/N 16267A F-4 NOSE WHEEL INBOARD WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	PGW	BLST	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			KI09	1		.2	PM 7313	1		.15	
10	MAN PRA	REMV	.50	TRANSIT			JA07	1		.06					
				SETUP			JA10	1		.80	PM 5197	1		.80	
				PROCESS			JA10	1		.79	PM 5197	1		.79	
11	PGW	BLST	.50	TRANSIT			OVHD	1		.10	FL0002	1		.10	
				SETUP											
				PROCESS			KI09	1		.05	PM 0416	1		.05	
12	PGW	LOAD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			HB05	1		.03	PM 0901	1		.03	
12A	PGW	STRP	1.0	~~TRANSIT~~											
				~~SETUP~~							PM 0609	1		.33	
				PROCESS			HB05	1		.25	PM 0901	1		.33	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 3 OF 13

PCN NSN P/N 16267A F-4 NOSE WHEEL INBOARD WCD 011SSN WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	2		.05	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
15A	PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	1		.10	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
17	PGW	UNLD	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]											
				PROCESS			DI07	1		.04	PM 0901	1		.04	

OPERATION PROFILE

NAME Mel Anderson ALC 00 DATE 5-17-89 RCC _____ SHEET 4 OF 13

PGN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
19	PGW	BURR	1.0	TRANSIT							PM 0911	1		.03	
				[redacted]											
				PROCESS				1		.20	PM 0005	1		.20	
30	PGW	INSP	1.0	[redacted]											
				[redacted]											
				PROCESS			DI09	1		.04	PM 0911	1		.04	
45	PRA	REPR	.25	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.17	PM 7211	1		.17	
				PROCESS			JA10	1		.51	PM 7211	1		.51	
50	PRA	REPR	.05	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.56	PM 2577	1		.56	
				PROCESS			JA10	1		.62	PM 2577	1		.62	
65	PRA ~~OVHD~~	MOVE	1.0	TRANSIT			OVHD	1		.6	FL0002	1		.6 ~~.30~~	
				[redacted]											
				[redacted]											

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OPERATI.. PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 5 OF 13

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	PRC	CLN ~~AN32~~	1.0	TRANSIT			UP05	1		.05	PM 4118	1		.05	TURCO T 3M S 1M P 3M
				SETUP			UP09	1		.01	PM 5681	1		.01	
				[redacted]							CE20	1		.01	
				[redacted]											
				[redacted]							PM 5681	1		.08	
				PROCESS			UP09	1		.05	PM CE20	1		.08	
70A	PRC	RINS ~~AN32~~	1.0	[redacted]											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5670	1		.01	
				[redacted]											
				[redacted]											
70B	PRC	CLN ~~AN32~~	1.0	[redacted]											FORMULA P-R T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	

OPERAT. PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 6 OF 13

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				[redacted]							PM 5693	1		.01	
				[redacted]											
				[redacted]											
70C	PRC	RINS ~~ANZ2~~	1.0	[redacted]											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5670	1		.01	
				[redacted]											
				[redacted]											
70D	PRC	DEOX ~~ANZ2~~	1.0	[redacted]											DEOXIDIZE T/S 1M P 95 1M 5 10M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	95	.01	PM 5705	1	95	.01	
				[redacted]					5	.05			5	.17	
				[redacted]							CE20	1	95	.01	
				[redacted]									5	.17	

OPERATI PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 7 OF 13

(PCN) NSN P/N 16267A WCD 0115SN WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70E	PRC	~~ANE2~~ RINS	1.0	[redacted]											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5698	1		.01	
				[redacted]											
				[redacted]											
70F	PRC	ANZ2	1.0	[redacted]											SULFURIC ANODIZE T/S 1M P 35M
				SETUP			UP09	1		.01	CE20			.01	
				PROCESS			UP09	1		.05	CE20			.58	
				[redacted]							PM 5717			.58	
				[redacted]											
				[redacted]											
70G	PRC	RINS ~~ANZ2~~	1.0	[redacted]											RINSE T/S 1M P 1M
				SETUP			UP09		1	.01	CE20	1		.01	
				PROCESS			UP09		1	.01	CE20	1		.01	

OPERAT. PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 8 OF 13

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				[redacted]							PM 5702	1		.01	
				[redacted]											
				[redacted]											
70H	PRC	SEAL ~~ANZ2~~	1.0	[redacted]											SEAL T/S 1M P 5 15 ~~5~~
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1	MIN	.05	CE20	1	MIN	.08	
				[redacted]					MAX	.10			MAX	.25	
				[redacted]					MN	.05			MN	.08	
				[redacted]											
70I	PRC	RINS ~~ANZ2~~	1.0	[redacted]											RINSE T/S 1M P 1M
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5700	1		.01	
				[redacted]											
				[redacted]											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 9 OF 13

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70J	PRC	RINS ~~AN22~~	1.0	[redacted]											HOT RINSE T/S IM P IM
				SETUP			UP09	1		.01	CE20	1		.01	
				PROCESS			UP09	1		.01	CE20	1		.01	
				[redacted]							PM 5676	1		.01	
				[redacted]											
				[redacted]											
70K	PRC	DRY ~~AN22~~	1.0	TRANSIT			UP09	1		.01	CE20	1		~~.01~~ .03	AIR DRY T IM P IM
				[redacted]											
				PROCESS			UP09	1		.01	CE20	1		~~.01~~ .03	
72	PRA ~~OVHD~~	MOVE	1.0	TRANSIT			OVHD ~~UP05~~	1		~~.01~~ .16	PM 4118	1		~~.01~~ .16	
				SETUP											
				PROCESS											
75	PRA	INST	1.0	TRANSIT			JA08	1		.02					INSTALL BEARING BORE CUP
				SETUP			JA08	1		.08					
				PROCESS			JA08	1		.19					

OPERATI PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 0 OF 13

(PCN) NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
80	PRA	MACH	1.0	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 5201	1		.50	
				PROCESS			JA10	1		.23	PM 5201	1		.23	
85	PRA	INST	1.0	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
90	PGP	LOAD	1.0	TRANSIT			YH09	1		.1	FL0001	1		.1	
				[redacted]											
				PROCESS			YH09	1		.1	PM 0931	1		.1	
95	PGP	HEAT	1.0	[redacted]											
				[redacted]									25	.5	
				PROCESS							PM 0435	1	75	3	
95A	PGP	INST	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	PM 0936	1		.01	

OPERATION PROFILE

NAME MEL ANDERSON ALC _____ DATE 5-17-89 RCC _____ SHEET 11 OF 13

PCN NSN P/N 16267A WCD 0115SN WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
95B	PGP	UNLD	1.0	[redacted]											
				[redacted]											
				PROCESS							PM 0936	1		.01	
100	PGP	LOAD	1.0	[redacted]											2 PARTS / CARRIER (86 TOTAL)
				[redacted]											
				PROCESS			3509	1		.02	PM 0922	1		.02	
100A	PGP	WASH	1.0	[redacted]											
				[redacted]							PM 0436	1		.01	
				PROCESS			3509	1		.01	PM 0922	1		.01	
100B	PGP	PRIM	1.0	[redacted]											
				SETUP							PM 0438	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
100C	PGP	DRY	1.0	[redacted]											
				[redacted]											
				PROCESS		1.0					PM 0922	1		1.0	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 12 OF 13

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100D	PGP	MASK	1.0	[redacted]											
				[redacted]											
				PROCESS			3509	1		.02	PM 0922	1		.02	
100E	PGP	PNT1	1.0	[redacted]											
				SETUP							PM 0436	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
100F	PGP	PNT2	1.0	[redacted]											
				SETUP							PM 0437	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
100G	PGP	DRY	1.0	[redacted]											
				[redacted]											
				PROCESS		.5					PM 0922	1		.5	
100H	PGP	STRP	1.0	[redacted]											
				[redacted]											
				PROCESS			YH09	1		.03	PM 0922	1		.03	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-17-89 RCC _____ SHEET 13 OF 13

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100I	PGP	UNLD	1.0	[redacted]											
				[redacted]											
				PROCESS							PM 0959	1		.1	
120	PGP	INST	1.0	[redacted]											
				[redacted]											
				PROCESS			YH09	1		.1	WA 0004	1		.1	
				TRANSIT							PM 0940	1		.1	
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE F-4 NOSE WHEEL - OUTBOARD HALF

NAME D. DINENNISS ALC OO DATE 17 JUN 89 RCC MAINPGW SHEET 1 OF 6

PCN NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN PGW	DIS	1.00	TRANSIT											VCDIN H. SHIELDS
				SETUP											
				PROCESS			HB05	1	100	.08	PM0921	1	100	.08	
5A	MAN PGW	TRANS	1.00	TRANSIT							PM0921	1	100	.08	TRANS TO OVEN
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT											LOAD OVEN
				SETUP											
				PROCESS			HB05	1	100	.04	PM0926	1	100	.04	
5C	MAN PGW	PROC		TRANSIT											HEAT @ 350 FOR 1½ HR
				SETUP											
				PROCESS	100	.50					PM0926	1	100	.50	
5D	MAN PGW	LOAD	1.00	TRANSIT							PM0921	1	100	.08	FROM OVEN TO HYD. PRESS.
				SETUP											
				PROCESS			HB05	1	100	.08	PM0926	1	100	.08	

OPERATION PROFILE F-4 NOSE WHEEL - OUTBOARD

NAME D DIVERSS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 2 OF 6

PCN NSN P/N 162674 WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGW	REM	1.00	TRANSIT											CUP
				SETUP			HB05	1	100	.04					
				PROCESS			HB05	1	100	.04	HP0001	1	100	.04	
6A	MAN PGW	LOAD	1.00	TRANSIT							PM0921	1	100	.08	OH CONV
				SETUP											
				PROCESS			KI05	1	100	.08	PM0901	1	100	.08	
7	MAIN PGW	PROC	1.00	TRANSIT							PM0901	1	100	3.47	AL CLEAN
				SETUP			KI05	1	100	.08					
				PROCESS	100	2.89					PM0616	1	100	3.47	
7A	MAN PGW	UNLD	1.00	TRANSIT							PM0901	1	100	.08	UNLOAD OH TO KOLLEN CONV
				SETUP											
				PROCESS			KI05	1	100	.08	C00002	1	100	.08	
7B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.03	LOAD BLAST TABLE
				SETUP											
				PROCESS			KI05	1	100	.03	PM0416	1	100	.03	

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OPERATION PROFILE F-4 NOSE WHEEL - OUTBOARD

NAME D. DIVENBISS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 3 OF 6

(2) DCN

NSN P/N 16267 WCD 01150 N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	CLN	1.00	TRANSIT											BLAST CLEAN
				SETUP			K105	1	100	.05					
				PROCESS			K105	1	40 60	.15 .25	PM0416	1	40 60	.15 .25	
9A	MAN PGW	UNLD	1.00	TRANSIT							C00002	1	100	.08	From BLAST TO ROLLER CONVEYR.
				SETUP											
				PROCESS			K105	1	100	.08	PM0416	1	100	.08	
9B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.08	TO CONV.
				SETUP											
				PROCESS			K105	1	100	.08	PM0901	1	100	.08	
10A	MAN PGW	UNLD	1.00	TRANSIT							C00002	1	100	.08	[redacted] O.H. CONV TO R. CONV.
				SETUP											
				PROCESS			K105	1	100	.08	PM0901	1	100	.08	
10B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.08	LOAD BLAST TABLE
				SETUP											
				PROCESS			K105	1	100	.03	PM0416	1	100	.03	

OPERATION PROFILE F-4 NOSE WHEEL - OUTBOARD

NAME D. DIVELBISS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 4 OF 6

RCN NSN P/N 16267A WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
11	MAN PGW	BEST.	1.00	TRANSIT											BLAST Blowing Area
				SETUP			K10S	1	100	.07					
				PROCESS			K60S	1	100	.15	PM04K	1	100	.15	
11A	MAN PGW	UNLO	1.00	TRANSIT							PM04K	1	100	.08	UNLO BLAST TO R. CONV.
				SETUP											
				PROCESS			K10S	1	100	.08	PM0901	1	100	.08	
11B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.08	OH CONV
				SETUP											
				PROCESS			K10S	1	100	.08	PM0901	1	100	.08	
12	MAN PGW	PROC	1.00	TRANSIT							PM0901	1	100	1.03	STRIP AIDOIZE
				SETUP			K10S	1	100	.08					
				PROCESS	100	.86					PM6590	1	100	1.03	
15B	MAN PGW	UNLO	1.00	TRANSIT											UNLO OH CONV TO R CONV.
				SETUP											
				PROCESS			K60S	1	100	.08	PM0901	1	100	.08	

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OPERATION PROFILE F-4 NOSE WHEEL OUTBOARD

NAME D. DIEBIS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 5 OF 6

PCN
NSN
P/N 16267A

WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15C	MAN PGW	LOAD	1.00	TRANSIT											LOAD NICK & BURR TABLE
				SETUP											
				PROCESS			KIOS	1	100	.03	PM04/10	1	100	.03	
19	MAN PGW	CLN	1.00	TRANSIT											NICK & BURR
				SETUP											
				PROCESS			KIOS	1	50 50	.10 .18	PM04/10	1	50 50	.10 .18	
19A	MAN PGW	UNLD	1.00	TRANSIT							PM04/10	1	100	.04	UNLOAD NICK TO ROLLER CONV
				SETUP											
				PROCESS			KIOS	1	100	.04	C00002	1	100	.04	
19B	MAN PGW	TRANS [redacted]	1.00	TRANSIT							C00002	1	100	.08	TRANS TO E & I
				SETUP											
				PROCESS											
30	MAN PGN	INSP	1.00	TRANSIT											E & I
				SETUP											
				PROCESS			DI07	1	100	.25					

LSC-20002C

OPERATION PROFILE F-4 NOSE WHEEL - OUTBOARD

NAME D. DINELBISS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 6 OF 6

PCN NSN P/N 16267A WCD 0115QAN WCD DATE 88378

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30A	MAN PGW	LOAD	1.00	TRANSIT							60002	1	1	.08	DH. CONV.
				SETUP											
				PROCESS			DI07	1	10	.08	PM090	1	100	.08	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE F-4 NOSE WHEEL - INBOARD HALF

NAME D. DINENNISS ALC 00 DATE 17 Jun 89 RCC MAINPGW SHEET 1 OF 6

(PCN) NSN P/N 16267A WCD 61155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN PGW	DIS	1.00	TRANSIT											VCEIN H. SHIELDS
				SETUP											
				PROCESS			HB05	1	100	.08	PM0921	1	100	.08	
5A	MAN PGW	TRANS	1.00	TRANSIT							PM0921	1	100	.08	TRANS TO OVEN
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT											LOAD OVEN
				SETUP											
				PROCESS			HB05	1	100	.04	PM0926	1	100	.04	
5C	MAN PGW	PROC		TRANSIT											HEAT FOR 1½ HR
				SETUP											
				PROCESS	100	.50					PM0926	1	100	.50	
5D	MAN PGW	LOAD	1.00	TRANSIT							PM0921	1	100	.08	FROM OVEN TO HYD. PRESS.
				SETUP											
				PROCESS			HB05	1	100	.08	PM0926	1	100	.08	

OPERATION PROFILE F-4 NOSE WHEEL - INBOARD

NAME D DIVELBISS ALC 60 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 6

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGW	REM	1.00	TRANSIT											CUP
				SETUP			H805	1	100	.04					
				PROCESS			H805	1	100	.04	HP0001	1	100	.04	
6A	MAN PGW	LOAD	1.00	TRANSIT							PM0921	1	100	.08	O H CONV
				SETUP											
				PROCESS			K105	1	100	.08	PM0901	1	100	.08	
7	MAN PGW	PROC	1.00	TRANSIT							PM0901	1	100	3.47	AL CLEAN
				SETUP			K105	1	100	.08					
				PROCESS	100	2.89					PM0616	1	100	3.47	
7A	MAN PGW	UNLD	1.00	TRANSIT							PM0901	1	100	.08	UN LOAD O H TO KOLLEN CONV
				SETUP											
				PROCESS			K105	1	100	.08	C00002	1	100	.08	
7B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.03	LOAD BLAST TABLE
				SETUP											
				PROCESS			K105	1	100	.03	PM0916	1	100	.03	

OPERATION PROFILE F-4 NOSE WHEEL - INBOARD

NAME D. DIVENBISS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 3 OF 6

RCN

NSN 16267
P/N

WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	CLN	1.00	TRANSIT											BLAST CLEAN
				SETUP			KIO5	1	100	.05					
				PROCESS			KIO5	1	40 60	.15 .25	PM0416	1	40 60	.15 .25	
9A	MAN PGW	UNLD	1.00	TRANSIT							C00002	1	100	.08	FROM BLAST TO ROLLER CONVEYOR
				SETUP											
				PROCESS			KIO5	1	100	.08	PM0416	1	100	.08	
9B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.08	TO CONV.
				SETUP											
				PROCESS			KIO5	1	100	.08	PM0901	1	100	.08	
10A	MAN PGW	UNLD	1.00	TRANSIT							C00002	1	100	.08	O.H. CONV TO R. CONV.
				SETUP											
				PROCESS			KIO5	1	100	.08	PM0901	1	100	.08	
10B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.08	LOAD BLAST TABLE
				SETUP											
				PROCESS			KIO5	1	100	.03	PM0416	1	100	.03	

OPERATION PROFILE F-4 NOSE WHEEL - INBOARD

NAME D. DIVELBISS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 4 OF 6

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
11	MAN PGW	BLST.	1.00	TRANSIT											BLAST Blasting Area
				SETUP			KIOS	1	100	.07					
				PROCESS			KEOS	1	100	.15	PM1046	1	100	.15	
11A	MAN PGW	UNLD	1.00	TRANSIT							PM046	1	100	.08	UNLD BLAST TO R. CONV.
				SETUP											
				PROCESS			KIOS	1	100	.08	PM0901	1	100	.08	
11B	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.08	OH CONV
				SETUP											
				PROCESS			KIOS	1	100	.08	PM0901	1	100	.08	
12	MAN PGW	PROC	1.00	TRANSIT							PM0901	1	100	1.03	STRIP ANODIZE
				SETUP			KIOS	1	100	.08					
				PROCESS	100	.86					PM6590	1	100	1.03	
15B	MAN PGW	UNLD	1.00	TRANSIT											UNLD OH CONV TO R CONV.
				SETUP											
				PROCESS			KEOS	1	100	.08	PM0901	1	100	.08	

OPERATION PROFILE F-4 NOSE WHEEL-INBOARD

NAME D. DIVEBISS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 5 OF 6

PCN/NSN/P/N 16267A WCD 0115SN WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15C	MAN PGW	LOAD	1.00	TRANSIT											LOAD NICK & BURR TABLE
				SETUP											
				PROCESS			KIOS	1	100	.03	PM04/0	1	100	.03	
19	MAN PGW	CLN	1.00	TRANSIT											NICK & BURR
				SETUP											
				PROCESS			KIOS	1	50 50	.10 .18	PM04/0	1	50 50	.10 .18	
19A	MAN PGW	UNLD	1.00	TRANSIT							PM04/0	1	100	.04	UNLOAD NICK TO ROLLER CONV
				SETUP											
				PROCESS			KIOS	1	100	.04	C00002	1	100	.04	
19B	MAN PGW	TRANS ~~LOAD~~	1.00	TRANSIT							C00002	1	100	.08	TRANS TO E&I
				SETUP											
				PROCESS											
30	MAN PGN	INSP	1.00	TRANSIT											E&I
				SETUP											
				PROCESS			DI07	1	100	.25					

LSC-200920

OPERATION PROFILE F-4 NOSE WHEEL - INBOARD

NAME D. DINELBISS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 6 OF 6

PCN NSN P/N 162674 WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30A	MAN PGW	LOAD	1.00	TRANSIT							60002	1	1	.08	DH. Conv.
				SETUP											
				PROCESS			DI07	1	10	.08	Pmoss	1	100	.08	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME T CARTWRIGHT ALC 00 DATE 5-5-89 RCC MANPG SHEET ___ OF ___

PCN
NSN
P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
1		IND	1.0	TRANSIT											
				SETUP											
				PROCESS			DI05	1		.2					
5		LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			DI05	1		.3	CONV	1		.3	
5B		DIS.	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	2		.20	CONV	1			
6		REMOVE CUP FEDUCE WHEEL HALF'S	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.10	CONV	1		.10	
5		REMD	1.0	TRANSIT			DI07	1		.02	CONV	1		.02	
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6		CHEM CLEAN	1.0	TRANSIT			H809	1		1.5					
				SETUP											
				PROCESS			H809	1		1.5	0901 CRANE	1			
7		REMOVE	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.2	CRANE	1			
8		BLAST CLEAN	1.0	TRANSIT			DI09	1		.3					
				SETUP											
				PROCESS			DI09	1		.15	CRANE	1			
9		BLAST BEARING BORE AREA	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.05	CRANE	1		.05	
10		ANODIZE STRIP.	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.06	CRANE	1			

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
10		NICK + BURR	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.20	CONV	1		.20	
12		E + I	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.04	CONV.	1		.04	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME T. CANTARIGHT ALC 00 DATE 5-5-89 RCC MAN PGW SHEET 1 OF ___

PCB NSN P/N 16267A WCD 01150N WCD DATE 18278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
1		IND	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.2					
2		LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.3	0901 CONV	1		.15	
5		DIS	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.20	0901 CONV	1		.20	
6		REMOVE COOP FROM WATER HAF'S	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.15	0901 CONV	1		.15	
7		REMO	1.0	TRANSIT			HB09	1		.05	0901 CONV				
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13		Nick + Burr	1.0	TRANSIT			HB05	1		.02					
				SETUP											
				PROCESS			HB05	1		.20	CONV	1		.20	
14		EXI AND ROUTE.	1.0	TRANSIT			HB05	1		.02					
				SETUP											
				PROCESS			HB09	1		.04	CONV	1		.04	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

F-4 NOSE WHEEL OUTBOARD

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET ___ OF ___

PCN NSN P/N 16267A WCD OLLSON WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	0.6 ~~0.33~~	TRANSIT							0901	1		.02	2 PEOPLE
				~~SETUP~~											2 LINES
				PROCESS			DB 09	2		.05 ~~.02~~	0901	1		1.05	
				~~TRANSIT~~						~~.02~~	0679E	1		1.05	
				~~SETUP~~											
				~~PROCESS~~											
15A	MAN PNA	FPI	~~0.6~~ 0.4	TRANSIT							0901	1		.02	1 PERSON
				~~SETUP~~											2 LINES
				PROCESS			DB09	1		.10	0901	1		1.05	
				~~TRANSIT~~							0679E	1		1.05	
				~~SETUP~~											
				~~PROCESS~~											
				TRANSIT											
				SETUP											
				PROCESS											

STA 342

VERIFY

LSC-200920

F-4 NOSE WHEEL INBOARD

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET ___ OF ___

PCN NSN P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	0.6	TRANSIT							0901	1		.02	2 PEOPLE 2 LINES
				SETUP											
				PROCESS			DB09	2		.05	0901	1		1.0	
				TRANSIT							0679E	1		1.0	
				SETUP											
				PROCESS											
15A	MAN PNA	FPI	~~0.5~~ 0.4	TRANSIT							0901	1		.02	1 PERSON 2 LINES
				~~SETUP~~											
				PROCESS			DB09	1		.10	0901	1		1.0	
				~~TRANSIT~~							0679E	1		1.0	
				~~SETUP~~											
				~~PROCESS~~											
				TRANSIT											
				SETUP											
				PROCESS											

STA 342

VERIFY

LSC-20002C

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-10-89 RCC MANPGP - Wheels SHEET ___ OF ___

~~DGN~~
NSN
P/N 16267A WCD 01156N WCD DATE 88237

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
015	PGP	ASSY	1.000	~~TRANSIT~~			YH09	1	40	~~0~~	WA0002	1	40	~~0~~	
				~~SETUP~~					60	.1			60	1	
				PROCESS											
020	PGP	Paint	1.000	~~TRANSIT~~			3509	1	40	~~0~~	WA0003	1	40	~~0~~	←
				~~SETUP~~					60	.3			60	.3	
				PROCESS											
997	PGP	paperwork Check	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3501	1		.1					
998	PGP	INSP	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.1	WA0003	1		1	
9999	PGP	SELL	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS											

F-H Nose
Top Assy

LSC-2000120

OPERATION PROFILE

NAME Kyle KERSHAW ALC 80 DATE 5-10-89 RCC MANPGP - Wheels SHEET 1 OF 4

PCN / RSN / P/N 16267N WCD 01150N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
090	PGP	move & Load	1.000	TRANSIT			YH09	1		.1	FL0001	1		.1	
				~~SETUP~~											
				PROCESS			YH09	1		.1	PM0731	1		.1	
095	PGP	Proc (Head)	1.000	~~TRANSIT~~							PM0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											
095A	PGP	WELD	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PM0936	1		.1	
100	PGP	LOAD	1.000	~~TRANSIT~~											2 parts/carrier (ie 86 total)
				~~SETUP~~											
				PROCESS			3509	1		.012	PM0922	1		.012	
100A	PGP	WASH	1.000	~~TRANSIT~~			3509	1		.007	PM0922	1		.007	
				~~SETUP~~							PM0436	1		.007	
				PROCESS											

F-4 Nose

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-10-89 RCC Manpgp-wheels SHEET 4 OF 4

~~PCN~~ NSN P/N 16267A WCD 01150 N WCD DATE 88278

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100F	PGP	UNLD	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PM0959	1		.1	
115 120 130	|	ASSY	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YH09	1		.1	WA0054	1		.1	
130A	|	MOVE	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PM0940	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

F-H Nose

LSC-200920

OPERATION PROFILE

NAME Kyle KERSHAW ALC 80 DATE 5-10-89 RCC MANPGP-wheels SHEET 1 OF 4

PCN
NSN
P/N 16267N WCD 01155N WCD DATE 88298

OPERATION NUMBER	IICC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
090	PGP	move & Load	1.000	TRANSIT			YH09	1		.1	FL0001	1		.1	
				~~SETUP~~											
				PROCESS			YH09	1		.1	PM0931	1		.1	
095	PGP	Proc (Heat)	1.000	~~TRANSIT~~							PM0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											
095A	PGP	WELD	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PM0936	1		.1	
100	PGP	LOAD	1.000	~~TRANSIT~~											2 parts/carrier (ie 86 total)
				~~SETUP~~											
				PROCESS			3509	1		.012	PM0922	1		.012	
100A	PGP	WASH	1.000	~~TRANSIT~~			3509	1		.007	PM0922	1		.007	
				~~SETUP~~							PM0436	1		.007	
				PROCESS											

F-4 Hose

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 5-10-89 RCC ManPac-wheels SHEET 2 OF 4

PCN
NSN
P/N 16267A WCD 01155N WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100B	PGP	Prime	1.000	TRANSIT			3509	1	MAX	.023	PM0922	1	MAX	.023	
				SETUP					AVG	.019			AVG	.019	
				PROCESS					min	.014			min	.014	
				TRANSIT							PM0438	1	MAX	.023	
				SETUP									AVG	.019	
				PROCESS									min	.014	
100C	PGP	Dry	1.000	TRANSIT											
				SETUP											
				PROCESS		1					PM0922	1			
100D	PGP	mask	1.000	TRANSIT											
				SETUP											
				PROCESS			3509	1		.012	PM0922	1		.012	
100E	PGP	Paint	1.000	TRANSIT			3509	1	MAX	.023	PM0922	1	MAX	.023	
				SETUP					AVG	.019			AVG	.019	
				PROCESS					min	.014			min	.014	

F-4 NOSE

LSC-200920

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-10-89 RCC MANPGP-wheels SHEET 3 OF 4

~~ECN~~ NSN P/N 16267A WCD 0165N WCD DATE 88 298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				~~TRANSIT~~							PM0436	1	MAX	.023	
				~~SETUP~~									AVE	.019	
				~~PROCESS~~									Min	.014	
100F	PGP	2nd Paint	1.000	~~TRANSIT~~			3869	1	MAX	.023	PM0922	1	MAX	.023	
				~~SETUP~~					AVE	.019			AVE	.019	
				PROCESS					Min	.014			Min	.014	
				~~TRANSIT~~							PM0457	1	MAX	.023	
				~~SETUP~~									AVE	.019	
				~~PROCESS~~									Min	.014	
100G	PGP	Dry	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		.5					PM0922	1			
100H	PGP	Strip	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YH09	1		.023	PM0922	1		.023	

F-4 Note

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 DATE 10-89 RCC Manpgp-wheels SHEET 4 OF 4

PCN
NSN
P/N 16267A WCD 01155M WCD DATE 88298

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100E	PGP	UNLD	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0959	1		.1	
115 120 130		ASSY	1.000	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	WA0004	1		.1	
130A		MOVE	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0940	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

F-A NOSE

LSC-200920

OPERATION PROFILE

NAME THERMAN CARTWRIGHT ALC 00 DATE 5-24-89 RCC MANPGW SHEET 1 OF 2

FSN NSN P/N 15592A WCD 15153N WCD DATE 88203

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
IN	MAN PGW	IND	1.0	[redacted]											
				SETUP											
				PROCESS			HB05	1	.	.10	FL0001	1		.10	
5	PGW	SPLT	1.0	[redacted]											
				SETUP											
				PROCESS			HB05	2		.40	PM 0921			.40	
				[redacted]											
10	MAN PGP	MTCH	1.0	[redacted]											
				PROCESS			OVHD	1		.02	PM 0940	1		.02	
20	MAN PGP	ASSY	1.0	[redacted]					45	.20			45	.20	Time Spent going to Machine Shop for Rework of VALVE STEMS
				[redacted]					15	.30			15	.30	
				PROCESS [redacted]			YH09	1	40	2.0	WA 0002	1	40	2.0	Helicoils

LSC-200020

OPERATION PROFILE

NAME THERMAN CARTWRIGHT ALC 00 DATE 5-24-89 RCC MANPGW SHEET 2 OF 2

PCN NSN P/N 15592A WCD 15153N WCD DATE 88203

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	PGP	PNT	1.0	[redacted]											
				[redacted]					40	.10			40	.10	
				PROCESS			3S09	1	60	.30	WA 0003	1	60	.30	
98	PGP	CHK	1.0	[redacted]											
				[redacted]											
				PROCESS			3S09	1		.10	WA 0003	1		.10	
99	PGP	INSP	1.0	[redacted]											
				[redacted]											
				PROCESS			3S09	1		.10	WA 0003	1		.10	
9999	PGP	SELL	1.0	[redacted]											
				[redacted]											
				PROCESS			OVHD	1		.02					
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 5-31-89 RCC _____ SHEET 1 OF ___

PCN / NSN / P/N 15592A WCD 1515IN WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
~~5A~~	MAN PGW	Disa	1.00	TRANSIT											
				SETUP											
				PROCESS			HB05	2		.20	PM 0921	1		.20	
6	MAN PGW	Remo	1.00	TRANSIT			HB05	1		.02	PM 0921	1		.02	
				SETUP											
				PROCESS			HB05	1		.20	PM 0426	1		.20	ADD OVEN EQUIP IN.
7	MAN PGW	Chem	1.00	TRANSIT			HB05	1		.02	PM 0426	1		.02	
				SETUP											ADD Tank EQUIPMENT
				PROCESS			HB05	1		1.2	PM 0901	1		1.2	
7A	MAN PGW	UNLD Remo	1.00	TRANSIT			HB05	1		.2	PM 0901	1		.2	UNLOAD FROM OVHD TO CART.
				SETUP			HB05	1		.2	PM 0901	1		.2	
				PROCESS											
9	MAN PGW	Blst	1.00	TRANSIT											
				SETUP											
				PROCESS			KI07	1		.05	PM0416			.05	? Time

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9A	MAN P6W	Load	1.00	TRANSIT			KI67	1		.2	PM 0901	1		.2	BATCH ?
				SETUP											
				PROCESS											
13	MAN P6W	MAGN	1.00	TRANSIT							PM 0901	1		.2	
				SETUP							H0001	1		~~.2~~	3.47
				PROCESS			HB05	1		.2	PM 0901	1		.2	
13A	MAN P6O	CLEA	1.00	TRANSIT								•			
				SETUP											
				PROCESS							PM	1		.05	
15	MAN PNA	F.P.I.	.15	TRANSIT							PM 0901	1		.02	
				~~SETUP~~ PROCESS							PM 0679E	1		1.05	
				PROCESS			DB09	2		.05	PM 0901	1		1.05	
15A	MAN PNA	F.P.I.	.25	TRANSIT							PM 0901	1		.02	
				~~SETUP~~ PROCESS							PM 0679E	1		1.05	
				PROCESS			DB09	1		.10	PM 0901	1		1.05	

delete

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15B	MAN PGW	UNLD	1.00	TRANSIT							PM 0901	1		.03	
				SETUP											
				PROCESS			KI07	1		.04	PM 0901	1		.04	
16	MAN PNA	EDDY	1.00	TRANSIT			KI07	1		.2	PM 0921	1		.2	
				SETUP											
				PROCESS			ON10	1		.10	PM 0921	1		.10	
18	MAN PGW	BLST	1.00	TRANSIT			KI07	1		.05					? BLAST
				SETUP											
				PROCESS			KI07	1		.20		1		.20	
~~19~~ 19	MAN PGW	NICK	1.00	TRANSIT			KI07	1		.2	PM 0901	1		.2	? VARIABLE Time
				SETUP											
				PROCESS			KI07	1		.2	PM 0921	1		.2	
40	MAN PGW	E&I	1.00	TRANSIT			KI07	1		.2	PM 0921	1		.2	? Variable
				SETUP											
				PROCESS			DI07	1		.15	PM 0921	1		.15	

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OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ____ OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40A	MAN PGW	MOVE	1.00	TRANSIT			JA07	1		.10					
				SETUP											
				PROCESS											
47	MAN PRA	META	.05	TRANSIT			JA09	1		.06					
				SETUP			JA09	1		.28	PM 5197	1		.28	
				PROCESS			JA09	1		.30	PM 5197	1		.30	
60	MAN PRA	REAM	.46	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.56	PM 5197	1		.56	
				PROCESS			JA10	1		2.12	PM 5197	1		2.12	
70	MAN PRA	MACH	.05	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 4136	1		.50	
				PROCESS			JA10	1		.61	PM 4136	1		.61	
70A	MAN PGW	CLEA	.46	TRANSIT			HB05	1		.02	PM 0A01	1		.03	
				SETUP											
				PROCESS			HB05	1		.25	PM 0901	1		.33	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
80	MAN PNA	F.P.I.	.46	TRANSIT							PM 0901	1		.02	
				~~SETUP~~ PROCESS							PM 0679E	1		1.05	
				PROCESS			DB09	1		.10	PM 0901	1		1.08	
100	MAN PRA	BEAR	1.00	TRANSIT			JA10	1		.62					? check occ factor
				SETUP			JA10	1		1.04	PM 5197	1		1.04	
				PROCESS			JA10	1		.89	PM 5197	1		.89	
120	MAN PRA	BEAR	1.00	TRANSIT			JA10	1		.02					? check occ factor
				SETUP			JA10	1		1.04	PM 5197	1		1.04	
				PROCESS			JA10	1		.83	PM 5197	1		.83	
130	MAN PRA	REPA	.46	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.56	PM 5197	1		.56	
				PROCESS			JA10	1		2.21	PM 5197	1		2.21	
170	MAN PGW	DOW 7	1.0	TRANSIT			~~HB05~~	OK		OK					Transit Time
				~~SETUP~~ PROCESS							H0001	1		.5	
				PROCESS			HB05	1		.05 OK	PM 0901	1		.5	
150	MAN PRA	REPA	.25				JA09	1		.02					
							JA09	1		.56	PM E576	1		.56	

ESC-20002C

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
180	MAN PGP	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS			Y609	1.		.1	PM 0932	1		.1	
180A	MAN PGP	CLEA	1.00	TRANSIT											
				SETUP											
				PROCESS		.8	Y609	1		.5	PM 0303	1		.5	
180B	MAN PGP	PROC	1.00	TRANSIT											
				SETUP			Y609	1		.7	PM 1342	1		.7	
				PROCESS		1.5	Y609	1		.1	PM 1342	1		1.5	
180C	MAN PGP	CLEA	1.00	TRANSIT			Y609	1		.1	PM 6613	1		.1	
				SETUP							PM 6614	1		.1	
				PROCESS											
180D	MAN PGP	CURE	1.00	TRANSIT											
				SETUP											
				PROCESS		1.3	Y609	1		.1	CT 6601	1		1.3	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD ___ _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
~~180~~ 180E	MAN PGP	CLEA	1.00	TRANSIT		.3	YG09	1		.1	PM 6612	1		.1	Process Time?
				SETUP							PM 0302	1		.2	
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
~~180~~ 185	MAN PRA	INST	1.00	TRANSIT			JA08	1		.02					
				SETUP			JA08	1		.19	PM 5685			.19	
				PROCESS			JA08	1		.08	PM 5685			.08	
~~185~~ 190	MAN PRA	MACH	1.00	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 7276	1		.50	
				PROCESS			JA10	1		.24	PM 7276	1		.24	
~~200~~ 195	MAN PRA	INST	1.00	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.19	PM 5685	1		.19	
				PROCESS			JA09	1		.08	PM 5685	1		.08	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
220	MAN PRA	INST	.74	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.31					
260	MAN PRA	INSP.	1.00	TRANSIT			YH09	1		.1	FL 0001	1		.1	
				SETUP											
				PROCESS			YH09	1		.1	PM 0931	1		.1	
265	MAN PGP	HEAT	1.00	~~TRANSIT~~							PM 0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											
265A	MAN PGP	INST.	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YH09	1		.01	PM 0936	1		.01	
265B	MAN PGP	UNLD	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YH09	1		.1	PM 0936	1		.1	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
270	MAN PGP	LOAD	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.01	PM 0922	1		.01	
270A	MAN PGP	WASH	1.00	~~TRANSIT~~											
				~~SETUP~~			3509	1		.01	PM 0922	1		.01	
				PROCESS							PM 0436	1		.01	
270B	MAN PGP	MASK	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.01	PM 0922	1		.01	
270C	MAN PGP	PRIM	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.02	PM 0922	1		.02	
270D	MAN PGP	DRY	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		1					PM 0922	1		1.0	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NS.I
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
270E	MAN P6P	MASK	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.01	PM 0922	1		.01	
270F	MAN P6P	PAIN	1.00	~~TRANSIT~~											
				~~SETUP~~							PM 0436	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
270G	MAN P6P	PAIN	1.00	~~TRANSIT~~											
				~~SETUP~~							PM 0437	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
270H	MAN P6P	DRY	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		.5					PM 0922	1		.5	
280	MAN P6P	STRJ	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YA09	1		.02	PM 0922	1		.02	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
280A	MAN PGP	UNLD	1.00	TRANSIT											
				SETUP											
				PROCESS							PM 0959	1		.1	
280B	MAN PGP	BALA	1.00	~~TRANSIT~~			YH09	1	20	.2	WB 0001	1	20	.2	
				~~SETUP~~					50	.1			50	.1	
				PROCESS				.	30	0			30	0	
282	MAN PGP	ASSY	1.00	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	WA 0001	1		.1	
300	MAN PGP	MOVE	1.00	TRANSIT											
				SETUP											
				PROCESS							PM 0940	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											

OPERATIO.. PROFILE

NAME Turner ALC 00 DATE 5-31-89 RCC _____ SHEET 1 OF 13

PCN
NSN
P/N 15592 A WCD 15152N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5A	MAN PGW	Disa	1.00	TRANSIT											
				SETUP											
				PROCESS			HB05	2		.20	PM 0921	1		.20	
6	MAN PGW	Remo	1.00	TRANSIT			HB05	1		.02	PM 0921	1		.02	
				SETUP											
				PROCESS			HB05	1		.20	PM 0426	1		.20	
7	MAN PGW	Chem	1.00	TRANSIT			HB05	1		.02	PM 0426	1		.02	
				SETUP											
				PROCESS			HB05	1		1.2	PM 0901	1		1.2	
7A	MAN PGW	Remo	1.00	TRANSIT			HB05	1		.2	PM 0901	1		.2	
				SETUP			HB05	1		.2	PM 0901	1		.2	
				PROCESS											
9	MAN PGW	BLST	1.00	TRANSIT											
				SETUP											
				PROCESS			KI07	1		.05	PM 0416	1		.05	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 13

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9A	MAN P6W	LOAD	1.00	TRANSIT			KI07	1		.2	PM 0901	1		.2	
				SETUP											
				PROCESS											
13	MAN P6W	MAGN.	1.00	TRANSIT							PM 0901	1		.2	Add this
				~~SETUP~~							H0001	1		.2	
				PROCESS			HB05	1		.2	PM 0901	1		.2	
13A	MAN P6W	CLEA	1.00	TRANSIT											
				SETUP											
				PROCESS							PM	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
15	MAN PNA	F.P.I.	.75	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	2		.05	PM 0901	1		1.05	

OP# 15 cont.

LSC-20002C

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 19

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NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT							PM 0679E	1		1.05	
				SETUP											
				PROCESS											
15A	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	1		.10	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
15B	MAN P6W	UNLD	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]											
				PROCESS			DI07	1		.04	PM 0901	1		.04	
16	MAN PNA	EDDY	1.0	TRANSIT			DI09	1		.2	PM 0921	1		.2	
				SETUP											
				PROCESS			DN10	1		.10	PM 0921	1		.10	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 13

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
18	MAN PGW	BLST	1.0	TRANSIT			KI07	1		.05					
				SETUP											
				PROCESS			KI07	1		.20	PM 0416	1		.20	
19	MAN PGW	LOAD	1.0	TRANSIT			KI07	1		.05	PM 0901	1		.05	
				SETUP											
				PROCESS											
19A	MAN PGW	MAGN	1.0	TRANSIT							PM 0901	1		.2	
				SETUP											
				PROCESS							~~PM~~ H0001	1		.05	
30	MAN PGW	UNLD	1.0	TRANSIT			KI07	1		.02					
				SETUP											
				PROCESS			KI07	1		.04	PM 0901	1		.04	
30 A	MAN PGW	NICK	1.0	TRANSIT			KI07	1		.2	PM 0921	1		.2	
				SETUP											
				PROCESS			KI07	1		.2	PM 0921	1		.2	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF 13

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PGW	E&I	1.0	TRANSIT			KI07	1		.2	PM 0921	1		.2	
				SETUP											
				PROCESS			DI07	1		.15	PM 0921	1		.15	
40A	MAN PGW	MOVE	1.0	TRANSIT			JA07	1		.10					
				SETUP											
				PROCESS											
47	MAN PRA	META	.05	TRANSIT			JA09	1		.06					
				SETUP			JA09	1		.28	PM 5197	1		.28	
				PROCESS			JA09	1		.30	PM 5197	1		.30	
60	MAN PRA	REAM	.46	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.56	PM 5197	1		.56	
				PROCESS			JA16	1		2.12	PM 5197	1		2.12	
70	MAN PRA	MACH	.05	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 4136	1		.50	
				PROCESS			JA10	1		.61	PM 4136	1		.61	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF 19

FCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70A	MAN [redacted] PGW	CLEA	.46	TRANSIT			HB05	1		.02	PM 0901	1		.03	
				SETUP											
				PROCESS			HB05	1		.25	PM 0901	1		.33	
80	MAN PNA	F.P.F.	.46	TRANSIT							PM 0901	1		.02	
				[redacted] Process							PM 0679E	1		1.05	
				PROCESS			DB09	1		.10	PM 0901	1		1.09	
90	MAN PRA	~~[redacted]~~ BORE	1.0	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		1.04	PM 5197	1		1.04	
				PROCESS			JA10	1		.89	PM 5197	1		.89	
110	MAN PRA	~~[redacted]~~ BORE	1.00	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		1.04	PM 5197	1		1.04	
				PROCESS			JA10	1		.83	PM 5197	1		.83	
130	MAN PRA	REPA	.46	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.56	PM 5197	1		.56	
				PROCESS			JA10	1		2.31	PM 5197	1		2.31	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 1 OF 13

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
14C	MAN PRA	BEAR	.46	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.80	PM 2576	1		.80	
				PROCESS			JA10	1		.79	PM 2576	1		.79	
17C	MAN PGW	DOW 7	1.0	TRANSIT			HB05	1		.3					
				SETUP											
				PROCESS			HB05	1		.5	PM 0901	1		.5	
18O	MAN PGP	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			Y609	1		.1	PM 0932	1		.1	
18OA	MAN PGP	CLEA	1.0	TRANSIT											
				SETUP											
				PROCESS		.8	Y609	1		.5	PM 0303	1		.5	
18OB	MAN PGP	PROC	1.0	TRANSIT											
				SETUP			Y609	1		.7	PM 1342	1		.7	
				PROCESS		1.5	Y609	1		1.5	PM 1342	1		1.5	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 8 OF 13

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
180C	MAN PGP	CLEA	1.00	TRANSIT			YG09	1		.1	PM 6613	1		.1	
				SETUP							PM 6614	1		.1	
				PROCESS											
180D	MAN PGP	CURE	1.00	TRANSIT											
				SETUP											
				PROCESS		1.3	YG09	1		.1	CT 0001	1		1.3	
180E	MAN PGP	CLEA	1.00	TRANSIT		.3	YG09	1		.1	PM 6612	1		.1	
				SETUP							PM 0303	1		.2	
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
190	MAN PRA	Inst.	1.00	TRANSIT			JA08	1		.02					
				SETUP			JA08	1		.19	PM 5685			.19	
				PROCESS			JA08	1		.08	PM 5685			.08	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 9 OF 13

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
195	MAN PRA	MACH	1.00	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 7276	1		.50	
				PROCESS			JA10	1		.24	PM 7276	1		.24	
200	MAN PRA	Inst.	1.00	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.19	PM 5685	1		.19	
				PROCESS			JA09	1		.08	PM 5685	1		.08	
205	MAN PRA	Inst	1.00	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.19	PM 5685	1		.19	
				PROCESS			JA09	1		.08	PM 5685	1		.08	
210	MAN PRA	Mech	1.00	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 7276	1		.50	
				PROCESS			JA10	1		.24	PM 7276	1		.24	
215	MAN PRA	Inst.	1.00	TRANSIT			JA08	1		.02					
				SETUP			JA08	1		.19	PM 5685	1		.19	
				PROCESS			JA08	1		.08	PM 5685	1		.08	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 10 OF 19

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
220	MAN PRA	Inst.	.74	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.31					
260	MAN PGP	Insp.	1.0	TRANSIT			YH09	1		.1	FL 0001	1		.1	
				SETUP											
				PROCESS			YH09	1		.1	PM 0931	1		.1	
265	MAN PGP	Heat	1.0	~~TRANSIT~~							PM 0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											
265A	MAN PGP	Inst.	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YH09	1			PM 0936	1		.1	
265B	MAN PGP	UNLD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YH09	1			PM 0936	1		.1	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 11 OF 13

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
270	MAN PGP	Load	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		.01	
270A	MAN PGP	WASH	1.0	TRANSIT			3509	1		.01	PM 0922	1		.01	
				SETUP							PM 0436	1		.01	
				PROCESS											
270B	MAN PGP	MASK	1.0	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		01	
270C	MAN PGP	PRIM	1.0	TRANSIT			3509	1		.02	PM 0922	1		.02	
				SETUP											
				PROCESS											
270D	MAN PGP	Dry	1.0	TRANSIT											
				SETUP											
				PROCESS		1					PM 0922	1		1	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 12 OF 19

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
270E	MAN PGP	MASK	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM 0922	1		.01	
270F	MAN PGP	Pain	1.00	~~TRANSIT~~											
				~~SETUP~~							PM 0436	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
270G	MAN PGP	Pain.	1.00	~~TRANSIT~~											
				~~SETUP~~							PM 0437	1		.02	
				PROCESS			3509	1		.02	PM 0922	1		.02	
270H	MAN PGP	Dry	1.00	TRANSIT											
				SETUP											
				PROCESS		.5					PM 0922	1		.5	
280	MAN PGP	Stri	1.00	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.02	PM 0922	1.		.02	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 12 OF 13

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
280A	MAN PGP	UNLD	1.00	TRANSIT											Acct Pumping
				SETUP											
				PROCESS			YH09				PA 0959	1		.1	
280B	MAN PGP	BALA	1.00	~~TRANSIT~~			YH09	1	20	.2	WB 0001	1	20	.2	
				~~SETUP~~					50	.1			50	.1	
				PROCESS					30	0			30	0	
282	MAN PGP	ASSY	1.00	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	WA 0001	1		.1	
300	MAN PGP	MOVE	1.00	TRANSIT											
				SETUP											
				PROCESS							PA 0940	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE KC-135 NOSE WHEEL HALF - OUTBOARD

NAME D. DIVELBISS ALC O-C DATE 15 JUN 89 RCC 1TANPGW SHEET 1 OF ___

PCN NSN P/N 155928 WCD 15151N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER 3SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	1TAN HGW	DIS	1.000	TRANSIT											REM. STEM REM. WEIGHTS
				SETUP											
				PROCESS			HB05	2	100	.08	PTM0921	1	100	.08	
5A	MAN HGW	TRANS	1.000	TRANSIT							PTM0921	1	100	.08	CONVEYED FROM DIS TO OVEN
				SETUP											
				PROCESS											
5B	MAN HGW	LOAD	1.000	TRANSIT											LOAD OVEN
				SETUP											
				PROCESS			HB05	1	100	.04	PTM042C	1	100	.04	
5C	MAN HGW	PROC	1.000	TRANSIT											OVEN - HEAT FOR 1/2 HOUR
				SETUP											
				PROCESS	100	.50					PTM0426	1	100	.50	
5D	MAN HGW	UNLOAD	1.000	TRANSIT							PTM0921	1	100	.08	FROM OVEN TO HYD. PRESSES
				SETUP											
				PROCESS			HB05	1	100	.08	PTM0426	1	100	.08	

OPERATION PROFILE NC-135 NOSE WHEEL - OUTBOARD Hall

NAME D. DIVELBISS ALC C C DATE 15 JUN 89 RCC 1T/MNPGW SHEET 2 OF

(PCN) NSN P/N 15592A WCD 15151N WCD DATE 88216

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGW	REM	1.000	TRANSIT											REM. Cups
				SETUP			HB05	1	100	.07					
				PROCESS			HB05	1	100	.04	HP00001	1	100	.04	
~~7~~ GA	MAN PGW	LOAD	1.000	TRANSIT							PM0921	1	100	.08	O.H. Conv
				SETUP											
				PROCESS			KI05	1	100	.08	PM09501	1	100	.08	
7	MAN PGW	PNEU	1.000	TRANSIT							PM0961	1	100	3.47	TRAG CLEAN
				SETUP			KI05	1	100	.08					
				PROCESS	100	2.89					PM0616	1	100	3.47	
~~7A~~ 7A	MAN PGW	UNLD	1.00	TRANSIT							PM0961	1	100	.08	From C.H. Conv. TO Roller Conv.
				SETUP											
				PROCESS			KI05	1	100	.08	C000002	1	100	.08	
~~7B~~ 7B	MAN PGW	LOAD	1.000	TRANSIT							C000002	1	100	.02	LOAD BLAST TABLE
				SETUP											
				PROCESS			KI05	1	100	.02	PM0416	1	100	.02	

OPERATION PROFILE KC-135 WHEEL

NAME D. DIVELBISS ALC C-5 DATE 15 JUN 89 RCC MANPGW SHEET 3 OF ___

(PCN) NSN P/N 15592A WCD 15.15A WCD DATE 88216

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	CLN	1.000	TRANSIT											BLAST CLEAN.
				SETUP			KI05	1	100	.05					
				PROCESS			KI05	1	500 50	.08 .16	PM0416	1	50 50	.08 .16	
9A	MAN PGW	UNLD	1.000	TRANSIT							C000602	1	100	.04	UNLD BLAST UNIT TO Roller Conveyor
				SETUP											
				PROCESS			KI05	1	100	.04	PM0416	1	100	.04	
9B	MAN PGW	LOAD	1.000	TRANSIT							C000602	1	100	.08	LOAD O.H. Conveyor
				SETUP											
				PROCESS			KI05	1	100	.08	PM0961	1	100	.08	
13	MAN PGW	PNC	1.000	TRANSIT							PM0901	1	100	.72	MAG. Strip
				SETUP			KI05	1	100	.05					
				PROCESS	1000	.60					H000001	1	100	.72	
16A 18	MAN PGW	UNLD	1.000	TRANSIT							PM0901	1	100	.04	From O.H. Turnover Conv.
				SETUP											
				PROCESS			KI05	1	100	.08	C000002	1	100	.08	

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OPERATION PROFILE KC-135 NOSE WHEEL

NAME D. DIMEBISS ALC OC DATE 15 JUNE 89 RCC MANPGW SHEET 4 OF

PCN NSN P/N 15592A WCD 15161A WCD DATE 88206

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
16B ~~16C~~	MAN PGW	LOAD	1.000	TRANSIT							C00002	1	100	.02	BLAST-BEAD LOAD
				SETUP											
				PROCESS			KI05	1	100	.02	PM0416	1	100	.02	
18	MAN PGW	CLN	1.000	TRANSIT											BEAD BLAST
				SETUP											
				PROCESS			KI05	1	100	.08	PM0416	1	100	.08	
~~18C~~ 18A	MAN PGW	UNLD	1.000	TRANSIT							PM0416	1	100	.02	UNLOAD BEAD BLAST TO C00002
				SETUP											
				PROCESS			KI05	1	100	.02	C00002	1	100	.02	
18B ~~18D~~	MAN PGW	TRANS	1.000	TRANSIT							C00002	1	100	.08	FROM BLAST AREA TO NICK & BURR
				SETUP											
				PROCESS											
19	MAN PGW	CLN	1.000	TRANSIT											NICK & BURR
				SETUP											
				PROCESS			KI05	1	30 7.50	.50 .25	PM0410	1	30 7.50	.50 .25	

OPERATION PROFILE KC-135 INLET WHEEL - CUTBOARD HALF

NAME D. DUESSISS ALC [illegible] DATE 12 JUN 89 RCC MANPGW SHEET 5 OF 5

PCN
NSN 15592A
P/N

WCD 15151N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30A ~~40A~~	MAN PGW	TRANS	1.00	TRANSIT							CCCCC2	1	100	.08	TO E&I
				SETUP											
				PROCESS											
40	MAN PGW	INSP	1.00	TRANSIT							CCCCC2	1	20 80	.08 .20	E&I
				SETUP											
				PROCESS			DIC7	1	20 80	.08 .20					
40A	MAN PGW	LOAD	1.00	TRANSIT							CCCCC2	1	100	.08	O.H. MOVE
				SETUP											
				PROCESS			DIC7	1	100	.08	F11090I	1	100	.08	
170	MAN PGW	PACK	1.00	TRANSIT							F11090I	1	100	1.75	TOW 7
				SETUP			KIC5	1	100	.08					
				PROCESS	100	1.05					H00001	1	100	1.20	
				TRANSIT											
				SETUP											
				PROCESS											

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OPERATION PROFILE KC-135 NOSE WHEEL HALF - INBOARD

NAME D. DUEGGISS ALC CC DATE 16 JUN 89 RCC MANPGW SHEET 1 OF 5

PCN NSN P/N 15592A WCD 15153N WCD DATE 882Q1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN HGW	DIS	1.00	TRANSIT											REM. HEAT SAND
				SETUP											
				PROCESS			H130 5	1	100	.08	PMP0921	1	100	.08	
5A	MAN PGW	TRAN	1.00	TRANSIT							PMP0921	1	100	.08	CONV. FROM DIS TO OVEN
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT											OVEN
				SETUP											
				PROCESS			H130 5	1	100	.04	PMP926	1	100	.04	
5C	MAN PGW	PWC	1.000	TRANSIT											HEAT FOR 12 HR
				SETUP											
				PROCESS	100	.50					PMP926	1	100	.50	
5D	MAN PGW	UNCD	1.000	TRANSIT							PMP921	1	100	.08	FROM OVEN TO HYD PRESS
				SETUP											
				PROCESS			H130 5	1	100	.08	PMP926	1	100	.08	

OPERATION PROFILE

KC-135 Nose Wheel - INBOARD

NAME D. DUBOIS ALC CO DATE 16 JUN 89 RCC MANPGW SHEET 2 OF 5

PCN NSN P/N 15592A WCD 15/5N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
6	MAN PGW	REM	1.000	TRANSIT											CUP (SMOOTH SURFACE)
				SETUP			HBQ5	1	100	.04					
				PROCESS			HBQ5	1	100	.04	HPQQQ1	1	100	.04	
76A	MAN PGW	LOAD	1.00	TRANSIT							PMQ921	1	100	.08	OH CONVEYA FROM ROLLER CONV
				SETUP											
				PROCESS			KIC05	1	100	.08	PMQ981	1	100	.08	
7	MAN PGW	PNCH	1.00	TRANSIT							PMQ981	1	100	3.47	MAG CLEAN
				SETUP			KIC05	1	100	.08					
				PROCESS	100	2.89					PMCC/C	1	100	3.47	
7B	MAN PGW	UNLD	1.00	TRANSIT							PMX981	1	100	.08	FROM OA TO ROLLER CONV
				SETUP											
				PROCESS			KIC05	1	100	.08	KCCCC2	1	100	.08	
7C ~~9~~	MAN PGW	LOAD	1.00	TRANSIT							CCCCC3	1	100	.02	LOAD PIECE THERE
				SETUP											
				PROCESS			KIC05	1	100	.02	PMQ4/C	1	100	.02	

OPERATION PROFILE KC-135 WHEEL HALF INBOARD

NAME D. DIVERBISS ALC GG DATE 16 JUN 89 RCC MANUFGW SHEET 3 OF 5

(PCN) NSN P/N 15592H WCD 15152N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	CLN	1.00	TRANSIT											BLAST CLEAN
				SETUP			KIC5	1	100	.05					
				PROCESS			KIC5	1	50 5	.08 .16	1100416	1	50 50	.08 .16	
9A ~~9B~~	MAN PGW	MALD	1.00	TRANSIT							C00002	1	100	.04	UNCL BLAST TO KOLLER CONV.
				SETUP											
				PROCESS			KIC5	1	100	.04	P1104/6	1	100	.04	
9B ~~7~~	MAN PGW	LOAD	1.00	TRANSIT							C00002	1	100	.08	LOAD ON CONV.
				SETUP											
				PROCESS			KIC5	1	100	.08	P1104501	1	100	.08	
13	MAN PGW	MAC		TRANSIT							1104501	1	100	.72	MACH SAND
				SETUP			KIC5	1	100	.08					
				PROCESS	100	.00					P1104501	1	100	.72	
16A ~~16A~~	MAN PGW	UNLD	1.00	TRANSIT							1104501	1	100	.08	FROM CVY TO KOLLER CONV
				SETUP											
				PROCESS			KIC5	1	100	.08	C00002	1	100	.08	

OPERATION PROFILE

KC135 WING HALF - INBOARD

NAME D. DINEBISS ALC OC DATE 16 JUN 89 RCC MANHGW SHEET 4 OF 5

PCN
NSN 15592 12
P/N

WCD 1515ZN WCD DATE 28 JUL

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
16B ~~16B~~	MAN HGW	LOAD	1.00	TRANSIT							CCCC2	1	100	.02	START Road LOAD
				SETUP											
				PROCESS			KICS	1	100	.02	PMOVIC	1	100	.02	
18	MAN HGW	CLN	1.00	TRANSIT											Road Blast
				SETUP											
				PROCESS			KICS	1	100	.08	PMOVIC	1	100	.08	
18A	MAN HGW	LINE	1.00	TRANSIT							PMOVIC	1	100	.02	LINE Road/Blast TO Load Conv.
				SETUP											
				PROCESS			KICS	1	100	.02	CCCCC2	1	100	.02	
18B	MAN HGW	TRAN	1.00	TRANSIT							CCCC2	1	100	.08	From Blast Area TO Nick & Buna
				SETUP											
				PROCESS											
30	MAN HGW	CLN	1.00	TRANSIT											Nick & Putty
				SETUP											
				PROCESS			KICS	1	30 70	.150 .25	PMOVIC	1	30 70	.150 .25	

OPERATION PROFILE

KC135 WHEEL HUB - INBOARD

NAME D. [illegible] ALC [illegible] DATE 16 JUN 89 RCC [illegible] SHEET 5 OF 5

(PCN) NSN P/N 15592A WCD 15152N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30A	MAN PGW	TRANS	1.00	TRANSIT							CCCCC2	1	100	.08	TOOLS I
				SETUP											
				PROCESS											
40	MAN PGW	INSP	1.00	TRANSIT							CCCCC2	1	20 80	.08 .20	I & I
				SETUP											
				PROCESS			DIC7	1	20 80	.08 .20	1				
40A	MAN PGW	LOAD	1.00	TRANSIT							CCCCC2	1	100	.08	OH LOAD
				SETUP											
				PROCESS			DIC7	1	100	.08	PROG01	1	100	.08	
170	MAN PGW	PRESS	1.00	TRANSIT							PRUG01	1	100	1.20	DEW 7
				SETUP			KIC5	1	100	.08					
				PROCESS	100	1.05					PC0001	1	100	1.20	
				TRANSIT											
				SETUP											
				PROCESS											

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KC-13a
NOSE WHEEL CHANNEL OUTBOARD

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET ___ OF ___

(PCN) NSN P/N 15592A WCD 15151N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	.75	TRANSIT							0901	1		.02	
				~~SETUP~~											
				PROCESS			DB09	2		.05	0901			1.05	
				~~TRANSIT~~							0679E			1.05	
				~~SETUP~~											
				~~PROCESS~~											
15A	MAN PNA	FPI	.25	TRANSIT							0901	1		.02	
				~~SETUP~~											
				PROCESS			DB09	1		.10	0901			1.05	
				~~TRANSIT~~							0679E			1.05	
				~~SETUP~~											
				~~PROCESS~~											
15B	MAN PGW	UNLD	1.0	TRANSIT							0901	1		.03	UNLOAD FROM TROLLEY & ROUTE
				~~SETUP~~											
				PROCESS			DI 07	1		.04	0901	1		.04	

VERIFY

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
16	MAN PNA	EDDY	1.0	~~TRANSIT~~			[illegible]								
				~~SETUP~~											
				PROCESS			DB10	1		.10	STA34	1		.10	
				~~TRANSIT~~							0960	1		.10	
				~~SETUP~~											
				~~PROCESS~~											
				TRANSIT											
				SETUP											
				PROCESS											
80	MAN PNA	FPI	.05	TRANSIT											PORTABLE GROUP VII PENETRANT (SOLVENT)
				~~SETUP~~											
				PROCESS			DB09	1		.3	STA34Z	1		1.0	
				TRANSIT											
				SETUP											
				PROCESS											

VERIFY

C-135 NOSE WHEEL INBOARD

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-10-89 RCC MANPGW SHEET ___ OF ___

PCN NSN P/N 15592A WCD 15152N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	.75	TRANSIT							0901	1		.02 ✓	
				~~SETUP~~											
				PROCESS			DB09	2		.05 ✓	0901			1.05 ✓	
				~~TRANSIT~~							0679E			1.05 ✓	
				~~SETUP~~											
				~~PROCESS~~											
15A	MAN PNA	FPI	.25	TRANSIT							0901	1		.02 ✓	
				~~SETUP~~											
				PROCESS			DB09	1		.10 ✓	0901			1.05 ✓	
				~~TRANSIT~~							0679E			1.05 ✓	
				~~SETUP~~											
				~~PROCESS~~											
[redacted] 15B	MAN PGW	[redacted] UNLD	1.0	TRANSIT							0901	1		.03 ✓	UNLOAD FROM TROLLEY & ROUTE
				~~SETUP~~											
				PROCESS			DI 07	1		.04 ✓	0901	1		.04	

VERIFY

LSC-20002C

KC-175

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
16	MAN PNA	EDDY	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			DB10	1		.10	STA34	1		.10	
				~~TRANSIT~~							0960	1		.10	
				~~SETUP~~											
				~~PROCESS~~											
80	MAN PGW	CLN	.46	TRANSIT			DI09	1		.03	0901	1		.03	
				~~SETUP~~											
				PROCESS			DI09	1		.25	0901	1		.33	
80A	MAN PNA	FPI	.46 [illegible]	TRANSIT			[illegible]				0901	1		[illegible]	[illegible]
				~~SETUP~~											
				PROCESS			DB09	2		.01	0901 [illegible]	1		1.05	
				~~TRANSIT~~							0697E			1.05	
				~~SETUP~~											
				~~PROCESS~~											

VERIFY

LSC-200920

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 DATE 5-9-89 RCC MANPGP - whack SHEET ___ OF ___

PCN
NSN
P/N 15592A WCD 15153A WCD DATE 88203

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
020	PGP	PGSM	1.000	~~TRANSIT~~			YH09	1	45	2	WA0002	1	45	.2	
				~~SETUP~~					40	2			40	2	
				PROCESS					15	.3			15	.3	
030	PGP	Paint	1.000	~~TRANSIT~~			3509	1	40	.1	WA0003	1	40	.1	
				~~SETUP~~					60	.3			60	.3	
				PROCESS											
098	PGP	Check	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.1					
099	PGP	Insp	1.000	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.1	WA0003	1		.1	
9999	PGP	SELL	1.000	TRANSIT											
				SETUP											
				PROCESS											

KC-135 Nose
Top Assembly

LSC-200020

OPERATION PROFILE

NAME Kyle KIERSHAW ALC 00 - ALC DATE 5-6-89 RCC MANPGP - Wheels SHEET 1 OF 4

PCN
NSN
P/N 15592A WCD 1551N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
260	PGP	MOVE & LOAD	1.00	TRANSIT			YH09	1		.1	FL0001	1		.1	
				~~SETUP~~											
				PROCESS			YH09	1		.1	PM0931	1		.1	
265	PGP	PROC	1.00	~~TRANSIT~~			YH09	1		.1	PM0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											
265A	PGP	UNLD	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PM0936	1		.1	
270	PGP	LOAD	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.012	PM0922	1		.012	
270A	PGP	WASH	1.0	~~TRANSIT~~			3509	1		.007	PM0922	1		.007	
				~~SETUP~~							PM0436	1		.007	
				PROCESS											

KC-135 Nose

ISC-200920

OPERATION PROFILE

NAME Kyle KERSHAW ALC OO-ALC DATE 5/6/99 RCC MANPGP-wheels SHEET 2 OF 4

PCN
NSN
P/N 15542A WCD 15151N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS	DATA SOURCE COMMENTS
270B	PGP	MASK	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.012	PM0922	1		.012	
270C	PGP	Prime	1.00	~~TRANSIT~~			3509	1	MAX	.023	PM0922	1	MAX	.023	?
				~~SETUP~~					Ave	.019			Ave	.019	
				PROCESS					min	.014			min	.014	
				~~TRANSIT~~							PM0938	1	MAX	.023	
				~~SETUP~~									Ave	.019	
				~~PROCESS~~									min	.014	
270D	PGP	Dry	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		1					PM0922	1			
270E	PGP	MASK	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.012	PM0922	1		.012	

KC-135 Nose

LSC-20002C

OPERATION PROFILE

NAME Kyle Kershaw ALC 00 - ALC DATE 5-6-87 RCC MANPGP - Wheels SHEET 3 OF 11

PCN
NSN
P/N 15592 A WCD 15151N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
270F	PGP	Paint	1.000	~~TRANSIT~~			3509	1	MAX	.023	PM0922	1	MAX	.023	
				~~SETUP~~					AVG	.019			AVG	.019	
				PROCESS					MIN	.014			MIN	.014	
				~~TRANSIT~~							PM0436	1	MAX	.023	
				~~SETUP~~									AVG	.019	
				~~PROCESS~~									MIN	.014	
270G	PGP	Paint	1.000	~~TRANSIT~~			3509	1	MAX	.023	PM0922	1	MAX	.023	
				~~SETUP~~					AVG	.019			AVG	.019	
				PROCESS					MIN	.014			MIN	.014	
				~~TRANSIT~~							PM0437	1	MAX	.023	
				~~SETUP~~									AVG	.019	
				~~PROCESS~~									MIN	.014	
270H	PGP	Dry		~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		.5					PM0922	1			

KC-135 Nose

LSC-20022C

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00-ALC DATE 5-6-89 RCC MANPGP-wheels SHEET 4 OF 4

PCN
NSN
P/N 15572A WCD 15151 N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
280	PGP	strip	1.000	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.023	PM0922	1		.023	
280A	PGP	UNLD	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0959	1		.1	
280B	PGP	BALN	1.000	TRANSIT			YH09	1	25	.2	WB0001	1	20	.2	
				SETUP					50	.1			50	.1	
				PROCESS					30	0			30	0	
282 300 310	PGP	ASSY	1.000	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.1	WA0001	1		.1	
OUT 310A	PGP	MOVE		TRANSIT											
				SETUP											
				PROCESS							PM0940	1		.1	

KL-135 Nose.

LSC-200920

InBoard

OPERATI . PROFILE

NAME T. CARTWRIGHT ALC 00 DATE 5-19-89 RCC MAN PGW SHEET 1 OF ___

PCN NSN P/N 15572A WCD 15151N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT											
				SETUP											
				PROCESS											
5A	MAN PGW	DISASSY	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	2		.20	PM 0921	1		.20	
6	11	HEAT	1.0	TRANSIT			DI07	1		.02	PM 0921				
				SETUP											
				PROCESS			DI07	1		.20	PM 0426	1		.20	
7	11	CLEAN	1.0	TRANSIT			DI07	1		.02	PM 0426	1			
				SETUP											
				PROCESS			HB09	1		1.2	PM 0901	1		1.2	
7A	11	REMOVE	1.0	TRANSIT			DI07	1		.2	PM 0901	1		.2	
				SETUP			DI07	1		.2	PM 0901	1			
				PROCESS											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	BLAST CLEAN	1.0	TRANSIT			HB09	1		.2	PM 0901	1		.2	
				SETUP											
				PROCESS			HB09	1		.05	PM 0901	1		.05	
9A	11	LOAD TO OVERHEAD CONVEYER	1.0	TRANSIT			HB07	1		.2	PM 0901	1			
				SETUP											
				PROCESS											
13	11	MAY CLEAN	1.0	TRANSIT			DI07	1		.2	PM 0901	1		.2	
				SETUP											
				PROCESS			DI07	1		.20	PM 0901	1		.20	
13A	11	CLEAN RINSE	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.05	PM 0901	1		.05	
13B		REMOVE FROM OVERHEAD CONVEYER	1.0	TRANSIT			DI07	1		.2	0901	1		.2	
				SETUP											
				PROCESS			DI07	1		.10	—	1		.10	

OPERATION PROFILE

NAME I. CARTWRIGHT ALC 00 DATE 5-10-89 RCC MANPGW SHEET ___ OF ___

PCN NSN P/N 15592A KC-135 OUTBOARD NOSE WHEEL WCD 15151N WCD DATE 88210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	2		.05	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
15A	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	1		.10	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
15B	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]											
				PROCESS			DI07	1		.04	PM 0901	1		.04	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
16	MAN PNA	EDDY	1.0	TRANSIT			DI09	1		.2	PM 0921	1		2	
				SETUP											
				PROCESS			DN10	1		.10	PM 0921	1		.10	
18	MAN PGW	BLST	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.20	PM 0921	1		.20	
19	11	[illegible] BLAST	1.0	TRANSIT			DI09	1		.2	PM 0921	1		.2	
				SETUP											
				PROCESS			DI09	1		.2	PM 0921	1		.2	
40	11	[illegible] INSP	1.0	TRANSIT			DI10	1		.2	PM 0921	1		.2	
				SETUP											
				PROCESS			DI10	1		.15	PM 0921	1		.15	
47	MAN PRA	[illegible] SET [illegible]	.05	TRANSIT			JA7	1		.06					
				SETUP			JA10	1		.27	PM 5197	1		.27	
				PROCESS			JA10	1		.30	PM 5197	1		.30	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRA	Rear [redacted]	.46	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.56	PM 5192	1		.56	
				PROCESS			JA10	1		2.12	PM 5192	1		2.12	
70	11	MACH [redacted]	.5	TRANSIT			JA07	1		.02					
				SETUP			JA60	1		.50	PM 4136	1		.50	
				PROCESS			JA10	1		.61	PM 4136	1		.61	
70A	MAN PGW	CLN [redacted]	.46	TRANSIT			DI09	1			PM 0901	1		.03	
				~~SETUP~~											
				PROCESS			DZ09	1		.25	PM 0901	1		.33	
80	MAN PNA	FPI	.46	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0679E			1.05	
				PROCESS			DB09	1		.80	PM 0901	1		1.09	[redacted]
				~~TRANSIT~~											
				~~SETUP~~											
				~~PROCESS~~											

OPERAT . PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100	MAN PRA	Bearing Bore Repair (OUT Board)	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		1.04	PM 5197	1		1.04	
				PROCESS			JA10	1		.84	PM 5197	1		.84	
120	11	Bearing Bore Seat Repair (OUT Board)	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		1.04	PM 5197	1		1.04	
				PROCESS			JA10	1		.83	PM 5197	1		.83	
130	11	Tie Bolt Repair	.46	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.56	PM 5197	1		.56	
				PROCESS			JA10	1		2.31	PM 5197	1		2.31	
150	11	Valve Stem Hole Repair L.	.25	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.56	PM 2576	1		.56	
				PROCESS			JA10	1		.46	PM 2576	1		.46	
160	MAN PRA	Valve Stem Hole Repair R.	.25	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.56	PM 2576	1		.56	
				PROCESS			JA10	1		.46	PM 2576	1		.46	

OPERATI. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6A OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
180A	MAN PGP	LOAD	1.0	TRANSIT											INSPECT
				SETUP											
				PROCESS			YG09	1		.1	PM0982	1		.1	
180B	11	CLN	1.0	TRANSIT											DEGREASE + COOL
				SETUP											
				PROCESS			YG09	1		.5	PM0363	1		.5	
180C	11	PROC	1.0	TRANSIT											RINSE
				SETUP			YG09	1		.7	PM1342	1		.7	
				PROCESS			YG09	1		.1	PM1342	1		1.5	
180D	11	CLN	1.0	TRANSIT			YG09	1		.1	PM6613	1		.1	WASH + RINSE
				SETUP							PM6614	1		.1	
				PROCESS											
180E	11	CURE	1.0	TRANSIT											CURE IN HOT OIL
				SETUP											
				PROCESS			YG09	1		.1	CT0001	1		1.3	

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6B OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150F	PGP	CLN	1.0	TRANSIT			YG09	1		.1	PMW012	1		.1	HOT RINSE
				~~SETUP~~							PM0303	1		.2	
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATI PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
170	MAN PGW	TEST (DOWN #7)	1.0	TRANSIT			DI09	1		.3					
				~~SETUP~~											
				PROCESS			DI09	1		.5	PM 0901	1		.5	
180 See Sheet	PGP 41	IMPREGNATE	1.0	TRANSIT			DI09	1		.2	PM 0901	1		.2	
				~~SETUP~~											
				PROCESS			DI09	1		.5	—	1		.5	
185	11	INSTALL CUP INTO BEARING	1.0	TRANSIT			JA07	1	.	.02					
				SETUP			JA10	1		.19	PM 5685	1		.19	
				PROCESS			JA10	1		.08	PM 5685	1		.08	
190	11	MACHINE O.D. OF BUSHING + CUP	1.0	TRANSIT			JA07	1		.02					ALT EQUIP. PM # 7492
				SETUP			JA10	1		.19	PM 7276	1		.19	
				PROCESS			JA10	1		.24	PM 7276	1		.24	
195	MAN PRA	INSTALL BUSHING + CUP ASSY INTO BEARING BORE	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.19	PM 5685	1		.19	
				PROCESS			JA10	1		.08	PM 5685	1		.08	

OPERATION PROFILE

NAME T. CARTWRIGHT ALC _____ DATE _____ RCC _____ SHEET 8 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
265	PGP	INST.	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.01	PM0936	1		.01	
265A	PGP	UNLOAD	1.0	TRANSIT							PM0435	1	25	.05	
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2A OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS	DATA SOURCE COMMENTS
220	MAN PRA	INSTALL TIE BOLT HOLE BUSHING IAW PAGE #7	.74	TRANSIT			J47	1		.02					EQUIP - HYD. PRESS
				SETUP			JA10	1		.19	—	1		.19	NO PM II
				PROCESS			JA10	1		.31	←	1		.31	
260	11	PRE-FINAL INSP. + ASY AND LOAD.	1.0	TRANSIT			YH09	1		.1	FL0001	1		.1	MOVE, LOAD INSPECT. CK PAPER WORK.
				~~SETUP~~											
				PROCESS			YH09	1		.1	PM0931	1	—	.1	
270	11	HEAT	1.0	~~TRANSIT~~							PM0931	1	25	.5	BATCH JOB
				~~SETUP~~									75	.3	
				PROCESS											
270A	4	INST	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.01	PM0936	1		.01	
270B	ALLIED PRA	UNLOAD	1.0	TRANSIT							PM0936	1		.1	
				SETUP											
				~~PROCESS~~											

LSC 2000/2C

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 9 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS	DATA SOURCE COMMENTS
270C	MAN PGP	LOAD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.01	PMA922	1		.01	
270D	4	WASH	1.0	~~TRANSIT~~											
				~~SETUP~~			3509	1		.01	PMA922	1		.01	
				PROCESS							PMA936	1		.01	
270E	11	MASK	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.01	PMA922	1		.01	
270E	11	PRIM	1.0	~~TRANSIT~~											
				~~SETUP~~			3509	1		.02	PMA922	1		.02	
				PROCESS							PMA438	1		.02	
270F	MAN PGP	DRY	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		1					PMA922	1			

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 12 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
270F	MAN PGP	PAINT	1.0	~~TRANSIT~~											
				~~SETUP~~			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0936	1		.02	
270G	4	PAINT	1.0	~~TRANSIT~~											
				~~SETUP~~			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0427	1		.02	
270H	11	DRY	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		.5					PM0922	1			
280	11	STRP	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			YH09	1		.02	PM0922	1		.02	
280A	MAN PGP	UNLOAD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PM0959	1		.1	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 11 OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
280B	MAN PGR	BALN.	1.0	~~TRANSIT~~			YH09	1	20	.2	WB0001	1	20	.2	
				~~SETUP~~					50	.1			50	.1	
				PROCESS					30	ø			30	~~ø~~	
282	11	INSTALL SEALS + RETAINERS	1.0	TRANSIT			DI07	1		.05	PM0959	1			
				SETUP											
				PROCESS			DI09	1		.15	—	1		.15	
300	11	ASSY	1.0	TRANSIT											
				SETUP											
				PROCESS			DI04	1		.15	PM 0959	1		.15	
310	MAN PGR	FINAL PRODUCT VISUAL INSP.	1.0	TRANSIT											
				SETUP											
				PROCESS			DI10	1		.10	PM 0959	1		.10	
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Kyle KERSHAW ALC 00 - ALC DATE 5-6-89 RCC MANPGP - wheels SHEET 1 OF 4

PCN
NSN
P/N 15592A WCD 15152 N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
260	PGP	MOVE & Load	1.00	TRANSIT			YH09	1		.1	FL0001	1		.1	INCLUDES PAPERWORK CHECK TO MATCH WHEELS.
				~~SETUP~~											
				PROCESS			YH09	1		.1	PM0931	1		.1	
265	PGP	PROOF HEAT	1.00	~~TRANSIT~~							PM0435	1	25	.5	
				~~SETUP~~									75	.3	
				PROCESS											
265A - MST	PGP	UNLD	1.00	~~TRANSIT~~											CONVEYOR LIMITS QUE SIZE
				~~SETUP~~											
				PROCESS							PM0936	1		.1	
270	PGP	LOAD	1.00	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS			3509	1		.012	PM0922	1		.012	
270A	PGP	WASH	1.0	~~TRANSIT~~			3509	1		.007	PM0922	1		.007	
				~~SETUP~~							PM0436	1		.007	
				PROCESS											

KC-135 Nose

OPERATION PROFILE

NAME Kyle KERSHAW ALC OO-ALC DATE 5/6/99 RCC MANPGP-wheels SHEET 2 OF 4

PCN
NSN
P/N 15592A WCD 15152N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
270B	PGP	MASK	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.012	PM0922	1		.012	
270C	PGP	Prime	1.00	TRANSIT			3509	1	MAX	.023	PM0922	1	MAX	.023	
				SETUP					Ave	.019			Ave	.019	
				PROCESS					min	.014			min	.014	
				TRANSIT							PM0438	1	MAX	.023	
				SETUP									Ave	.019	
				PROCESS									min	.014	
270D	PGP	Dry	1.00	TRANSIT											
				SETUP											
				PROCESS		1					PM0922	1			
270E	PGP	MASK	1.00	TRANSIT											
				SETUP											
				PROCESS			3509	1		.012	PM0922	1		.012	

KC-135 Nose

OPERATION PROFILE

NAME Kyle Kershaw ALC OO-ALC DATE 5-6-87 RCC MANPGP-Wheels SHEET 3 OF 4

PCN
NSN
P/N 15592 A WCD 15152N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
270F	PGP	Paint	1.000	~~TRANSIT~~			3509	1	MAX	.023	PM0922	1	MAX	.023	
				~~SETUP~~					Ave	.019			Ave	.019	
				PROCESS					min	.014			min	.014	
				~~TRANSIT~~							PM0436	1	MAX	.023	
				~~SETUP~~									Ave	.019	
				~~PROCESS~~									min	.014	
270G	PGP	Paint	1.000	~~TRANSIT~~			3509	1	MAX	.023	PM0922	1	MAX	.023	
				~~SETUP~~					Ave	.019			Ave	.019	
				PROCESS					min	.014			min	.014	
				~~TRANSIT~~							PM0437	1	MAX	.023	
				~~SETUP~~									Ave	.019	
				~~PROCESS~~									min	.014	
270H	PGP	Dry		~~TRANSIT~~											
				~~SETUP~~											
				PROCESS		.5					PM0922	1			

KC-135 Nose

LSC-200020

OPERATION PROFILE

NAME Kyle KERSHAW ALC OO-ALC DATE 5-6-89 RCC MANPGP - wheels SHEET 4 OF 4

PCN
NSN
P/N 15572A WCD 15152N WCD DATE 880201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
280	PGP	STRIP	1.000	TRANSIT											
				SETUP											
				PROCESS			YHO9	1		.023	PM0922	1		.023	
280A	PGP	UNLD	1.000	TRANSIT											
				SETUP											
				PROCESS							PM0959	1		.1	
280B	PGP	BALN	1.000	TRANSIT			YHO9	1	20	.2	WB0001	1	20	.2	
				SETUP					50	.1			50	.1	
				PROCESS					30	0			30	0	
282 300 310	PGP	ASSY	1.000	TRANSIT											
				SETUP											
				PROCESS			YHO9	1		.1	WA0001	1		.1	
310A	PGP	MOVE		TRANSIT											
				SETUP											
				PROCESS							PM0940	1		.1	

KC-135 Nose

IMPREGNATE

OPERATION PROFILE

Bakelite

NAME [illegible] ALC 80 DATE [illegible] RCC MANTEP-Wheel SHEET 1 OF 2

PCN
NSN [illegible]
P/N

WCD [illegible] WCD DATE [illegible]

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
170 180	TGP	LOAD	1.005	TRANSIT											Inspect check paper LOAD, Subtract per Load
				SETUP											
				PROCESS			YG09	1		.1	PM1052	1		.1	
170A 180A		CAN		TRANSIT											Perchloroethylene Degrease & Cool (5 min)
				SETUP											
				PROCESS		.8	YG09	1		.5	PMT203	1		.5	
170B		LOAD		TRANSIT											Load In [illegible] Drain Vac
				SETUP											
				PROCESS			YG09	1		.6	PM1342	1		.6	
180B		PIDC		TRANSIT											[illegible] Pressure
				SETUP →			YG09	1		.7	PM1342	1		.7	
				PROCESS →		1.5	YG09	1		.1	PM1342	1		1.5	
170C		UNLD		TRANSIT											Unload
				SETUP											
				PROCESS			YG09	1		.1	PM1342	1		.2	

B-52 Housing

LSC-200920

OPERATION PROFILE

Brakes

NAME Kyle K ALC OC DATE 5-17-99 RCC PGP - Wheels SHEET 1 OF 2

PCN
NSN
P/N 15068A WCD WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
180C	PGP	CLN	1.000	TRANSIT			4609	1		.1	Pm6613	1		.1	Detergent wash & Rinse
				SETUP							Pm6614	1		.1	
				PROCESS											
180D 170F		Cure	1.000	TRANSIT											Cure in Hot Oil
				SETUP											
				PROCESS		1.3	4609	1		.1	CT0001	1		1.3	
180E 170G		CLN	1.000	TRANSIT		.3	4609	1		.1	Pm 6612	1		.1	Hot Rinse &
				SETUP							Pm0203	1		.2	
				PROCESS											
170H		CLN	1.000	TRANSIT											Clean Bores & threads in Housing Cylinder holes
				SETUP											
				PROCESS			4609	1		.1					
				TRANSIT											
				SETUP											
				PROCESS											

B-52 Housing

OPERATION PROFILE

NAME THERMAN CARTWRIGHT ALC 00 DATE 5-24-89 RCC MANPGW SHEET 1 OF

PCN NSN P/N 15592A WCD 15152N WCD DATE 84201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5A	MAN PGW	DIS	1.0	[redacted]											DISASSY KEY, CHILLS, WEIGHTS, ETC.
				[redacted]											
				PROCESS			DI07	1		.20	PM 0921	1		.20	
6	MAN PGW	HEAT	1.0	[redacted]			DI07			.	PM 0921	1			
				[redacted]											
				PROCESS			DI05	1		.20	PM 0426	1		.20	
7	PGW	LOAD	1.0	TRANSIT							PM 0921	1		.02	
				[redacted]											
				PROCESS			HB09	1		.02	PM 0901	1		.02	
7A	PGW	CHEM	1.0	[redacted]											
				[redacted]							PM 0634	1		1.	
				PROCESS			HB10	1		.03	PM 0901	1			
7B	PGW	UNLD	1.0	[redacted]											
				[redacted]											
				PROCESS			DI09	1		.10	PM 0901	1		.10	

LSC-200920

OPERATION PROFILE

NAME T. CARTWRIGHT ALC 00 DATE 5-30-89 RCC MANPGW SHEET 2 OF ___

PCN
NSN
P/N 15592A WCD 15152N WCD DATE ___

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	BLST	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.15	PM 7313			.15	
9A	"	LOAD		TRANSIT											
				SETUP											
				PROCESS											
13	"	CLN		TRANSIT											
				SETUP											
				PROCESS											
13A	"	UNLD		TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME I. CARTWRIGHT ALC 00 DATE 5-10-89 RCC MANPGW SHEET 3 OF ___

PCN NSN P/N 15592A KC-135 INBOARD NOSE WHEEL WCD 15152 N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			D809	2		.05	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
15A	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			DB09	1		.10	PM 0901	1		1.05	
				[redacted]							PM 0679E	1		1.05	
				[redacted]											
				[redacted]											
15B	MAN PCW	UNLD	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]											
				PROCESS			DI07	1		.04	PM 0901	1		.04	

OPERAT. . PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
16	MAN PNA	EDDY [redacted]	1.0	~~TRANSIT~~											
				SETUP											
				PROCESS			DN 10	1		.10	PM 0921	1		.10	
18	PNA	BLAST	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.15	PM 0921	1		.15	
19	PGW	CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS			DI 07	1		.02	PM 0921	1		.2	
30	PGW	BURR	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.10	PM 0921	1		.10	
40	PGW	INSP	1.0	TRANSIT			DI10	1		.2	PM 0921	1		.02	
				SETUP											
				PROCESS			DI10	1		.15	PM 0921	1		.15	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
47	MAN PRA	MAch	.05	TRANSIT			JA07	1		.06					
				SETUP			JA10	1		.27	PM 5197	L		.27	
				PROCESS			JA10	1		.30	PM 5197	1		.30	
60	PRA	MACH	.46	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.56	PM. 5197	1		.56	
				PROCESS			JA10	1		2.12	PM 5197	1		2.12	
70	PRA	MACH	.05	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.50	PM 4136	1		.50	
				PROCESS			JA10	1		.61	PM 4136	1		.61	
80	PNA	F.P.I.	1.0	TRANSIT											
				SETUP											
				PROCESS			DB09	2		.05	PM 0901				
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
90	TRA	MACH	1.0	TRANSIT			JA07	1		.02		1		.02	
				SETUP			JA10	1		1.04	PM 5197	1		1.04	
				PROCESS			JA10	1		.84	PM 5197	1		.89	
110	11	MACH	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		1.04	PM 5197	1		1.04	
				PROCESS			JA10	1		.83	PM 5197	1		.83	
130	11	MACH	.46	TRANSIT			JA07	1		.02					ALT. Equip - Any Cas. Drill
				SETUP			JA10	1		.56	PM 5197	1		.56	
				PROCESS			JA10	1		2.31	PM 5197	1		2.31	
140	11	MACH	.46	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.80	PM 2576	1		.80	
				PROCESS			JA10	1		.79	PM 2576	1		.79	
170	PGW	TREAT (Dow 7)	1.0	TRANSIT			DI09	1		.3					
				SETUP											
				PROCESS			DI09	1		.5	PM 0901	1		.5	

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 7 OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
180	PGP	Inspect	1.0	TRANSIT			YG09	1		.2	PM 0901	1		.2	
				SETUP											
				PROCESS			YG09	1		.5	PM 0901	1		.5	
180A	PGP	LOAD	1.0	~~TRANSIT~~											INSPECT CNGCH PAPER LOAD,
				~~SETUP~~											
				PROCESS			YG09	1		.1	PM0922	1		.1	
180B	PGP	CLN	1.0	~~TRANSIT~~											PGRENGRECTION. DEVICES + COOL
				~~SETUP~~											
				PROCESS		.8	YG09	1		.5	PM0303	1		.5	
180C	PGP	Proc.	1.0	~~TRANSIT~~											
				SETUP			YG09	1		.7	PM1342	1		.7	
				PROCESS		1.5	YG09	1		.1	PM1342	1		1.5	
180D	PGP	CLN	1.0	~~TRANSIT~~			YG09	1		.1	PM6613	1		.1	WASH + RINSE
				~~SETUP~~							PM6614	1		.1	
				PROCESS											

OPERAT. . PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 8 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
180 E	PGP	LUBE	1.0	TRANSIT											CURE in HOT OIL
				SETUP											
				PROCESS		1.3	YG09	1		.1	CT0001	1		1.3	
180 F	PGP	CLN	1.0	TRANSIT		3	YG09	1		.1	PM6612	1		.1	HOT RINSE
				SETUP							PM 0203	1		.2	
				PROCESS											
190	PRA	INST	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.19	PM 5685	1		.19	
				PROCESS			JA10	1		.08	PM 5685	1		.08	
195	PRA	MACH	1.0	TRANSIT			JA07	1		.02					A+H Equip 7492
				SETUP			JA10	1		.50	PM 7276	1		.50	
				PROCESS			JA10	1		.24	PM 7276	1		.24	
200	PRA	INST	1.0	TRANSIT			JA07	1		.02					
				SETUP			JA10	1		.19	PM 5685	1		.19	
				PROCESS			JA10	1		.08	PM 5685	1		.08	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 9 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
ADD 205→															
210	MAN PRA	MACH	1.0	TRANSIT			JA10	1		.02					AH Equip.
				SETUP			JA10	1		.50	PM 7276	1		.50	7492
				PROCESS			JA10	1		.24	PM 7276	1		.24	
215	PEN	INST	1.0	TRANSIT			JA08	1		.02					
				SETUP			JA08	1		.19	PM 5685	1		.19	
				PROCESS			JA08	1		.04	PM 5685	1		.04	
220	PRA	INST	.74	TRANSIT			JA09	1		.02					HYD PEOIS
				SETUP			JA09	1		.19	PM 5685	1		.19	NO PM#
				PROCESS			JA09	1		.31	PM 5645	1		.31	
260	MAN PGP	INST	1.0	TRANSIT			YH09	1		.1	FL0001	1		.1	MOVE, LOAD
				SETUP											INSPECT
				PROCESS			YH09	1		.1	PM0931	1		.1	CHECK PAPER WORK.
265	PGP	HEAT	1.0	[redacted]			YH09				PM0435	1	25	.5	BATCH
				[redacted]									75	.3	JOB
				PROCESS											

LSC-200120

OPERATI. . PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 10 OF ___

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
265A	PGP	INST	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.01	PM0936	1		.01	
265B	11	UNLD	1.0	TRANSIT							PM0916	1		.01	
				SETUP											
				PROCESS											
270	11	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM0922	1		.01	
270A	11	WASH	1.0	TRANSIT											
				SETUP			3509	1		.01	PM0922	1		.01	
				PROCESS							PM0436	1		.01	
270B	PGP	MASK		TRANSIT											
				SETUP											
				PROCESS			3509	1		.01	PM0922	1		.01	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 11 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
265F	PGP	DRY	1.0	TRANSIT											
				SETUP		1									
				PROCESS							PM0922	1			
265G	11	PAINT	1.0	TRANSIT											1 ST PAINT
				SETUP			3509	1		.02	PM0922	1		.02	
				PROCESS							PM0436	1		.02	
265H	11	PAINT	1.0	TRANSIT											2 ND PAINT
				SETUP			3509	1		.02	PM0922	1		.02	
				PROCESS							—	1		.02	
265I	11	DRY	1.0	TRANSIT											
				SETUP											
				PROCESS		.5					PM0922	1			
265J	PGP	STAP	1.0	TRANSIT											
				SETUP											
				PROCESS			YH09	1		.02	PM0922	1		.02	

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 12 OF ____

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
2654	PGP	UNLD	1.0	~~TRANSIT~~											
				~~SETUP~~											
				PROCESS							PH0954	1		.1	
265L	11	BALN	1.0	~~TRANSIT~~			YH09	1	20	.2	WB001	1		.2	
				~~SETUP~~					50	.1				.1	
				PROCESS					30	~~0~~				~~0~~	
265M	11	ASSY	1.0	~~TRANSIT~~											380, 390 400 INSTALL SEALS (PEEL ASSY)
				~~SETUP~~											
				PROCESS			YH09	1		.1	WA0004			.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

K--13 NOSC
W

OPERATIONAL PROFILE

NAME T. CARTWRIGHT ALC 00 DATE 5-5-89 RCC MANPGW SHEET 1 OF 4

PCN
NSN
P/N 15592A WCD 15152N WCD DATE 88201

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
1	MAN PGN	IND.	1.0	TRANSIT											FORKLIFT USED TO IND.
				SETUP											
				PROCESS			DI05	1		.2					
2	MAN PGN	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			DI05	1		.4	COND	1		.4	

FORKLIFT WAS USED TO IND.

LSC-200920

KC-135 SE WHEEL

OPERATION PROFILE

NAME T. CRITCHFIELD ALC OO DATE 5-5-89 RCC MINUTEMAN SHEET 2 OF 4

PCN NSN P/N 15592A WCD 15152AJ WCD DATE 8-8-01

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
005	MAW PGW	DISASSEMBLE	1.0	TRANSIT			DI 07	1		.2	CONV	1		.2	
				SETUP											
				PROCESS			DI 07	2		.20	CONV	1		.20	
006	11	REMOVE CUP FROM WHEEL HALF	1.0	TRANSIT			DI 07	1		.2	CONV	1			
				SETUP											
				PROCESS			DI 09	1		.10	CONV	1			
007	11	CHEM CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS			DI 09	1		.15	CRANE	1		.15	
009	11	BLAST CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS			DI 09	1		.10	7432 CRANE	1			
013	11	MAGNETIC CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS			DI 09	1		.20	CRANE	1		.20	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
	MAN ~~PAN~~ PNA	FPI	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.10	CONV	1		.10	
	11		1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.15	CONV	1			
018	11	SECOND MIAG, CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.20	CONV	1		.20	
019	11	GLASS BEAD BLAST ENTIRE WHEEL ~~HALF~~	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	1		.10	CONV	1		.10	
20	11	NICK + BURR	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.10					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PGW	E+I	1.0	TRANSIT											
				SETUP											
				PROCESS			DIED	1		.15	CRWD	1		.15	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

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i.e - 1 NOSC
WHEEL HALF OUTER.

OPERATION PROFILE

NAME T. CARTWRIGHT ALC 00 DATE 5-9-89 RCC MANPGW SHEET 1 OF 4

PCN
NSN
P/N 15592A

WCD 1515N WCD DATE 98210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
1	MAN PGW	IND	1.0	TRANSIT											FORKLIFT USED TO IND.
				SETUP											
				PROCESS			DIO7	1		.2					
2	MAN PGW	LOAD	1.0	TRANSIT											
				SETUP											
				PROCESS			DIO7	1		.02	CONV	1		.02	

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OPERATION PROFILE

NAME T. CARTWRIGHT ALC BO DATE 5-9-89 RCC MANPGW SHEET 2 OF 4

PCN NSN P/N 155921 WCD 1515N WCD DATE 8/210

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
5	MAN PGW	DISASSEMBLE	1.0	TRANSIT											
				SETUP											
				PROCESS			DI09	2		.20	CENU	1		.20	
6	11	REMOVE CUP FROM WHEEL HALF	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.5	CENU	1		.5	
7	11	CHEM CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.5	CRANE	1			
9	11	BLAST CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.10	CRANE	1			
13	MAN PGW	MAGNESIUM CLEAN	1.0	TRANSIT											
				SETUP			HB09	1		.20	CRANE	1			
				PROCESS			↓	1		.20	CRANE	1			

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	FPI	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.10	CONV	1		.10	
16	11	EDDY CURRENT	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.15	CONV	1			
17	11	SECOND MAG. CLEAN	1.0	TRANSIT											
				SETUP											
				PROCESS			HB09	1		.20	CRANE	1		.20	
18	11	CLASS BEAD BLAST ENTIRE WHEEL	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.10	CONV	1		.10	
19	MAN PGW	NICK + BURR.	1.0	TRANSIT											
				SETUP											
				PROCESS			DI07	1		.10					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

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NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PGW	E + I	1.0	TRANSIT			DI 10	1		.20					
				SETUP											
				PROCESS			DI 10	1		.15	Genv	1		.15	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

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